

*** TM 55-1520-240-PM**

**HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 18 October 1990**

CH-47D HELICOPTER PHASED MAINTENANCE CHECKLIST

WARNING

CERTAIN INSPECTIONS ARE MANDATORY SAFETY-OF-FLIGHT REQUIREMENTS, AND THE INSPECTION INTERVALS CANNOT BE EXCEEDED. IN THE EVENT THESE INSPECTIONS CANNOT BE ACCOMPLISHED AT THE SPECIFIED INTERVAL, THE HELICOPTER CONDITION STATUS SYMBOL WILL BE IMMEDIATELY CHANGED TO A RED X.

NOTE

INSPECTION ITEMS CONTAINED IN THIS MANUAL ARE CONSIDERED THE MINIMUM REQUIREMENTS FOR PERFORMING PHASED MAINTENANCE AND MUST BE PERFORMED. THE CUMULATIVE EFFECTS OF INSPECTION DEFERRALS ARE UNKNOWN AND COULD RESULT IN CATASTROPHIC FAILURE OR INCREASED MAINTENANCE AT A LATER DATE.

This copy is a reprint which includes current pages from Changes 1 through 3.

***This manual supercedes TM 55-1520-240-PM, dated 27 July 90 including all changes. NOTE: TM 55-1520-240-PPM dated 30 June 1986 including all changes, remains in effect until rescinded for equipment which is under progressive phase maintenance.**

URGENT

TM 55-1520-240-PM
C20

CHANGE
NO.20

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 31 JANUARY 2001

CH-47D HELICOPTER PHASED MAINTENANCE CHECKLIST

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited

TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B
2-82.1 and 2-82.2

Insert pages

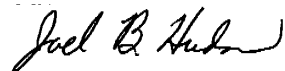
A and B
2-82.1 and 2-82.2

2. Retain this sheet in front of manual for reference purposes.

**TM 55-1520-240-PM
C20**

By Order of the Secretary of the Army:

Official:



JOEL B. HUDSON
*Administrative Assistant to the
Secretary of the Army*
0103009

ERIC K. SHINSEKI
*General, United States Army
Chief of Staff*

DISTRIBUTION:

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URGENT

**TM 55-1520-240-PM
C19**

**CHANGE
NO. 19**

**HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 30 NOVEMBER 2000**

**CH-47D HELICOPTER
PHASED MAINTENANCE CHECKLIST**

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Remove pages

A and B
2-30.1 and 2-30.2
2-43 and 2-44

Insert pages

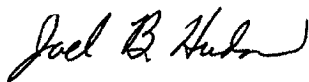
A and B
2-30.1 and 2-30.2
2-43 and 2-44

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

ERIC K. SHINSEKI
General, United States Army
Chief of Staff

OFFICIAL:



JOEL B. HUDSON
Administrative Assistant to the
Secretary of the Army

0034221

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TM 55-1520-240-PM
C18

CHANGE
NO.18

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WASHINGTON, D.C., 1 NOVEMBER 2000

CH-47D HELICOPTER PHASED MAINTENANCE CHECKLIST

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1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B

2-41 and 2-42

Insert pages

A and B

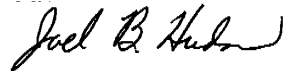
2-41 and 2-42

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C 18

By Order of the Secretary of the Army:

Official:



JOEL B. HUDSON
*Administrative Assistant to the
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0031305

ERIC K. SHINSEKI
*General, United States Army
Chief of Staff*

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URGENT

TM 55-1520-240-PM
C17

CHANGE
NO. 17

HEADQUARTERS
DEPARTMENT OF THE ARMY
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CH-47 HELICOPTER PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B
2-63 and 2-64

Insert pages

A and B
2-63 and 2-64

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C17

By Order of the Secretary of the Army:

OFFICIAL:

General, United States Army
Chief of Staff

JOEL B. HUDSON
Administrative Assistant to the
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0020603

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URGENT

TM 55-1520-240-PM
C16

CHANGE
NO. 16

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CH-47 HELICOPTER PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B

2-63 and 2-64

Insert pages

A and B

2-63 and 2-64

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C16

By Order of the Secretary of the Army:

Official:

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General, United States Army
Chief of Staff

JOEL B. HUDSON
Administrative Assistant to the
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URGENT

TM 55-1520-240-PM
C15

CHANGE
NO. 15

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 15 JUNE 2000

CH-47 HELICOPTER PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B
2-30.1 and 2-30.2
2-43 and 2-44
2-82.1 and 2-82.2

Insert pages

A and B
2-30.1 and 2-30.2
2-43 and 2-44
2-82.1 and 2-82.2

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C15

By Order of the Secretary of the Army:

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Chief of Staff

JOEL B. HUDSON
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URGENT

CHANGE
NO. 14

HEADQUARTERS
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CH-47 HELICOPTER PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B
2-9 through 2-12
2-15 and 2-16
2-20.1 and 2-20.2
2-21 through 2-24
2-25 and 2-26

2-27 and 2-28
2-55 and 2-56

Insert pages

A and B
2-9 through 2-12
2-15 and 2-16
2-20.1 and 2-20.2
2-21 through 2-24
2-25 and 2-26
2-26.1/(2-26.2 blank)
2-27 and 2-28
2-55 and 2-56

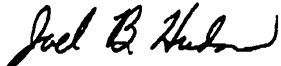
2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C14

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General, United States Army
Chief of Staff



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U R G E N T

**TM 55-1520-240-PM
C13**

**CHANGE
NO. 13**

**HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C, 15 AUGUST 1999**

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited

TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

A and B
45 and 46

Insert pages

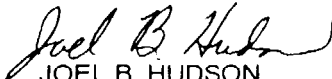
A and B
45 and 46

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C13

By Order of the Secretary of the Army:

Official:


JOEL B. HUDSON
*Administrative Assistant to the
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9918207

ERIC K. SHINSEKI
*General, United States Army
Chief of Staff*

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URGENT

TM 55-1520-240-PM
C 12

CHANGE

No. 12

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C. 23 MARCH 1999

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand

Remove pages

i/(ii blank)

2-7 through 2-10
2-13 through 2-16
2-23 and 2-24
2-27 and 2-28
2-33 and 2-34
2-39 and 2-40
2-47 and 2-48
2-69 and A 2-70

Insert pages

i/(ii blank)
A through B
2-7 through 2-10
2-13 through 2-16
2-23 and 2-24
2-27 and 2-28
2-33 and 2-34
2-39 and 2-40
2-47 and 2-48
2-69 and 2-70

2. Retain this sheet In front of manual for reference purposes

TM 55-1520-240-PM

C12

By order of the Secretary of the Army:

Official:



JOEL B. HUDSON

Administrative Assistant to the

Secretary of the Army

05306

DENNIS J. REIMER
General, United States Army
Chief of Staff

DISTRIBUTION:

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URGENT

CHANGE
NO. 11

TM 55-1520-240-PM
C11
HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 30 MAY 1997

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-5 and 2-6
2-65 and 2-66
2-69 through 2-72

Insert pages

2-5 and 2-6
2-65 and 2-66
2-69 through 2-72

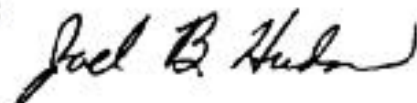
2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C11

By Order of the Secretary of the Army:

DENNIS J. REIMER
General, United States Army
Chief of Staff

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Administrative Assistant to the
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CHANGE

NO.10

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

1-15 and 1-16
2-37 and 2-38
2-46.1/(2-46.2 blank)
2-53 and 2-54

Insert pages

1-15 and 1-16
2-37 and 2-38
2-46.11(2-46.2 blank)
2-53 and 2-54

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C10

By Order of the Secretary of the Army:

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Chief of Staff

JOEL B. HUDSON
Administrative Assistant to the
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URGENT

TM 55-1520-240-PM
C9

CHANGE

NO.9

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 26 September 1996

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited

TM 55-1520-240-PM, 18 OCTOBER 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove Pages

i/(ii blank)
1-1 through 1-4
1-5 and 1-6
2-1 and 2-2
2-5 and 2-6
2-9 and 2-10
2-13 and 2-14
2-31 and 2-32
2-46.1/(2-46.2 blank)
2-79 and 2-80
2-82.1 and 2-82.2
--

Insert Pages

i/(ii blank)
1-1 through 1-4
--
2-1 and 2-2
2-5 and 2-6
2-9 and 2-10
2-13 and 2-14
2-31 and 2-32
2-46.1/(2-46.2 blank)
2-79 and 2-80
2-82.1 and 2-82.2
Electronic 2028

TM 55-1520-240-PM
C9

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

DENNIS J. REIMER
General, United States Army
Chief of Staff

Official:

JOEL B. HUDSON
Administrative Assistant to the
Secretary of the Army
02674

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CHANGE

NO. 8

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 15 December 1995

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, 18 OCTOBER 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove Pages

2-1 through 2-6
2-9 and 2-10
2-13 and 2-14
2-20.1 and 2-20.2
2-21 and 2-22
2-25 and 2-26
2-30.3/(2-30.4 blank)
2-31 and 2-32

2-45 and 2-46

Insert Pages

2-1 through 2-6
2-9 and 2-10
2-13 and 2-14
2-20.1 and 2-20.2
2-21 and 2-22
2-25 and 2-26
2-30.3/(2-30.4 blank)
2-31 and 2-32
2-32.1/(2-32.2 blank)
2-45 and 2-46
2-46.1/(2-46.2 blank)

TM 55-1520-240-PM
C8

Remove Pages

2-57 through 2-60
2-69 and 2-70
2-79 and 2-80
2-82.1/(2-82.2 blank)
2028's and envelops

Insert Pages

2-57 through 2-60
2-69 and 2-70
2-79 and 2-80
2-82.1 and 2-82.2
2028's and envelops

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

DENNIS J. REIMER
General, United States Army
Chief of Staff

Official:

YVONNE M. HARRISON
Administrative Assistant to the
Secretary of the Army
01098

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CHANGE

NO. 7

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CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-37 and 2-38
2-45 and 2-46

Insert pages

2-37 and 2-38
2-45 and 2-46

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM

C7

By Order of the Secretary of the Army:

DENNIS J. REIMER
General, United States Army
Chief of Staff

Official:

YVONNE M. HARRISON
Administrative Assistant to the
Secretary of the Army
00925

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CHANGE
NO. 6

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DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 31 December 1994

CH-47D HELICOPTER

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TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-11 and 2-12
2-15 and 2-16
2-31 and 2-32
2-43 and 2-44
2-45 and 2-46
2-65 and 2-66
2-71 and 2-72

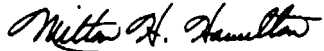
Insert pages

2-11 and 2-12
2-15 and 2-16
2-31 and 2-32
2-43 and 2-44
2-45 and 2-46
2-65 and 2-66
2-71 and 2-72

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:



MILTON H. HAMILTON

*Administrative Assistant to the
Secretary of the Army*

07765

GORDON R. SULLIVAN
*General, United States Army
Chief of Staff*

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URGENT

TM 55-1520-240-PM
C 5

CHANGE

NO. 5

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 29 NOVEMBER 1993

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-19 and 2-20

2-21 and 2-22

2-25 and 2-26

2-29 and 2-30

Insert pages

2-19 and 2-20

2-20.1 and 2-20.2

2-21 and 2-22

2-24.1 through 2-24.3/

(2-24.4 blank)

2-25 and 2-26

2-29 and 2-30

2-30.1 through 2-30.3/

(2-30.4 blank)

2-44.1/(2-44.2 blank)

TM 55-1520-240-PM
C 5

Remove pages

2-45 and 2-46
2-59 and 2-60
2-79 through 2-82


Insert pages

2-45 and 2-46
2-59 and 2-60
2-79 through 2-82
2-82.1/(2-82.2 blank

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:



MILTON H. HAMILTON

Administrative Assistant to the
Secretary of the Army

04916

GORDON R. SULLIVAN

General, United States Army
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**TM 55-1520-240-PM
C 4**

CHANGE
NO. 4

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 31 March 1993

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-11 and 2-12
2-19 and 2-20
2-23 through 2-26
2-29 through 2-32
2-35 and 2-36
2-43 and 2-44
2-59 and 2-60

Insert pages

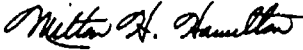
2-11 and 2-12
2-19 and 2-20
2-23 through 2-26
2-29 through 2-32
2-35 and 2-36
2-43 and 2-44
2-59 and 2-60

2. Retain this sheet in front of manual for reference purposes.

TM 55-1520-240-PM
C 4

By Order of the Secretary of the Army:

Official:


MILTON H. HAMILTON
Administrative Assistant to the
Secretary of the Army
03816

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General, United States Army
Chief of Staff

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URGENT

**TM 55-1520-240-PM
C 3**

CHANGE
NO. 3

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 11 December 1992

CH-47 HELICOPTER

PHASED MAINTENANCE CHECKLIST

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited

TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-43 and 2-44
2-49 and 2-50

Insert pages

2-43 and 2-44
2-49 and 2-50

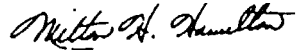
2. Retain this sheet in front of manual for reference purposes.

URGENT

TM 55-1520-240-PM
C3

By Order of the Secretary of the Army:

Official:



MILTON H. HAMILTON
*Administrative Assistant to the
Secretary of the Army*
02987

GORDON R. SULLIVAN
*General, United States Army
Chief of Staff*

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C 2

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 22 May 1992

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

1-15 and 1-16
2-19 and 2-20
2-25 and 2-26
2-29 through 2-32
2-43 through 2-46
2-57 and 2-58
2-83/2-84

Insert pages

1-15 and 1-16
2-19 and 2-20
2-25 and 2-26
2-29 through 2-32
2-43 through 2-46
2-57 and 2-58
2-83/2-84

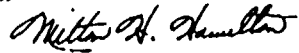
2. Retain this sheet in front of manual for reference purposes.

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TM 55-1520-240-PM
C 2

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TM 55-1520-240-PM
C 1

CHANGE }
NO. 1 }

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DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 24 February 1992

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

2-5 and 2-6
2-11 and 2-12
2-15 through 2-30
2-47 and 2-48
2-83/2-84

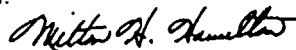
Insert pages

2-5 and 2-6
2-11 and 2-12
2-15 through 2-30
2-47 and 2-48
2-83/2-84

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:



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*Administrative Assistant to the
Secretary of the Army*

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LIST OF EFFECTIVE PAGES

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NOTE: On a changed page, the portion of the text affected by the latest change is indicated by a vertical line, or other change symbol, in the outer margin of the page. Changes to illustrations are indicated by miniature pointing hands. Changes to wiring diagrams are indicated by shaded areas.

Dates of issue for original and changed pages are:

Original	18 October 1990
Change 1	24 February 1992
Change 2	22 May 1992
Change 3	11 December 1992
Change 4	31 March 1993
Change 5	29 November 1993
Change 6	31 December 1994
Change 7	15 November 1995
Change 8	15 December 1995
Change 9	26 September 1996

Change 10	19 March 1997
Change 11	30 May 1997
Change 12	23 March 1999
Change 13	15 August 1999
Change 14	15 May 2000
Change 15	15 June 2000
Change 16	21 June 2000
Change 17	28 July 2000
Change 18	1 November 2000
Change 19	30 November 2000
Change 20	31 January 2001

Page No.	*Change No.
Title	0
i/ii blank	12
A through B	20
1-1 through 1-4	9
1-5 through 1-15	0
1-16	10
2-1	0
2-2	9
2-3	8
2-4 and 2-5	0
2-6	11
2-7	0
2-8 and 2-9	12

Page No.	*Change No.
2-10	9
2-11	6
2-12	4
2-13	9
2-14	12
2-15	6
2-16	12
2-17	1
2-18	0
2-19	1
2-20	5
2-20.1	8
2-20.2	5

*Zero in this column indicates an original page.

TM 55-1520-240-PM

Page No.	*Change No.	Page No.	*Change No.
2-21	8	2-46.1/2-46.2 blank	10
2-22	0	2-47	12
2-23	1	2-48	0
2-24	12	2-49 and 2-50	3
2-24.1 - 2-24.4 blank	5	2-51 - 2-53	0
2-25 and 2-26	8	2-54	10
2-27	0	2-55 through 2-57	0
2-28	12	2-58 and 2-59	8
2-29	4	2-60	5
2-30	5	2-61 and 2-62	0
2-30.1	5	2-63	17
2-30.2	19	2-64	16
2-30.3/2-30.4 blank	8	2-65	11
2-31	2	2-66	6
2-32	9	2-67 and 2-68	0
2-32.1/2-32.2 blank	8	2-69	11
2-33	0	2-70	12
2-34	12	2-71	11
2-35	0	2-72	6
2-36	4	2-73 through 2-78	0
2-37	10	2-79	9
2-38	0	2-80	5
2-39	12	2-81	0
2-40 and 2-41	0	2-82	5
2-42	18	2-82.1	9
2-43	4	2-82.2	20
2-44	19	2-83/2-84 blank	2
2-44.1/2-44.2 blank	5		
2-45	5		
2-46	13		

*Zero in this column indicates an original page.

TABLE OF CONTENTS

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms). or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation and Missile Command, ATTN: AMSAM-MMC-LS-LP, Redstone Arsenal, AL 35898-5230. You may also submit your recommended changes by E-mail directly to: ls-lp@redstone.army.mil or by fax 205-842-6546/DSN 788-6546. Electronic DA Form 2028 instructions are shown in the back of this manual.

SECTION I. GENERAL INFORMATION

Phased Schedule	1-1
Exceeding the Phased Schedule	1-2
Maintenance Activities	1-3
Limitations	1-4
Pre-Inspection Maintenance Test flight (MTF)	1-5
Special Inspections, Calendar Inspections, and Lubrication Requirements	1-6
Time Between Overhaul (TBO) and Retirement	
Life Items Check	1-7
Using the Phased Maintenance Inspection Checklist	1-8
Final Record Check	1-9
Signature Sheet	1-10
Maintenance Operational Checks (MOCs)	1-11
Maintenance Test Flight	1-12
Checklist Disposition	1-13
Inspection Areas	1-14
Serial Number Checklist	1-15

SECTION II. INSPECTION CHECKLIST

Area 0 - Preparation
Area 1 - Nose
Area 2 - Left Fuselage
Area 3 - Right Fuselage
Area 4 - No. 1 Engine
Area 5 - No. 2 Engine
Area 6 - Aft Rotor and Pylon
Area 7 - Forward Rotor, Crown, and Tunnel
Area 8 - Ramp
Area 9 - Cabin
Area 10 - Cockpit
Power on Checks
Final Inspection

SECTION I. GENERAL INFORMATION

1-1. PHASED SCHEDULE.

This phased maintenance inspection checklist contains requirements for inspection of the CH-47D helicopter on a phase schedule having 800-hour (flight hour) cycle with 200-hour phases. Each requirement included herein is designated for accomplishment at least once, but not more than four times during the 800-hour cycle.

1-2. EXCEEDING THE PHASED SCHEDULE.

a. The phased maintenance inspection intervals designated are the maximum and shall not be exceeded except in actual operational emergencies as explained herein. It is the Commander's responsibility to determine, on an individual helicopter basis, when inspection intervals may be exceeded. For this purpose, operational emergencies are conditions of combat or conditions of disaster which necessitate flight to evacuate aircraft or personnel. Those inspections annotated with a "C" in the Inspect Phase No's column, along with all applicable aircraft forms as addressed in DA PAM 738-751 items that are due, are considered the MINIMUM mandatory combat maintenance inspection requirements for helicopters scheduled for imminent deployment to, or stationed in, a combat environment. Under no circumstances will two combat maintenance inspections be performed sequentially.

b. When the aircraft is operated beyond the normal inspection due time because of such emergency situations, a circled red X status symbol and an appropriate statement, to include authority, must be entered on applicable aircraft forms as addressed in DA PAM 738-751,

until such time as the inspection is complete. When inspections are delayed to meet emergency requirements, Commander will assure that the helicopter status symbol is changed to a red X and that the delayed inspections are accomplished immediately upon termination of the actual emergency.

c. When unusual local conditions of environment, utilization, mission, experience of flight crew and maintenance personnel, periods of inactivity, etc. are encountered, the Maintenance Officer will, at his discretion, increase the scope and/or frequency of maintenance or inspection as necessary to insure safe flight. Refer to TM 1-1500-328-25.

1-3. MAINTENANCE ACTIVITIES.

The inspections prescribed by this checklist will be accomplished at specified phases by Aviation Unit Maintenance (AVUM) activities with assistance of Aviation Intermediate Maintenance (AVIM) and Depot Maintenance activities when required. Space is provided for inspecting personnel to record faults and/or remarks and corrective action taken.

1-4. LIMITATIONS.

The checklist does not contain instructions for repair, adjustment, or other means of rectifying conditions. Neither does it contain special tolerances, limits, or instructions for special troubleshooting to find causes of malfunctions. Such data will be obtained from the TM 55-1520-240-23, Maintenance Manual, and TM 55-1520-240-T, Troubleshooting Manual.

TM 55-1520-240-PM

1-5. PRE-INSPECTION MAINTENANCE TEST FLIGHT (MTF).

A pre-inspection MTF to duplicate non-hazardous equipment problems, to determine unsatisfactory conditions and equipment operation problems, etc. is recommended prior to start of aircraft disassembly for Phased Maintenance inspection; the decision to perform the pre-inspection MTF, however, shall be the responsibility of the unit Maintenance Officer.

1-6. SPECIAL INSPECTIONS, CALENDAR INSPECTIONS, AND LUBRICATION REQUIREMENTS.

Special inspections, calendar inspections, and lubrication requirements contained in TM 55-1520-240-23-1 and those listed on the applicable aircraft forms as addressed in DA PAM 738-751 shall be reviewed and accomplished in accordance with the "inspection due" requirements specified in those documents.

1-7. TIME BETWEEN OVERHAUL (TBO) AND RETIREMENT LIFE ITEMS CHECK.

Prior to start of the applicable phased maintenance inspection, a check will be made of components and their remaining operating hours prior to removal. Refer to the latest issue of TM 55-1520-240-23-1 and all applicable aircraft forms as addressed in DA PAM 738-751 for a complete listing of components and their TBO and retirement life.

1-8. USING THE PHASED MAINTENANCE INSPECTIONS CHECKLIST.

For use of the checklist, refer to DA PAM 738-751 and figure 1-1.

1-9. FINAL RECORD CHECK.

After all corrective actions have been completed and following completion of the phased inspection, the Technical Inspector shall verify that all applicable forms and records have been properly updated. All uncorrected faults shall be entered on applicable aircraft forms as addressed in DA PAM 738-751. A Final Records Checklist (figure 1-2) is provided to ensure that forms and records have been inspected for completeness and accuracy prior to release of the aircraft from the phased maintenance inspection. Upon completion, the inspector verifying the final record check, shall enter his initials adjacent to the indicated form or record on the Final Record Checklist.

1-10. SIGNATURE SHEET.

All personnel performing inspection and/or maintenance tasks shall place their signatures and initials on the Signature Sheet (figure 1-3). The purpose of the signature sheet is to provide a correlation between the initials entered on the individual checklist sheets and the actual names of the personnel accomplishing these tasks.

TM 55-1520-240-PM

1-11. MAINTENANCE OPERATIONAL CHECKS (MOCs).

After the completion of any required corrective action to any of the components of a functional system of the aircraft, MOCs shall be performed on that system to determine the effectiveness of the maintenance actions performed and to verify the proper operation of that system (refer to TM 55-1520-240-T). These MOCs shall be performed in accordance with TM 1-1500-328-23.

1-12. MAINTENANCE TEST FLIGHT (MTF).

When all required inspections in Section II have been accomplished and initialed in accordance with the above procedures, the MTF shall be performed in accordance with the requirements of TM 55-1520-240-MTF and TM 1-1500-328-23 using the MTF form in the MTF manual.

1-13. CHECKLIST DISPOSITION.

The completion of each phased maintenance inspection shall be recorded on applicable aircraft forms as addressed in DA PAM 738-751. The signed

checklist, together with all forms prescribed by DA PAM 738-751 will be filed for a period of six months. At the end of the six-month period, disposition of forms will be in accordance with DA PAM 738-751.

1-14. INSPECTION AREAS.

Figure 1-5 shows the inspection area of the CH-47D aircraft. Figure 1-6 shows the location of access doors and panels which require removal at various phased maintenance inspections.

1-15. SERIAL NUMBER CHECKLIST (Figure 1-7) AND EQUIPMENT INVENTORY CHECK.

After all corrective actions have been completed and following completion of the Phased Inspection, the Technical Inspector shall make a serial number verification check, aircraft component historical record and an aircraft equipment inventory check in accordance with DA PAM 738-751.

1-3 Change 9

PHASE NO. <u>1</u>		PHASED MAINTENANCE CHECKLIST			
Area Name and No. PYLON - 9 (RIGHT SIDE)		Aircraft Serial No. 67-6771		Date 4 JUN 79	Total Hrs. This Area
Inspect Phase No.'s	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
3	1. Pylon center fairing for cracks and missing or stripped fasteners. Seals for cuts, tears and bonding separation. Access 11		THIS ITEM NOT APPLICABLE TO PHASE NO. 1 EXAMPLE OF TWO FAULTS IN ONE 6 LINE BLOCK	-HEAVY LINE ADDED TO SEPARATE FAULTS WITHIN A 6 LINE BLOCK	
1, 3	2. Upper pylon access doors for cracks, dents and security. Latches for proper operation. Seals for cuts, tears and bonding separation. Access 12		Access door latch does not operate freely TG	Cleaned and lubricated latch Insp OK L White	N/A
ALL	3. Transmission access doors for cracks, dents and proper alignment. Latches for proper operation. Seals for cuts, tears and bonding separation. Access 11		Transmission access door seal cut Door does not operate freely hinge pin rusted and shows signs of excessive wear This would indicate that the (continued on attached sheet)	Replaced door seal Removed hinge cleaned rust and corrosion Applied zinc chromate corrosion protection lubricated and installed new hinge on door (continued)	N/A N/A
ALL	4. Transmission access door hinges for wear, cracks, corrosion and proper adjustment. Access 11				

EXAMPLE

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

Figure 1-1. Example of Using the Phased Maintenance Checklist

Pages 1-5 and 1-6 deleted.

TM 55-1520-240-PM

This checklist is provided to insure the indicated forms and records have been inspected for presence, completeness, legibility, and accuracy prior to releasing the aircraft from a phase inspection. Verification of inspection will be indicated by placing the initials of the inspector in the appropriate block.

AIRCRAFT LOG BOOK	INITIALS
DA FORM 2408	
DA FORM 2408-12	
DA FORM 2408-13	
DA FORM 2408-14	
DA FORM 2408-18	
DA FORM 2408-20	
TM 55-1520-240-PMD	
TM 55-1520-240-MTF	
LOCALLY REQUIRED FORMS	

HISTORICAL RECORDS	INITIALS
DA FORM 2408-5	
DA FORM 2408-15	
DA FORM 2408-16	
DA FORM 2408-17	
DA FORM 2408-19	
LOCALLY REQUIRED FORMS	

PRODUCTION CONTROL RECORDS	INITIALS
FLOW CHART	
STATUS BOARD	
WORK ORDER FILE	
MWO FILE	
2405 LOG	
1352 REPORTS	
LOCAL REPORTS	

QUALITY CONTROL	INITIALS
TBO FILE	
QA FILE	
SERIAL NUMBER FILE	
AOAP FILE	
INVENTORY RECORD	
WEIGHT AND BALANCE	
MSG FILE	
DA FORM 2410 SUBMITTED	
LOCAL RECORDS	

Figure 1-2. Final Record Checklist

_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Person Accomplishing Necessary Work	_____ Initial
_____ Signature of Maintenance Supervisor	_____ Initial
_____ Signature of Technical Inspector	_____ Initial
_____ Signature of Maintenance Officer	_____ Initial

Figure 1-3. Signature Sheet

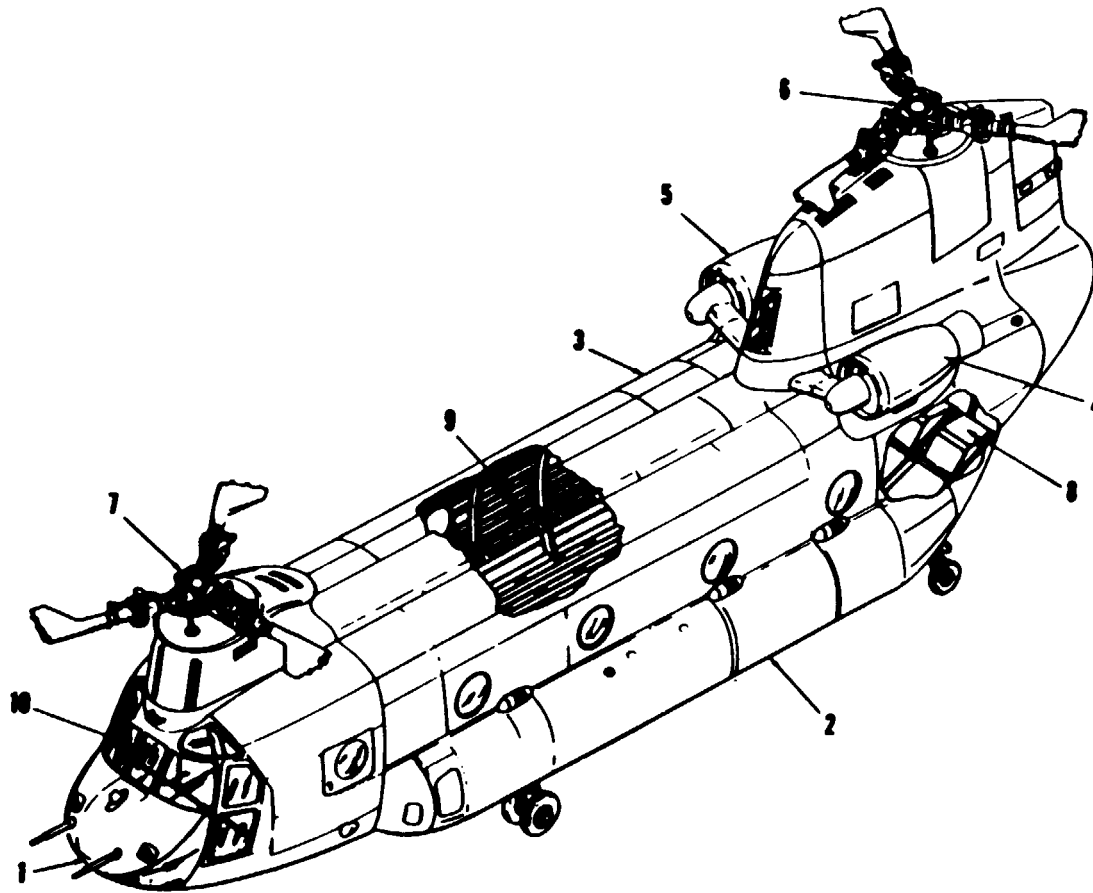


Figure 1-5. Area Diagram (Sheet 1 of 2)

TM 55-1520-240-PM

CH-47D Inspection Areas

Area No. 1	Nose	External fuselage from sta 120 RH to eta 120 LH, excluding Area No. 7, but including those internal areas visible or accessible from outside.
Area No. 2	Left Fuselage	External fuselage from sta 120 LH aft to sta 630.5, including bottom of fuselage, but excluding Areas 6 and 7.
Area No. 3	Right Fuselage	External fuselage from sta 630.5 forward to sta 120 RH, including bottom of fuselage, but excluding Areas 6 and 7.
Area No. 4	No. 1 Engine	Left hand engine installation including transmission, cowling, fairings, and engine drive shaft.
Area No. 5	No. 2 Engine	Right hand engine installation including transmission, cowling fairings, and engine drive shaft.
Area No. 6	Aft Rotor and Pylon	Internal and external areas of aft pylon from sta 630.5 forward to sta 440, excluding Areas 2 and 3.
Area No. 7	Forward Rotor, Crown and Tunnel	Internal and external areas of upper fuselage from sta 440 forward to sta 62, excluding Areas No. 1, 2 and 3.
Area No. 8	Ramp	Internal fuselage from sta 630.5 forward to sta 482.
Area No. 9	Cabin	Internal fuselage from sta 482 forward to sta 120.
Area No. 10	Cockpit	Internal fuselage from eta 120 forward to sta 21.5 excluding Area No. 1.

Figure 1-5. Area Diagram (Sheet 2 of 2)

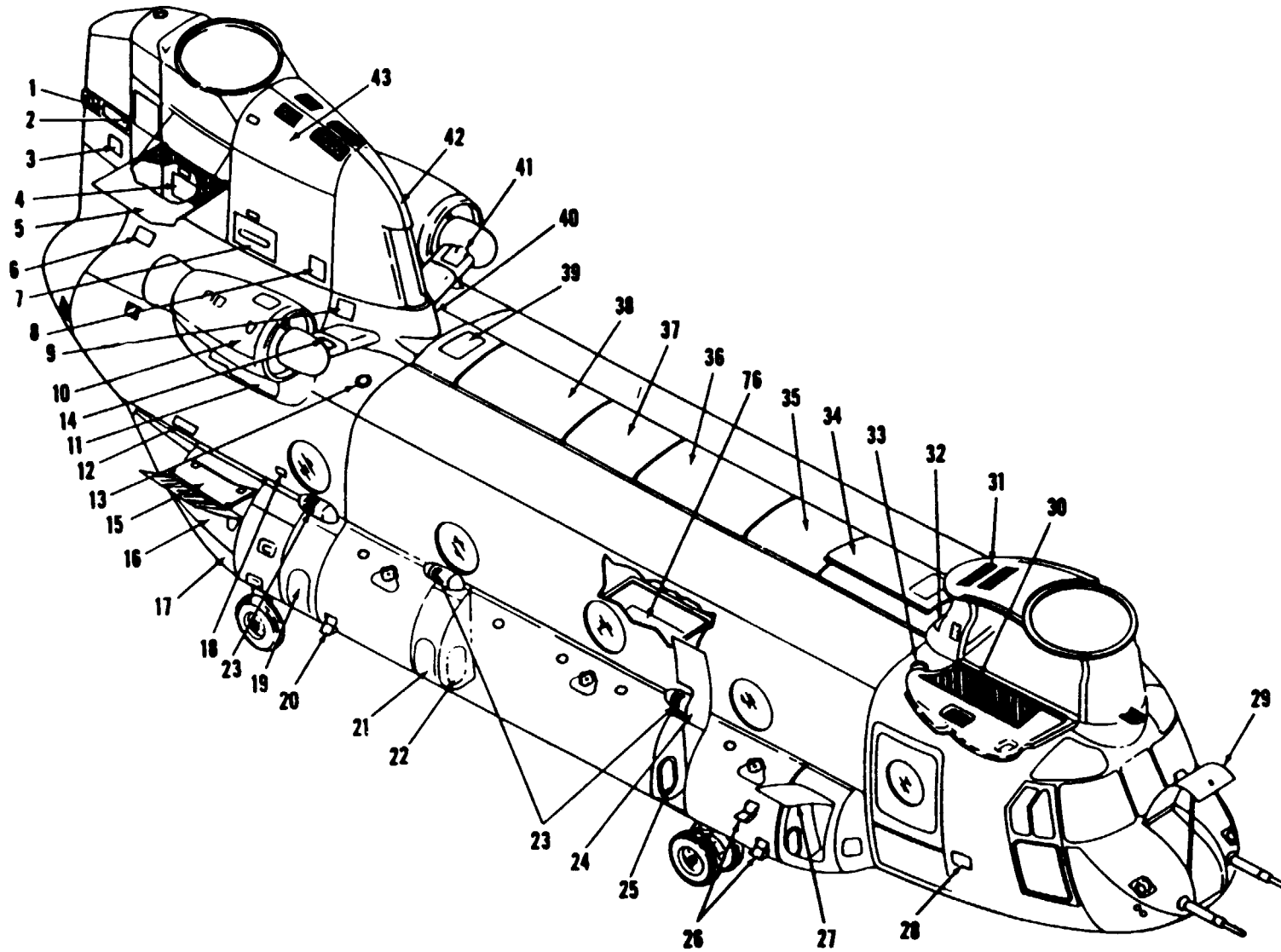


Figure 1-6. Access Doors, Covers, and Panels (Sheet 1 of 4)

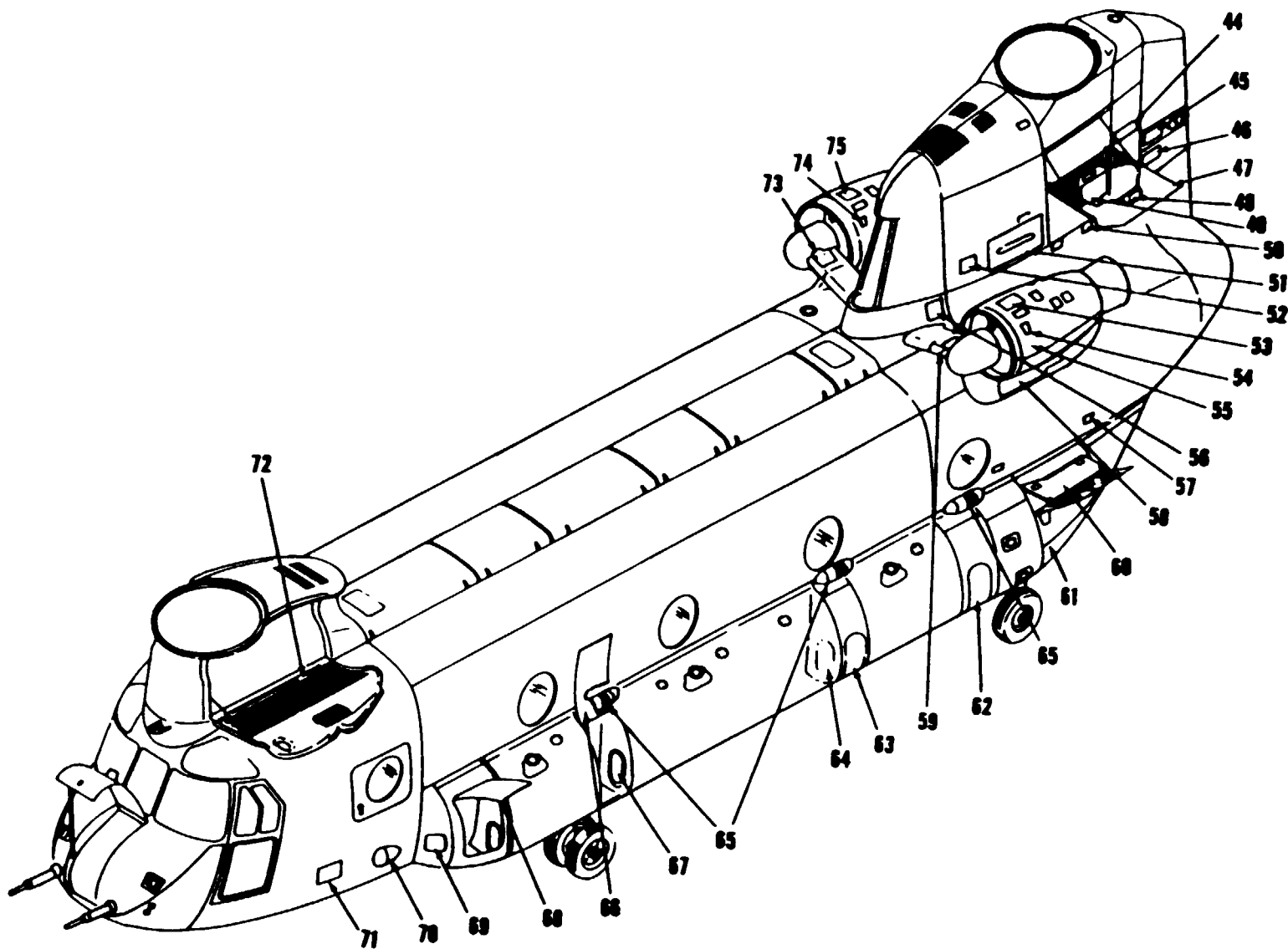


Figure 1-6. Access Doors, Covers, and Panels (Sheet 2 of 4)

TM 55-1520-240-PM

- | | | |
|---|--|--|
| 1. Radar warning antenna access door | 25. Main tank forward fuel boost pump access panel | 45. Radar warning antenna access door |
| 2. Upper pylon access panel | 26. Fuselage foldout steps | 46. Pylon removal access panel |
| 3. Pylon removal access panel | 27. Electrical compartment access door | 47. Work platform |
| 4. Aft transmission access cover | 28. Interphone jack access door | 48. Utility hydraulic pump access panel |
| 5. Work platform | 29. Nose compartment access door | 49. Aft transmission access panel |
| 6. Generator access door | 30. Work platform | 50. Aft transmission oil filler access door |
| 7. Access cover | 31. Forward transmission fairing hydraulic module access door | 51. Access cover |
| 8. Hydraulic module inspection access cover | 32. Forward transmission fairing hydraulic module access cover | 52. Hydraulic module inspection access cover |
| 9. Combining transmission access door | 33. Maintenance crane installation access panel | 53. Engine oil filler access door |
| 10. Engine upper cover | 34. Cabin crown access tunnel cover | 54. Engine oil quantity indicator access door |
| 11. Lower access door | 35. Tunnel access cover | 55. Engine upper cover |
| 12. Aft hydraulic service panel | 36. Tunnel access cover | 56. Combining transmission access door |
| 13. Maintenance crane installation access panel | 37. Tunnel access cover | 57. APU emergency fluid shutoff access panel |
| 14. Lower hinged access panel | 38. Tunnel access cover | 58. Lower access door |
| 15. Work platform | 39. Aft crown tunnel access cover | 59. Lower hinged access panel |
| 16. Aft landing gear fairing | 40. Pylon leading edge lower hinged fairing | 60. Work platform |
| 17. Aft landing gear access panel | 41. Upper hinged access panel | 61. Aft landing gear access panel |
| 18. Aft interphone jack and ramp control access panel | 42. Aft pylon leading edge hinged fairing | 62. Aft pod access panel |
| 19. Aft pod access panel | 43. Aft pylon forward hinged crown fairing | 63. Center access panel |
| 20. Fuselage foldout step | 44. Access panel | 64. Main tank aft fuel boost pump access panel |
| 21. Center pod access panel | | 65. Fuel tank vent access panels |
| 22. Main tank aft fuel boost pump access panel | | 66. Forward landing gear access panel |
| 23. Fuel tank vent access panels | | |
| 24. Forward landing gear access panel | | |

Figure 1-6. Access Doors, Covers, and Panels (Sheet 3 of 4)

TM 55-1520-240-PM

- | | | |
|--|--|---|
| 67. Main tank forward fuel boost pump access panel | 70. Hydraulic ground test access cover | 74. Engine oil quantity indicator access door |
| 68. Electrical compartment access door | 71. Antenna coupler across panel | 75. Engine oil filler access door |
| 69. External power receptacles access door | 72. Work platform | 76. Rescue hatch lower door |
| | 73. Upper hinged access panel | |

Figure 1-6. Access Doors, Covers, and Panels (Sheet 4 of 4)

PHASE _____ ACFT S/N _____ ACFT TIME _____ DATE _____

N1 QUADRANT CONTROL _____
DASH ACTUATOR _____
 UPPER _____
 LOWER _____
FWD HEAD _____
FWD BLADES:
 RED _____
 GREEN _____
 YELLOW _____
FWD SWASHPLATE _____
FWD DRIVE ARM _____
FWD PIVOTING ACTUATOR _____
FWD SWIVELING ACTUATOR _____
FWD TRANSMISSION _____
FWD ADAPTER _____
SYNCH SHAFT:
 #1 _____
 #2 _____
 #3 _____

SYNCH SHAFT (Cont)
 #4 _____
 #5 _____
 #6 _____
 #7 _____
 #8 _____
 #9 _____
COMBINING XMSN ADAPTERS:
 FWD _____
 AFT _____
COMBINING XMSN _____
COMBINING XMSN COOLING FAN _____
#1 ENGINE _____
 DRIVE SHAFT _____
 FUEL CONTROL _____
 TRANSMISSION _____
 INBOARD ADAPTER ASSEMBLY _____
 OUTBOARD ADAPTER ASSEMBLY _____
#2 ENGINE _____
 DRIVE SHAFT _____
 FUEL CONTROL _____
 TRANSMISSION _____
 INBOARD ADAPTER ASSEMBLY _____
 OUTBOARD ADAPTER ASSEMBLY _____
AFT TRANSMISSION _____
AFT HEAD _____

AFT BLADES:
 RED _____
 GREEN _____
 YELLOW _____
AFT SWASHPLATE _____
AFT DRIVE ARM _____
AFT ADAPTER _____
AFT VERTICAL SHAFT _____
AFT SWIVELING ACTUATOR _____
AFT PIVOTING ACTUATOR _____
APU _____
VIBRATION ABSORBERS, SELF TUNING:
 NOSE _____
 LEFT _____
 RIGHT _____

Figure 1-7. Serial Number Checklist

SECTION II - INSPECTION CHECKLIST

NOTE

PRIOR TO START OF THE PHASED MAINTENANCE INSPECTION. IT IS RECOMMENDED THAT A PRE-INSPECTION MAINTENANCE TEST FLIGHT (MTF) BE CONDUCTED. ACCOMPLISHMENT OF THE MTF SHALL BE DETERMINED BY THE UNIT MAINTENANCE OFFICER. THE MTF SHOULD BE CONDUCTED BY A MAINTENANCE TEST PILOT FOLLOWING A REVIEW OF THE AIRCRAFT FORMS AND RECORDS AND A BRIEFING FROM THE REGULAR FLIGHT CREW OF THE AIRCRAFT. THE MTF IS RECOMMENDED TO ASSESS THE AIRCRAFT PERFORMANCE AND IDENTIFY DEFICIENCIES THAT SHOULD BE CORRECTED WHILE THE AIRCRAFT IS UNDERGOING PHASED INSPECTION.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. NOSE AREA #1		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial		
ALL	1.5 Windshield wipers for condition of blades, security, corrosion, and damage.						
1,2,3	1.6 Left jettisonable door for security. Release handle for closed and latched position.						
4	1.7 Actuate left jettisonable door latches (upper and lower) and remove door. Door for damage. Seals for cuts, tears, and security. Upper and lower latch plates and mechanism for security, distortion, and wear. Latch mechanism for freedom of motion. Install door. Release handle for closed and locked position.						
ALL	1.8 Parking brake valve for leaks and security (parking brakes released). Control rod and lever for security. Spring for security, stretched or bent. Reset parking brake.						
ALL	1.9 Brake transfer valves for leaks and security. Access 29						

“FOD REMINDER”

Check work areas for tool and parts after completion of maintenance and inspection

PHASE NO. _____		Area Name and No. NOSE AREA #1		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	1.10 Electrical wiring and connectors for security, visible through right and left chin bubble windshield panels or nose access door. Wires for evidence of chafing, proper support, and condition of insulation. Terminal boards for condition and proper installation of covers. Visible pitot-static and AFCS sideslip port tubing for proper connection and support and not kinked. Access 29				
ALL C	1.11 Dynamic absorber for security. Support structure for cracks and loose or missing hardware. Access 29				
ALL C	1.12 Entire area for structural damage, skin cracks, loose or missing rivets, dents and evidence of corrosion. Paint for chipping or peeling. Stencil and decals for condition.				
ALL C	1.13 Inspect and lubricate the pedal box bearings only if they are removed from the aircraft for other maintenance.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____	Area Name and No. RIGHT FUSELAGE, AREA #3	Aircraft Serial No.	Date		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63				
1.3	2.20 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap IAW TM 55-1520-240-23.				
	2.21. DELETED				
ALL C	2.22 Aft landing gear brake (disk and linings).				
ALL	2.23 Aft landing gear brake and hose for leaks, chafing, and damage.				
ALL	2.24 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for sealant.				
ALL C	2.25 Remove, clean, inspect, and repack aft landing gear wheel bearings.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	RIGHT FUSELAGE, AREA #3				
1,3	3.1 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap, IAW TM 55-1520-240-23.				
	3.2 DELETED				
ALL	3.3 Heater fuel solenoid valve for leaks, electrical connector, mounting bracket, and attaching hardware for security. Access 21				
ALL	3.4 Hydraulic ground power service panel connections for leaks. Dust cap secure.				
ALL	3.5 Fluid drain lines for damage and obstructions.				
ALL C	3.6 Aft landing gear brake (disc and linings).				
ALL	3.7 Aft landing gear brake hoses for leaks, chafing, and damage.				

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	3.8 Swivel lock, swivel housing, and power steering, actuator assembly for leaks				
ALL C	3.9 Remove, clean, inspect, and repack aft landing gear wheel bearings.				
ALL	3.10 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for torque and sealant.				
ALL	3.11 Axle housing retaining bolts (2) for security and corrosion. Interior area of spindle for Corrosion and for paint chipping and Peeling.				
ALL	3.12 Aft landing gearstruct for leaks, cleanliness of exposed piston, normal extension (visual).				
ALL	3.13 Aft landing gear support structure for buckling, cracks, corrosion, loose or missing fasteners.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

Phase NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3	Aircraft Serial No.		Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	3.32 Access doors, work platforms, and panels for damage. Latching mechanism for security and proper operation. Seals for cuts, tears, cracks, and security. Engine work platform support struts for security, twisting, and proper operation of pins. Access 12, 15, 17, 19, 21, 24, 27, 28				
ALL C	3.33 Entire area for structural damage, skin cracks, dents or buckling, loose or missing rivets, evidence of corrosion. Paint for chipping or peeling. Stencils and decals for condition.				
ALL C	3.34 Main and auxillary fuel tanks for evidence of leaks. Filler caps for security. Visible portions of tank vents for damage and obstruction. Vent fairings for security. Sump drains for leaks.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____	Area Name and No. No. 1 ENGINE, AREA #4		Aircraft Serial No.	Date	
Inspect Phase No.	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	<p align="center">No. 1 ENGINE AREA #4</p> <p>4.1 Engine inlet (screen removed) and bypass panels for cleanliness and broken or damaged wire mesh. Fiberglass for cracks or delamination. Fasteners for security and loose or missing hardware. Lower screen inspection panel for security at hinge and latch mechanism.</p> <p>Access 60</p>				
ALL C	<p>4.2 Engine transmission for leaks, evidence of chafing, cracks, and security of components and hardware.</p> <p>Access 41,59,60</p>				

“FOD REMINDER”

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. No. 1 ENGINE, AREA #4		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial	
	<u>CAUTION</u>						
	Do not remove all bolts from the adapters at the same time during inspection. Adapters are balanced assemblies and requires replacement if all bolts are removed.						
ALL	4.3 Remove engine drive shaft and adapters. Clean, inspect, lubricate, and reinstall. All engine drive shaft lugs and adapter lugs, require 4X power magnifying glass inspection for cracks. If crack is suspected, nondestructive inspection (NDI) verification is required Access 41, 59, 60						
ALL	4.4 Engine and engine transmission lubrication hoses and fittings for leaks, chafing, damage, and proper support. Wire bundles and connectors for security, damage, chafing, and proper support. Access 41, 59, 60						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. NO. 1 ENGINE, AREA #4		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	status	Faults and/or Remarks	Action Taken	Initial		
ALL	4.5 Deleted.						
ALL	4.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount ads for cracks. On helicopters without 74, refer to TM 55-2840-254-23. On helicopters with 74, refer to TM 1-2840-265-23.						
C							
WITH 74	4.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage.						
WITH 74	4.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support.						
WITH 74	4.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware.						
ALL	4.7 Main electrical, ignition, and thermocouple harnesses for security, damage and chafing. Access 55, 58, 60						
ALL	4.8 Main fuel filter and in-line fuel filter bypass indicator for extension.						
C							

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No.	Aircraft Serial No	Date	
		NO. 1 Engine, AREA #4			
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	4.11 Compressor bleed band and retainer spacers for wear. Actuator for damage and security. Access 55, 58, 60				
ALL	4.12 Combustion chamber housing and fire shields for cracks, hot spots, burned areas, and buckling. Access 55, 58, 60				
ALL	4.13 Thermocouple bus bars for damage and security. Access 55, 58, 60				
ALL	4.14 Fire detection system sensing elements throughout the area for chafing, damage, and security.				
ALL	4.15 Main fuel manifolds for security and signs of leaks. Access 55, 58, 60				
ALL	4.16 Lines and hoses throughout the area for leaks, chafing, and security, including quick disconnect shelf.				
ALL C	4.17 Main oil filter bypass indicator for extension.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. NO. 1 ENGINE, AREA #4	Aircraft Serial No.		Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	4.18 Remove interstage air bleed strainer. Inspect, clean, and reinstall. On helicopters without 74 , refer to TM 55-2840-254-23. On helicopters with 74 , refer to TM 1-2840-265-23. Access 55, 58, 60				
ALL C	4.19 Remove fuel control strainer, if the main fuel filter bypass indicator has been actuated (in bypass). Inspect, clean, and reinstall. Not necessary otherwise. On helicopters without 74 , refer to TM 55-2840-2540 23. On helicopters with 74 , refer to TM 1-2840-265-23. Access 55, 58, 60				
2,4 C	4.20 Deleted. 4.21 Engine oil tank for specified level. Do not overfill. NOTE If the engine has been shut down for more than 30 minutes and the oil level is low, operate the engine to verify oil level before servicing.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial	
ALL	4.22 Forward and aft engine mount and drag link for condition. (Installed). If drag link has play, refer to TM 55-1520-240-23-3, Chapter 4 for inspection requirements.						
ALL	4.23 Tailpipe, exhaust diffuser, inner cone, and power turbine for cracks, hot spots, and burned areas. Tailpipe for security and for presence of fuel, oil, or foreign objects.						
ALL	4.24 Engine cowling for crack, chafing, twisting and loose or missing fasteners. Hinges and adjacent structures for loose or missing hinge pins, cracks, wear, and loose or missing rivets. Chafing strips and seals for deterioration and security. Cowling closed and latched.						
2.4	4.25 Replace oil and fuel filters every 400 hours.						

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. No. 2 ENGINE, AREA #5		Aircraft Serial No.	Date
Inspect Phase No.	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	<p align="center">No. 2 ENGINE, AREA #5</p> <p>5.1 Engine inlet (screen removed) and bypass panels for cleanliness, broken or damaged wire mesh and proper installation. Fiberglass for cracks or delamination. Fasteners for security and loose or missing hardware. Lower screen inspection panel for security at hinge and latch mechanism.</p> <p>Access 15</p>				
ALL C	<p>5.2 Engine transmission for leaks, evidence of chafing, cracks, and security of components and hardware.</p> <p>Access 14, 15, 73</p>				

“FOD REMINDER”

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. No. 2 ENGINE, AREA #5		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	<u>CAUTION</u>				
	Do not remove all bolts from the adapters at the same time during inspection. Adapters are balanced assemblies and requires replacement if all bolts are removed.				
ALL C	5.3 Remove engine drive shaft and adapters. Clean, inspect, lubricate, and reinstall. All engine drive shaft lugs and adapter lugs, require 4X power magnifying glass inspection for cracks. If crack is suspected, nondestructive inspection (NDI) verification is required Access 14, 15, 73				
ALL	5.4 Engine and engine transmission lubrication hoses and fittings for leaks, chafing, damage, and proper support. Wire bundles and connectors for security, damage, chafing, and proper support. Access 14,15, 73				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____	Area Name and No. NO. 2 ENGINE, AREA #5	Aircraft Serial No.	Date			
Inspect Phase No's	Inspection Requirements	status	Faults and/or Remarks	Action Taken	Initial	
ALL C WITH 74 WITH 74 WITH 74 ALL ALL C	5.5 Deleted.					
	5.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount ads for cracks. On helicopters without 74 , refer to TM 55-2840-254-23. On helicopters with 74 , refer to TM 1-2840-265-23. Access 15					
	5.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage.					
	5.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support.					
	5.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware.					
	5.7 Main electrical, ignition, and thermo-couple harnesses for security, damage and chafing. Access 10, 11, 15					
	5.8 Static and in-line fuel filter bypass indicator for extension.					

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	5.11 Compressor bleed band and retainer spacers for wear. Actuator for damage and security. Access 10, 11, 15				
ALL	5.12 Combustion chamber housing and fire shields for cracks, hot spots, burned area, and buckling. Access 10, 11, 15				
ALL	5.13 Thermocouple bus bars for damage and security. Access 10, 11, 15				
ALL	5.14 Fire detection system sensing elements throughout the area for chafing, damage, and security.				
ALL	5.15 Main fuel manifolds for security and signs of leaks. Access 10, 11, 15				
ALL	5.16 Lines and hoses throughout the area for leaks, chafing, and security, including quick disconnect shelf.				
ALL C	5.17 Main oil filter bypass indicator for extension.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. NO. 2 ENGINE, AREA #5	Aircraft Serial No.		Date
Inspect Phase No's	Inspection Requirements	status	Faults and/or Remarks	Act ion Taken	Initial
ALL C	5.18 Remove interstage air bleed strainer. Inspect, clean, and reinstall. On helicopters without 74 , refer to TM 55-2840-254-23. On helicopters with 74 , refer to TM 1-2840-265-23. Access 10, 11, 15				
ALL C	5.19 Remove fuel control strainer, if the main fuel filter bypass indicator has been actuated (in bypass). Inspect, clean, and re-install. Not necessary otherwise. On helicopters without 74 , refer to TM 55-2840-254-23. On helicopters with 74 , refer to TM 1-2840-265-23. Access 10, 11, 15				
2,4 C	5.20 Deleted.				
2,4 C	5.21 Drain and reservice engine oil. Do not overfill.				
ALL	NOTE If the engine has been shut down for more than 30 minutes and the oil level is low, operate the engine to verify oil level before servicing.				
ALL	5.22 Forward and aft engine mount and drag link for condition. (Installed.)				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

Phase No. _____		Area Name and No. No. 2 ENGINE, AREA #5	Aircraft Serial Number		Date
Inspect Phase	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	5.23 Tailpipe, exhaust diffuser, inner cone, and power turbine for cracks, hot spots, and burned areas. Tailpipe for security and for presence of fuel, oil, or foreign objects.				
ALL	5.24 Engine cowling for cracks, chafing, twisting and loose or missing fasteners. Hinges and adjacent structures for loose or missing hinge pins, cracks, wear, and loose or missing rivets. Chafing strips and seals for deterioration and security. Cowling closed and latched.				
2.4	5.25 Replace oil and fuel fitters every 400 hours.				

Check work area for tools and parts after completion of maintenance and inspection. ^{"FOD REMINDER"}
2-29 Change 4

PHASE NO.		Area Name and No. NO. 2 ENGINE, AREA #5		Aircraft Serial No.	Date
Inspect Phase No's	inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	NOTE				
	If EAPS is installed, perform the following inspections with EAPS module slid forward, away from engine. Do quickly to avoid sand in engine.				
ALL	5.26 EAPS drive shaft cowling seal for security and condition.				
ALL	5.27 Scavenge duct for obstructions, damage, and condition.				
ALL	5.28 Scavenge fan impellers for visible damage, cracks, and obstructions.				
ALL	5.29 Electrical cables for security, evidence of chafing, and condition. Electrical connectors for proper installation.				
ALL	5.30 EAPS attachment brackets for cracks, damage, security, and condition.				
ALL	5.31 Attachment rails for security, cracks, damage, and cleanliness.				

“FOD REMINDER”

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. NO. 2 ENGINE, AREA #5		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	5.32 EAPS air inlet tubes for obstructions, security and condition.				
ALL	5.33 By-pass door closed and door seal for damage, security, and proper sealing.				
ALL	5.34 EAPS module engine fairing seal for damage, security, and cleanliness.				
ALL	5.35 Slide EAPS module aft into flight position. Check that the engine fairing seal is properly seated the entire circumference of the fairing and there are no gaps.				
ALL	5.36 Install lockpins, check pin lanyards for security. Check electrical connections.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. AFT ROTOR AND PYLON, AREA #6	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	AFT ROTOR AND PYLON, AREA #6				
	6.1 Deleted				
2, 4 C	6.2 Drain and service all rotary wing head reservoirs.				
ALL C	6.3 Check aft rotary wing head retaining nut for specified torque. Refer to TM 55-1520-240-23-4, Task 5-9.1.				
ALL C	6.3.1 Inspect the installed horizontal hinge pins and bearings per TM 55-1520-240-23, Task 5-40.1.				
ALL C	6.3.2 Perform eddy current inspection of area surrounding the verticle web lightening holes on rotor hubs that contain such lightening holes.				
ALL C	6.4 Aft rotary wing head for corrosion, damage, and cracks in pitch varying housing, pitch shaft, and web areas of hub. Head retaining nut for security and installation of washer and retaining ring.				
	Access 5, 47				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. AFT ROTOR AND PYLON, AREA #6		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	6.5 Aft rotary wing head droop stops and interposer blocks (shroud removed and blades raised) for damage, wear, and security. Retorque fixed droop stop retaining bolts. Droop stop shrouds for security and damage. Refer to TM 55-1520-240-23-4, Task 5-53. Access 5, 47				
ALL C	6.5.1. Aft rotary wing head assembly P/N 145R2004-18, lag dampener pitch housing bushing P/N 145R3116-10, inspect using tool P/N B39584 to ensure it has not slipped or come loose.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. AFT ROTOR AND PYLON, AREA #6		Aircraft Serial No.		Date		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial			
ALL C	6.6 Rotary wing blade surfaces for delamination, unbonding, blisters, and cracks. Nose and erosion caps for cracks and unbending. Trailing edge and trim tabs for cracks, twisting, and unbending. Electrical lead bracket for damage and unbending. Tip covers for damage and security. Root end composite pads (upper and bwer) for unbending or delamination. Lightning jumper strips for damage, proper bonding, and security. Shock absorber attachment brackets, including filament windings filler material, for cracks and voids. Reservoirs for proper oil level. Refer to TM 55-1520-240-23-4, Task 5-66.5. Access 5,47							
ALL	6.7 Weather protective cover for chafing, cracks, and delamination. Attaching hardware for security. Adjacent fixed fairings for cracks and chafing. Access 5,47							

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. AFT ROTOR AND PYLON, AREA #6		Aircraft Serial No.		Date		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial		
ALL C	6.8 Pitch links (boots unzipped) for security, chafing, damage, corrosion, and wire. Rod end bearings (upper and lower) for excessive radial play and liner unbonding. Pitch link boots for tears, damaged zipper, and security. Inspect for wear between pitch change link and pitch housing. Replace limiters. Access 5,47							
ALL C	6.9 Drive arms and collar for excessive wear at hinge points. Bearings for frayed or unbundled liners.							
ALL C	6.10 Aft vertical shaft and bearing for leaks and signs of overheating. Housing mounts and adjacent structure for cracks, buckling, damage, and loose or missing hardware. Access 5,47							

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	6.13 Upper boostservocylinder support fitting for wear, damage, and cracks. Adjacent structure for cracks, buckling, and loose or missing rivets. Bearings for condition. Access 5, 47				
ALL	6.14 Upper boostservocylinders for leaks and security. Exposed piston rods for cleanliness.				
ALL C	6.15 Longitudinal cyclic trim link for security. Longitudinal cyclic trim actuator and connector for security. Actuator, link wire bundles, and rod ends for evidence of chafing.				
ALL C	6.16 Longitudinal cyclic trim yoke for damage and corrosion. Yoke attaching hardware for security and evidence of looseness or wear. Access 47				
ALL C	6.17 Flight controlbellcranks, connecting links, and idlers in pylon area for cracks and security. Connecting link swaged inserts for Evidence of looseness. Access 5, 47				

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	6.18 Bellcrank supports in pylon area (sta 553 LH and sta 562 RH) and adjacent structure for security, excessive wear, and cracks. Access 5, 47				
ALL	6.19 Utility and flight boost cooling fans for security, corrosion, damage, and paint for chipping or peeling. Safety screens for dents, breaks, and security. Adjacent struture for damage, Cracks, and corrosion. Access 43				
ALL	6.20 Power tranfer unit for leakage and security.				
ALL C	6.21 Flight boost power control module housing for cracks and damage. Mount structure for cracks and bucking. Access 7				
2,4 C	6.21.1 Replace number 1 and number 2 boost pressure and return filter elements.				
ALL C	6.22 Hydraulic reservoirs, coolers, and mount structure for cracks, bucking, and corrosion. Air ducts for security, cracks, and dents. Access 7, 51				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. AFT ROTOR W PYLON, AEA #6	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	6.23 Hydraulic links in pylon hydraulic compartment for leaks, chafing, and proper support. Access 7, 51				
ALL C	6.24 Combining transmission housing, mount lugs, and mount hardware for loose or missing hardware, cracks, damage, and corrosion. Adjacent structure for buckling, damage, cracks, and loose or missing hardware. Access 40, 42				
ALL C	6.25 Combining and engine transmission cooling fan exhaust duct for security, damage, and obstruction.				
ALL C	6.26 combining and engine transmission oil coolers for leaks, clogged or damaged core, and foreign objects. Cooler housing for cracks and corrosion. Transfer tubes for damage. Oil pressure switches/transducer for condition.				
ALL C	6.27 Combining and engine transmission reservoir sight gages (3 places) for proper oil level.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. AFT ROTOR AND PYLON, AREA #6		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	6.32 Aft pylon area for structural damage, skin cracks, dents, buckling, loose or missing rivets, and evidence of corrosion. Paint for chipping and peeling. Stencils and decals for condition.				
1,3 C	6.33 Inspect and lubricate rod end bearings located in the aft pylon and aft fuselage.				
ALL C	6.34 Replace combining transmission cooling fan drive shaft non-metallic spline adapter (combining transmission adapter only).				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____	Area Nemo and No. FOWARD ROTOR, CROWN, AND TUNNEL, AREA #7	Aircraft Serial No.	Dots		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	FORWARD ROTOR, CROWN, AND TUNNEL, AREA #7				
ALL c	7.1 Tunnel area for debris under synch shafts. Shafts for scoring, chafing, and damage. Adapters and plates for cracks and security of hardware. Shock mounts for security and freedom of movement. Rubber for cuts, cracks or unbending between rubber and metal parts, and evidence of contact with support brackets. Shock mount support bushings for wear. Bearings for evidence of overheating. Drain cups for debris. Support brackets for cracks, bending, and twisting. Retainer nut for presence of cotter pin.				
ALL	7.2 Hydraulic lines in tunnel area for leaks, chafing and proper support.				
ALL c	7.3 Flight control connecting links, idlers, and control arms throughout tunnel area for security, damage, corrosion, and evidence of interference. Connecting link swaged inserts for evidence of looseness. Access 34, 35, 36, 37, 38, 39.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	7.4 Tunnel access covers for damage, cracks, twisting, delamination, and security. Latches and receptacle for looseness, wear, and proper operation. Seals for cuts, cracks, deterioration, and security. Support struts for security and loose or missing hardware. Access 34, 35, 36, 37, 38, 39				
ALL	7.5 Electrical wiring and connectors in tunnel area for security. Wiring for chafing and proper support. Insulation for cuts, cracks, and fraying. Access 30, 72				
ALL	7.6 VHF antenna for condition.				
ALL	7.7 Flight boost power control module housing and support structure for cracks, damage, and bucking. Access 30, 72				
2,4 C	7.7.1 Replace number 1 and number 2 boost pressure and return filter elements				
ALL	7.8 Flight control hydraulic reservoir, cooler, and mount structure for cracks, bucking, and corrosion. Cooler duct for security, cracks, and dents. Access 30, 31, 32, 72				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	7.9 Cruise guide indicator signal conditioner for condition and security.				
ALL C	7.10 Second stage mixing bellcranks, links, and support fittings for damage, corrosion, security, and evidence of interference. Control stops for security and damage. Access 72				
ALL	7.11 Electrical wiring and connectors in hydraulic compartment for security. Wiring for chafing and proper support. Insulation for cuts, cracks, and fraying. Access 30, 72				
ALL	7.12 Flight boost cooling fan for security, corrosion, and damage. Paint for chipping or peeling. Safety screen for dents, breaks, and Security. Adjacent structure for Damage, cracks, and corrosion. Access 30, 72				

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. FORWARD ROTOR, CROWN, AND TUNNEL, AREA #7		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial		
ALL C	7.13 Flight boost power control nodule for leaks and security. Accumulator for proper precharge. Filter contamination and pump fault indicator for extended warning indicators.						
ALL	7.14 Power transfer unit for leakage and security.						
ALL	7.15 Hydraulic lines in forward transmission area for leaks, chafing, cracked or broken clamps, and proper support.						
ALL	7.16 Electrical wiring and connectors in forward transmission area for security. Wiring for chafing and proper support. Insulation for cuts, cracks, and fraying.						
ALL C	7.17 Upper flight control connecting links and bellcranks between second stage and servocylinders for damage, corrosion, and security. Access 30, 72						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

Phase No. _____		Area Name and No. FORWARD ROTOR, CROWN, AND TUNNEL, AREA #7		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and / or Remarks	Action Taken		Initial	
ALL C	7.18 First stage mixing bellcranks and links for damage, corrosion, security, and evidence of interference. Control stops for damage and security. Adjacent area for damage and foreign objects.						
ALL C	7.19 First stage mixing complex supports and adjacent structure for buckling and cracks.						
ALL C	7.20 Longitudinal cyclic trim link for security. Longitudinal cyclic trim actuator and connector for security. Actuator, link wire bundles, and rod ends for evidence of chafing. Access 30,72						
ALL C	7.21 Longitudinal cyclic trim yoke for damage. Inspect forward yoke and inside diameter of the forward yoke shaft for corrosion. Yoke attaching hardware for security and evidence of looseness or wear. Access 30, 72						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. FORWARD ROTOR, CROWN, AND TUNNEL, AREA #7	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	7.22 Forward transmission upper cover, mount lugs, mounting hardware, and adjacent structure for security, buckling, cracks, and corrosion. Transmission torque box structure for twisting, buckling, cracks, damage, and loose or missing rivets. Access 30, 72				
ALL C	7.23 Upper boost servocylinders for leaks and security. Exposed piston rods for cleanliness. Servocylinders for evidence of chafing or interference with adjacent components. Pivoting actuator connection to forward transmission to insure bushings have not moved axially. Access 30, 72				
ALL C	7.24 Drive arms and collar for excessive wear at hinge points. Bearings for frayed liners. Access 30, 72				
ALL	7.25 Forward transmission oil cooler mount flanges for cracks. Hardware for security. Access 30, 72				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. FWD ROTOR, CROWN, AND TUNNEL, AREA #7	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	7.25.1 Inspect forward transmission oil cooler impeller installation. Refer to TM 55-1520-240-23-5, Task 6-117.1.				
ALL C	7.25.2 Remove and inspect forward transmission synch shaft adapter.				
ALL	7.26 Forward transmission cooler air inlet (behind sta 120) for cleanliness and foreign objects. Entire compartment for debris.				
ALL C	7.26.1 Perform eddy current inspection of area surrounding the verticle web lightening holes on rotor hubs that contain such lightening holes.				
ALL C	7.27 Forward rotary wing head for corrosion, damage, and cracks in pitch-varying housing, pitch shaft, and web areas of hub. Head retaining nut for security and installation of washer and retaining ring. Access 30, 72				
1, 3 C	7.28 Deleted.				
2, 4 C	7.29 Drain and service all reservoirs.				
ALL C	7.30 Check forward rotary wing head retaining nut for specified torque. Refer to TM 55-1520-240-23-4, Task 5-9.1.				
ALL C	7.30.1 Inspect the installed horizontal hinge pins and bearings per TM 55-1520-240-23, Task 5-40.1.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. FORWARD ROTOR, CROWN, AND TUNNEL, AREA #7		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial		
ALL C	7.31 Forward rotary wing head droop stops (blades raised) for damage, wear, and security. Retorque fixed droop stop retaining bolts. Access 30,72						
ALL C	7.31.1 Forward rotary wing head assembly P/N 145R2003-9, lag dampner pitch housing bushing P/N 145R3116-10, inspect using tool P/N B39584 to ensure it has not slipped or come loose.						
ALL C	7.32 Rotary wing blade surfaces for delamination, unbending, blisters, and cracks. Nose and erosion caps for cracks and unbending. Trailing edge and trim tabs for cracks, twisting, and unbending. Electrical lead wire brackets for damage and unbending. Tip covers for damage and security. Root end composite pads (upper and lower) for unbonding or delamination. Lightning jumper strips for damage, proper bonding, and security. Shock absorber attachment brackets, including filament windings filler material, for cracks and voids. Reservoirs for proper oil levels. Refer to TM 55-1520-240-23-4, Task 5-66-5. Access 30,72						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. FWD ROTOR, CROWN, AND TUNNEL, AREA #7		Aircraft Serial No	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	7 34 Pitch links (boots unzipped) for security, chafing, damage, corrosion, and proper installation of cotter pins and safety wire Rod end bearings (upper and lower) for excessive radial play and liner unbonding Pitch link boots for tears, damaged zipper, and security Inspect for wear between pitch change link and pitch housing Replace limiters. Access 30, 72				
ALL C	7.34.1 Visually Inspect forward vertical shaft at top of slider for wear adjacent to dust seal on shaft and inspect for proper clearance of dust seals.				
ALL	7 35 Forward transmission fairing work platform, access doors, and panels for damage, twisting, cracks, delamination, and corrosion Latches and latch plates for condition, security, and closed and latched. Seals and chafing strips for security and deterioration Support cables and straps for wear, cuts, and fraying Access 30, 72				

"FOO REMINDER"

Check work area for tools and parts after completion on maintenance and inspection

PHASE NO. _____		Area Name and No.		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks FWD ROTOR, CROWN, AND TUNNEL, AREA #7	Action Taken	Initial
ALL C	7.36 Entire area for structural damage, skin cracks, dents, buckling, loose or missing rivets, and evidence of corrosion. Paint for chipping and peeling. Stencils and decals for condition.				
1,3	7.37 Inspect and lubricate rod end bearings located in the fwd rotor, crown, and tunnel area.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	RAMP AREA #8				
ALL	8.1 APU installation for security of components and loose or missing hardware. Drain lines for obstructions. APU housing, covers, and brackets for cracks, dents, and deformation. Refer to TM 55-2835-205-23.				
ALL C	8.1.1 Drain and reservice APU oil sump. Refer to TM 55-2835-205-23.				
ALL C	8.1.2 Replace APU oil filter element and external (inlet) fuel filter. Refer to TM 55-2835-205-23.				
2,4 C	8.1.3 Remove, inspect, clean, and reinstall fuel (strainer) filter. Refer to TM 55-2835-205-23.				
ALL	8.2 APU air inlet screen and exhaust for obstruction. Refer to TM 55-2835-205-23.				
ALL	8.3 Ramp and cargo door for twisting, damage, security of fittings, seal deterioration, cracks, and corrosion. Cargo door for proper manual operation.				

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
1,3	8.4 Jettisonable cargo door for ease of release. Mechanism for cracks, wear, twisting, and security. At reinstallation, locking mechanisms for secure engagement, handle for closed and latched position and proper safety. Refer to TM 55-1520-240-T.				
ALL	8.5 Ramp and cargo doorcoaming for damage, cracks, delamination, and security.				
ALL	8.6 Cargo loading ramp extensions for twist, cracks, and security. Attaching hardware for security.				
ALL	8.7 APU start module for leaks, security of mounting, components, and electrical connector. Mount structure for buckling and cracks.				
ALL C	8.8 Aft transmission oil cooler housing and mounts for cracks and security.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RAMP AREA #8		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial		
ALL	8.9 Aft transmission access door fasteners for proper operation and security.						
ALL C	8.10 Aft transmission cooling fan (duct removed), impeller, and vanes for nicks, cracks, corrosion, and security. Exhaust duct for cracks, chafing, and damage.						
ALL C	8.11 Aft transmission input shaft adapter and plates for security, cracks, and damage. Hardware for security.						
ALL C	8.12 Aft synch shafts for chafing, scoring, and damage. Adapters and plates for cracks and security of hardware. Shock mounts for security and freedom of movement. Rubber for cuts or cracks, unbending between rubber and metal parts, and evidence of contact with support brackets. Shock mount supped bushings for wear. Bearing for evidence of overheating. Support bracket for cracks, bending, and twisting. Retainer nut for presence of cotter pin.						

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection. **2-49** **Change 3**

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RAMP AREA #8		Aircraft Serial No.		Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial		
ALL	8.17 APU start accumulator housing, manifold, and mount fitting for leaks, damage, cracks, and security. Adjacent structure for buckling and cracks.						
ALL	3.18 Transmission mounted generators (left and right) for security of mounting, loose or missing hardware, and evidence of oil leaks. Wiring for security of attachment and evidence of chafing. Terminal covers for cracking and proper installation.						
ALL	8.19 Utility hydraulic pressure control module housing for leakage. Mount structure for cracks, buckling, and damage.						
ALL	8.20 APU electronic control unit and mount for condition and security. Electrical wiring and connectors for damage, chafing and security.						
ALL	8.21 Troop alarm arm bell and lights for condition and security.						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE No. _____		Area Name and No. CABIN AREA #9	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	CABIN AREA #9				
ALL	9.1 Floor panels and cargo tiedown fittings for damage, bending, twisting, cleanliness, corrosion, and security.				
ALL	9.1.1 Flooring removed, structure under floor, floor panels, and floor beams for cracks, corrosion, and deterioration of finish. Floor vibration isolators for deterioration and condition.				
ALL	9.2 Heater outlets for obstructions.				
ALL	9.2.1 Heater ducts and outlets above and below floor for cracks and security.				
ALL	9.3 Buffer boards for damage and security.				
ALL	9.4 Transformer-rectifier air inlets (left and right) for obstructions.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

PHASE NO. _____		Area Name and No. CABIN AREA #9		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	9.12 Rescue hatch upper and lower doors for cracks, damage, corrosion, cleanliness, and loose or missing rivets. Seals for deterioration, cuts, cracks, and security. Lower door actuating and latching mechanism for damage, security, and freedom of operation. Lower door actuator (gear box) for freedom of operation. Latches for security and proper operation.				
ALL	9.13 Hand crank and cargo hook loading pole for proper stowage and condition.				
ALL C	9.14 Center external cargo hook for cleanliness, leaks, corrosion, and cracks. Mount fitting for freedom of movement. Emergency release solenoid for security.				
ALL C	9.14.1 Inspect center cargo hook support beam and bearings.				
	9.15 DELETED				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. CABIN AREA #9		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	9.16 DELETED				
ALL C	9.16.1 Functionally test forward, center, and aft cargo hook manual release mechanism. Reset center hook. Manual release mechanism for wear, proper rigging, cable fraying, chafing, damage, and security. Refer to TM 55-1520-240-T.				
ALL	9.17 Cabin entrance door, including step, for damage and security. Safety catch for proper operation. Seal for deterioration and security. Tracks and rollers for wear, roughness, damage, and cleanliness.				
ALL	9.18 Emergency escape axe stowed.				
ALL	9.19 Paratroop anchor line assembly for broken wires and bends. Fittings and hardware for wear, cracks, and security. Attaching structure for cracks, dents, and buckling. If not installed, ensure proper stowage.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO. _____		Area Name and No. CABIN AREA #9		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	9.20 Suppressive fire system (M-24) support brackets and adjacent structure for cracks, wear, damage, corrosion, and security.				
ALL	9.21 Cabin escape panel (LEFT AND RIGHT) for security of release mechanism, cracks, twists, and corrosion. Seals for cuts, cracks, and security.				
ALL	9.22 Troop alarm bell and lights for condition and security.				
ALL	9.23 EAPS control boxes for security, condition, and electrical connectors for proper installation.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No.	Aircraft Serial No.	Date	
COCKPIT AREA #10					
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	COCKPIT AREA #10				
ALL	10.1 Winch cable cutter puny assembly for corrosion and damage. Nuts and bolts for tightness.				
ALL	10.2 Winch hook and cable assembly For corrosion. Hook for easy swivel. Safety latch for security. Cable for broken strands or fraying. Quick disconnect and guard for damage and security.				
ALL	10.3 Winch tackle blocks for corrosion and loose fittings. Quick release pins for freedom of motion. Refer to TM 55-1520-240-T.				
ALL	10.4 Cargo winch control valves, pressure reducer, and tubes and hoses for leaks, security, and damage. Winch motor and brake actuator for leaks and security.				
ALL	10.5 Heater compartment structure including winch support structure, for cracks, damage, corrosion, and loose or missing fasteners.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

PHASE NO. _____		Area Name and No.	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	10.5.1 Heater ducts and outlets above and below floor for cracks and security				
ALL	10.6 Heater fuel lines for chafing, damage, security, and proper support. Heater exhaust stack for indication of overheating, security, and damage. Heater drain lines for obstruction.				
ALL	10.6.1 Flooring removed, structure under floor, floor panels, and floor beams for cracks, corrosion, and deterioration of finish.				
ALL	10.7 Electrical wiring and connectors in heater compartment for security. Wiring for chafing, proper support, and condition of insulation. Terminal board for condition and proper installation of covers.				
ALL	10.8 Avionics compartment structure for damage, cracks, distortion, corrosion, and loose or missing fasteners.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. COCKPIT AREA #10		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	10.9 Cockpit transfer bellcranks for security, corrosion, and damage.				
ALL C	10.10 Pallet mounted dampers, actuators, links, linear variable differential transducers (LVDTs), springs, spring capsules, detent capsule, and droop potentiometer for security, evidence of interference, and damage. Structural pallets for security, delamination, damage, and threaded inserts that are displaced from their normal position. Electrical connectors and wiring for security and chafing.				
ALL	10.10.1 Dynamic absorbers for security. Support structure for distortion, cracks, and loose or missing hardware.				
ALL C	10.11 Dash actuator and connector for security.				
ALL C	10.12 Flight control links in lower closet area for damage, corrosion, cracks, and security. Inspect yaw, thrust, roll, and pitch ILCA intermediate connecting links for cracks or displaced bearings.				

“FOD REMINDER”

Check work area for tools and parts after completion of maintenance and inspection.

PHASE NO. _____		Area Name and No. COCKPIT AREA #10		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL 1,3	10.18 Electrical wiring and connectors in flight control closet for security. Wiring for evidence of chafing, proper support, insulation cracks, and chips, cracks, cleanliness, and proper installation of covers. 10.18.1 Inspect and lubricate rod end bearings located in flight control closet.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO. _____		Area Name and No. COCKPIT AREA #10		Aircraft Serial No.		DATE	
Inspect Phase No's	Inspection Requirements	status	Faults and/or Remarks	Action Taken		Initial	
ALL	10.19 Troop commander's seat and structure for security and damage. Seat belt for wear, fraying, and oil soaking.						
ALL C	10.20 Forward transmission oil cooler (drip pan removed) for leaks and security of components and hardware.						
ALL C	10.21 Forward transmission cooling fan (inlet duct removed) for cracks, nicks, and damage or corrosion of impeller, diffuser, or housing. Impeller for evidence of tip rub.						
ALL	10.22 Flight boost hydraulic pump and hoses for leaks.						
ALL	10.23 Forward transmission torque box structure for buckling, cracks, damage, corrosion, and loose or missing rivets.						
ALL C	10.24 Forward transmission main lube filter for extended warning indicator.						
	10.25 Deleted.						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection

TM 55-I520-240-PM

Area Name and No.		Aircraft Serial No.	Date		
PHASE NO. _____ COCKPIT AREA #10					
Inspect Phase No's	Inspection Requirements	Status	faults and/or Remarks	Action Taken	Initial
ALL	10.26 Pilot's and copilot's safety belts and harness for damage, corrosion, fraying, cuts, oil soaking, security,				
ALL	10.27 Pilot's and copilot's shoulder harness inertia reels for security and proper operation.				
ALL	10.28 Pilot's and copilot's seat adjustment mechanisms for wear, cleanliness, security, and ease of operation.				
ALL	10.29 Pilot's and copilot's seat upholstery and cushions for security, cleanliness, wear, tears, and cuts.				
ALL	10.30 Pilot's and copilot's seat structure for cracks, dents, bends, and security. Seat tracks for security, cleanliness, cracks, twisting, and dents.				
ALL	10.31 Pilot's and copilot's seat armor for installation and operation.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	10.37 Left power distribution panel (opened) for security of components and loose or missing hardware. Wiring and connections for damage, security, chafing, and proper support. Wiring insulation for cuts, cracks, and fraying. Inspect all left PDP circuit breakers for evidence of water/moisture, arcing/burning, and circuit breaker terminal studs/hardware for evidence of corrosion/salt.				
ALL	10.38 Instrument range marks for accuracy and legibility. Refer to TM 55-1520-240-10. Instruments lenses for cracks, cleanliness, looseness, and slippage marks (if required). Instruments for security and proper position. Knobs for security and damage.				
	10.38.1 DELETED				
	10.38.2 DELETED				
ALL	10.38.3 Perform inspection of pitot-static system.				

“FOD REMINDER”

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. RIGHT FUSELAGE, AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	10.38.4 Inspect and test OAT/FAT gage. Refer to TM 1-1500-204-23 (series).				
1,3	10.38.5 Inspect and test altimeters. Refer to TM 1-1500-204-23 (series).				
1,3	10.38.6 Test accuracy of speed indicators. Refer to 1-1500-204-23 (series)				
	10.38.7 DELETED				
ALL	10.39 Overhead panel (lowered) for security of components and loose or missing hardware. Wiring and connections for damage, security, chafing, corrosion, proper support. wiring insulation for cuts, cracks and frying. Adjacent structure for cracks, damage, corrosion.				
ALL	10.39.1 Remove soundproofing blanket from upper forward area Sta 95 bulkhead. Inspect structure for cracks in area from top of companion way to ceiling and between 30L and 30R butt lines.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO. _____		Area Name and No. COCKPIT AREA #10		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	10.40 Right power distribution panel (opened) for security of components and loose or missing hardware. Wiring and connections for damage, security. Inspect all right PDP circuit breakers for evidence of water/moisture, arcing/burning, and circuit breaker terminal studs/hardware for evidence of corrosion/salt.				
ALL	10.41 Perform a Preventive Maintenance Daily (PMD) in accordance with TM 55-1520-PMD for completion of phases.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____	Area Name and No. POWER ON CHECKS	Aircraft Serial No.	Date		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	POWER ON CHECKS				
	WARNING				
	Before performing each power on check, make sure all personnel and equipment are clear of the system(s) being tested. The aircraft must be clear of all obstructions or injury to personnel or damage to aircraft may result.				
	NOTE				
	Asterisk (*) indicates items not required to be duplicated if prephase test flight was performed.				
ALL	P.1 Perform DC power system operational check. Refer to TM 55-1520-240-T.				
ALL C	P.1.1 * APU (running). Electrical and hydraulic power applied. Check APU for fuel and oil leaks.				
ALL C	P.2* Maintenance panel for proper pressure and temperature indications, PUMP FAULT lights off, GROUND CONTACT lights (if installed) on.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

Area Name and No. _____	Aircraft Serial No. _____	Date _____
PHASE NO. _____ POWER ON CHECKS		

Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	P.3* Set maintenance panel GND switch to test and check indicators for proper operation. Set switch to RESET and check indicators for reset position. Press to test caution lights. Verify all corresponding caution/master caution lights illuminate.				
ALL	P.4* Cabin dome lights (4 places) and ramp light for operation and cracked or broken lenses.				
ALL C	P.5* Overhead panel and center console lights for proper operation.				
ALL C	P.6* Instrument lights on pilot's, copilot's, and center instrument panels for proper operation.				
ALL	P.7* Cockpit flood lights, dome lights, and utility lights for proper operation.				
ALL C	P.8* Landing lights for proper operation.				
ALL C	P.9* Navigation lights (left, aft, and right) for proper operation.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and Inspection

TM 55-1520-240-PM

PHASE NO. _____ POWER ON CHECKS		Area Name and No.	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	P.10* Anti-collision lights (upper and lower) for proper operation.				
ALL C	P.11* Battery charger maintenance lights in left electrical pod. CHARGE COMPLETE light should be on.				
ALL	P. 12* Perform functional test of pitot tubes and AFCS sidslip (yaw) port heaters. Refer to TM 55-1520-240-T.				
ALL C	P.13* Inter-tank fuel system tubes, hoses, fittings, and connections in left pod interior (access cover removed) for leaks (FUEL PUMPS ON), chafing; damage, and proper support. Access 62, 63, 66				
ALL C	P.14* Perform functional test of forward, center, and aft cargo hooks normal release mode. Verify operation of indicating lights on dual hook relay box. Refer to TM 55-1520-240-T.				
ALL	P.15 Perform functional test of emergency cargo hook release system on cargo hooks. Replenish air charge in center hook as required. Refer to TM 55-1520-240-T.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No.	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	P.20.1 Perform functional test of combining and engine transmission oil pressure caution light system (rein and aux). Refer to TM 55-1520-240-T. Access 40, 42				
ALL	P.21 Perform functional test of engine transmission debris screens (left and right). Refer to TM 55-1520-240-T. Access 40, 42				
ALL	P.22 Perform functional test of aft transmission debris screen and chip detector. Refer to TM 55-1520-240-T.				
ALL	P.23 Perform functional test of aft XMSN OIL HOT caution light system. Refer to TM 55-1520-240-T.				
ALL	P.23.1 Perform functional test of aft transmission oil pressure caution light system (main and aux). Refer to TM 55-1520-240-T. Access 72				
ALL	P.24* Perform functional test of engine fuel shutoff valves and valve caution lights. Refer to TM 55-1520-240-T.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____ POWERON CHECKS		Area Name and No.	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken
ALL	P.27* Operate No. 1 engine gas producer (N1) and power turbine (N2) control systems. Check for freedom of motion and full travel. Refer to TM 55-1520-240-T.			
ALL c	P.28 No. 1 engine oil level indicator for proper operation of low level warning system. Refer to TM 55-1520-240-T. Access 55, 58			
ALL	P.29* Operate No. 2 engine gas producer (N1) and power turbine (N2) control systems. Check for freedom of motion and full travel. Refer to TM 55-1520-240-T.			
ALL c	P.30 No. 2 engine oil level indicator for proper operation of low level warning system. Refer to TM 55-1520-240-T. Access 10, 11			
ALL c	P.31 Perform functional check of No. 1 engine accessory gearbox chip detector. Refer to TM 55-1520-240-T. Access 10, 11, 55, 58			

“FOD REMINDER”

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. POWER ON CHECKS		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	P.32 Perform functional check of No. 2 engine accessory gearbox chip detector. Refer to TM 55-1520-240-T. Access 10, 11, 55, 58				
ALL C	P.33 Perform functional check of No. 1 engine transmission temperature and chip detector assembly. Refer to TM 55-1520-240-T. Access 14, 59				
ALL C	P.34 Perform functional check of No. 2 engine transmission temperature and chip detector assembly. Refer to TM 55-1520-240-T. Access 14, 59				
ALL	P.35 Perform functional test of emergency exit light system. Refer to TM 55-1520-240-T.				
ALL C	P.36 Perform flight control looseness check. Access 5, 30, 47, 72.				
ALL C	P.37 Perform operational check on flight control system. Refer to TM 55-1520-240-T. Access 30, 34, 35, 36, 37, 38, 39, 72				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO. _____		Area Name and No. POWER ON CHECKS		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	P.38 Perform functional test of forward and aft servocylinder jam indicators. Access 30, 72				
ALL C	P.38.1 Perform functional test of integrated lower control actuator (ILCA) jam sensor. Refer to TM 55-1520-240-23-6, Task 7-104-1.				
ALL	P.39 Perform functional check of forward transmission debris detection screen and chip detector. Refer to TM 55-1520-240-T.				
ALL	P.40 Perform functional test of forward transmission XMSN OIL HOT caution light system. Refer to TM 55-1520-240-T.				
ALL	P.40.1 Perform functional test of forward transmission oil pressure caution light system (main and aux). Refer to TM 55-1520-240-T. Access 72				
ALL	P.41 Heater fuel system tubes and connections in cabin area and heater compartment for leaks (FUEL PUMPS ON). Refer to TM 55-1520-240-10.				
ALL	P.42 Winch cable for bends, kinks, broken or frayed strands, corrosion, and looseness of ball end. Warning paint visible on cable. Limit switches for proper operation. Level wind mechanism for proper operation.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

	Area Name and No.	Aircraft Serial No.	Date		
PHASE NO. _____	POWER ON CHECKS				
Inspect Phase No's	Inspection Requirements	Status	Fault and/or Remarks	Action Taken	Initial
ALL C	P.43 Aft swashplate seals for leaks. Spherical ball bearing for surface condition, cleanliness, and evidence of looseness. Teflon bearing for contamination, unbending, and frayed edges. Aft slider shaft surface coating for flaking, peeling, and blistering. Move thrust lever to full up position and inspect exposed area. Repeat inspection in full down position. Access 5, 47				
ALL C	P.44 Forward swashplate seals for leaks. Spherical ball bearing for surface condition, cleanliness, and evidence of looseness. Teflon bearing for contamination, unbending, and fraying edges. Forward slider shaft surface coating for flaking, peeling, and blistering. Move thrust lever to full up position and inspect exposed area. Repeat inspection 'in full down position. Access 30, 72				
ALL	P.45 Perform functional test of avionics cooling fan. Refer to TM 55-1520-240-T.				

"FOD REMINDER"

Check work area for tools parts after completion of maintenance and inspection

PHASE NO.		Area Name and No. POWER ON CHECKS	Aircraft Serial No.	Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	P.46 Functionally check ICS system. Refer to TM 11-1520-240-20.				
ALL	P.47 Perform avionics inspection in accordance with TM 11-1520-240-20.				
ALL	<p style="text-align: center;">NOTE</p> <p>If EAPS is installed, perform the following checks.</p> <p style="text-align: center;"><u>WARNING</u></p> <p>Ensure no personnel are directly behind or in line with the back of the exhaust of the scavenge duct when fans are started. Personnel injury could result.</p>				
ALL	P.48 Perform functional check of No. 1 engine EAPS scavenge fan. Refer to TM 55-1520-240-T.				
ALL	P.49 Perform functional check of No. 2 engine EAPS scavenge fan. Refer to TM 55-1520-240-T.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

TM 55-1520-240-PM

PHASE NO. _____		Area Name and No. POWER ON CHECKS		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
	NOTE With EAPS by-pass doors open, check exposed actuator pistons for cleanliness and condition.				
ALL	P.50 Perform functional check of No. 1 engine EAPS bypass door. Refer to TM 55-1520-240-T.				
ALL	P.51 Perform functional check of No. 2 engine EAPS bypass door. Refer to TM 55-1520-240-T.				
ALL	P.52 Perform functional check of No. 1 engine EAPS differential pressure switch. Refer to TM 55-1520-240-T.				
ALL	P.53 Perform functional check of No. 2 engine EAPS differential pressure switch. Refer to TM 55-1520-240-T.				
ALL C	P.54* Perform functional check of formation lights (normal and NVG). Refer to TM 55-1520-240-T.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

By Order of the Secretary of the Army:

CARL E. VUONO
General, United States Army
Chief of Staff

Official:

THOMAS F. SIKORA
Brigadier General, United States Army
The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, PM requirements for CH-47D Helicopter, Cargo Transport.

ELECTRONIC DA FORM 2028 INSTRUCTIONS

The following **format** must be used if submitting an electronic 2028. The subject line must be exactly the same and all **fields** must be included; however only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" <whomever@avma27.army.mil>
To: ls-lp@redstone.army.mil

Subject: DA Form 2028

1. **From:** Joe Smith
2. **Unit:** home
3. **Address:** 4300 Park
4. **City:** Hometown
5. **St:** AL
6. **Zip:** 77777
7. **Date Sent:** 19-OCT-93
8. **Pub no:** 55-2840-229-23
9. **Pub Title:** TM
10. **Publication Date:** 04-JUL-85
11. **Change Number:** 7
12. **Submitter Rank:** MSG
13. **Submitter FName:** Joe
14. **Submitter MName:** T
15. **Submitter LName:** Smith
16. **Submitter Phone:** 123-123-1234
17. **Problem:** 1
18. **Page:** 2
19. **Paragraph:** 3
20. **Line:** 4
21. **NSN:** 5
22. **Reference:** 6
23. **Figure:** 7
24. **Table:** 8
25. **Item:** 9
26. **Total:** 123
27. **Text:**
This is the text for the problem below line 27.



SOMETHING WRONG WITH THIS PUBLICATION?

THEN . . . JOT DOWN THE DOPE ABOUT IT ON THIS FORM, CAREFULLY TEAR IT OUT, FOLD IT AND DROP IT IN THE MAIL!

FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)
 PFC John DOE
 Co 4 3rd Engineer Bn
 Ft. Leonardwood, MO 63108

DATE SENT
 22 August 1992

PUBLICATION NUMBER TM 1-1520-250-10	PUBLICATION DATE 15 June 1992	PUBLICATION TITLE Operator's manual MH60K Helicopter
--	----------------------------------	---

BE EXACT PIN-POINT WHERE IT IS				IN THIS SPACE, TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:
PAGE NO	PARA-GRAPH	FIGURE NO	TABLE NO	
6	2-1 a			In line 6 of paragraph 2-1a the manual states the engine has 6 cylinders. The engine on my set only has 4 cylinders. Change the manual to show 4 cylinders.
B1		4-3		Callout 16 in figure 4-3 is pointed at a bolt. In key to figure 4-3, item 16 is called a shim. Please correct one or the other

PRINTED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER JOHN DOE, PFC (268) 317-7111	SIGN HERE JOHN DOE <i>John Doe</i>
--	---

1 Nov 80

TA
AO
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FILL IN YOUR
UNITS ADDRESS



FOLD BACK

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS

COMMANDER
U.S. ARMY AVIATION AND MISSILE COMMAND
ATTN: AMSAM-MMC-LS-LP
REDSTONE ARSENAL, AL 35898-5230

The Metric System and Equivalents

Linear Measure

1 centimeter = 10 millimeters = .39 inch
 1 decimeter = 10 centimeters = 3.94 inches
 1 meter = 10 decimeters = 39.37 inches
 1 dekameter = 10 meters = 32.8 feet
 1 hectometer = 10 dekameters = 328.08 feet
 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

1 centigram = 10 milligrams = .15 grain
 1 decigram = 10 centigrams = 1.54 grains
 1 gram = 10 decigrams = .035 ounce
 1 dekagram = 10 grams = .35 ounce
 1 hectogram = 10 dekagrams = 3.52 ounces
 1 kilogram = 10 hectograms = 2.2 pounds
 1 quintal = 100 kilograms = 220.46 pounds
 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

1 centiliter = 10 milliliters = .34 fl. ounce
 1 deciliter = 10 centiliters = 3.38 fl. ounces
 1 liter = 10 deciliters = 33.81 fl. ounces
 1 dekaliter = 10 liters = 2.64 gallons
 1 hectoliter = 10 dekaliters = 26.42 gallons
 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	To	Multiply by	To change	To	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C
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TM 55-1520-240-PM

PIN: 051822-020