HEADQUARTERS DEPARTMENT OF THE ARMY

WASHINGTON, D.C., 18 October 1990

CH-47D HELICOPTER PHASED MAINTENANCE CHECKLIST

WARNING

CERTAIN INSPECTIONS ARE MANDATORY SAFETY-OF-FLIGHT REQUIREMENTS, AND THE INSPECTION INTERVALS CANNOT BE EXCEEDED. IN THE EVENT THESE INSPECTIONS CANNOT BE ACCOMPLISHED AT THE SPECIFIED INTERVAL, THE HELICOPTER CONDITION STATUS SYMBOL WILL BE IMMEDIATELY CHANGED TO A RED X.

NOTE

INSPECTION ITEMS CONTAINED IN THIS MANUAL ARE CONSIDERED THE MINIMUM REQUIREMENTS FOR PERFORMING PHASED MAINTENANCE AND MUST BE PERFORMED. THE CUMULATIVE EFFECTS OF INSPECTION DEFERRALS ARE UNKNOWN AND COULD RESULT IN CATASTROPHIC FAILURE OR INCREASED MAINTENANCE AT A LATER DATE.

This copy is a reprint which includes current pages from Changes 1 through 3.

^{*}This manual supercecdes TM 55-1520-240-PM, dated 27 July 90 including all changes. NOTE: TM 55-1520-240-PPM dated 30 June 1986 including all changes, remains in effect until rescinded for equipment which is under progressive phase maintenance.

TM 55-1520-240-PM C20

CHANGE NO.20 HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 31 JANUARY 2001

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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 Remove pages
 Insert pages

 A and B
 A and B

 2-82.1 and 2-82.2
 2-82.1 and 2-82.2

By Order of the Secretary of the Army:

Official:

ERIC K. SHINSEKI General, United States Army Chief of Staff

Joel B Hull JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 0103009

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CHANGE NO. 19 HEADQUARTERS
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CH-47D HELICOPTER

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Remove pagesInsert pagesA and BA and B2-30.1 and 2-30.22-30.1 and 2-30.22-43 and 2-442-43 and 2-44

By Order of the Secretary of the Army:

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OFFICIAL:

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TM 55-1520-240-PM C18

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Remove pages
A and B
A and B
2-41 and 2-42
A and 2-42
A and B
2-41 and 2-42

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TM 55-1520-240-PM C17

CHANGE NO. 17 HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 28 JULY 2000

CH-47 HELICOPTER

PHASED MAINTENANCE CHECKLIST

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Remove pages	Insert pages
A and B	A and B
2-63 and 2-64	2-63 and 2-64

TM	55-1520-240-PM
	C17

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TM 55-1520-240-PM C16

CHANGE NO. 16 HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 21 JUNE 2000

CH-47 HELICOPTER PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1.Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
A and B	A and B
2-63 and 2-64	2-63 and 2-64

TM	55-1520-240-PM
	C16

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CHANGE NO. 15 HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 15 JUNE 2000

CH-47 HELICOPTER

PHASED MAINTENANCE CHECKLIST

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1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
A and B	A and B
2-30.1 and 2-30.2	2-30.1 and 2-30.2
2-43 and 2-44	2-43 and 2-44
2-82.1 and 2-82.2	2-82.1 and 2-82.2

TM	55-1520-240-PM
	C15

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CH-47 HELICOPTER PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, dated 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages A and B 2-9 through 2-12	Insert pages A and B 2-9 through 2-12
2-15 and 2-16	2-15 and 2-16
2-20.1 and 2-20.2	2-20.1 and 2-20.2
2-21 through 2-24	2-21 through 2-24
2-25 and 2-26	2-25 and 2-26
	2-26.1/(2-26.2 blank)
2-27 and 2-28	2-27 and 2-28
2-55 and 2-56	2-55 and 2-56

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CHANGE NO. 13 HEADQUARTERS
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CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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Remove pages Insert pages

A and B 45 and 46 A and B 45 and 46

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TM 55-1520-240-PM C12

CHANGE

No. 12

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C. 23 MARCH 1999

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand

Remove pages	Insert pages
i/(ii blank)	i/(ii blank)
	A through B
2-7 through 2-10	2-7 through 2-10
2-13 through 2-16	2-13 through 2-16
2-23 and 2-24	2-23 and 2-24
2-27 and 2-28	2-27 and 2-28
2-33 and 2-34	2-33 and 2-34
2-39 and 2-40	2-39 and 2-40
2-47 and 2-48	2-47 and 2-48
2-69 and A 2-70	2-69 and 2-70

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CHANGE

NO. 11

TM 55-1520-240-PM C11 HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 30 MAY 1997

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages Insert pages
2-5 and 2-6
2-5 and 2-6

2-65 and 2-66 2-69 through 2-72 2-65 and 2-66 2-69 through 2-72

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CHANGE

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CH-47D HELICOPTER

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Remove pages	Insert pages
1-15 and 1-16	1-15 and 1-16
2-37 and 2-38	2-37 and 2-38
2-46.1/(2-46.2 blank)	2-46.11(2-46.2 blank)
2-53 and 2-54	2-53 and 2-54

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TM 55-1520-240-PM C9

CHANGE

NO.9

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 26 September 1996

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Pamova Pages

Remove Pages	insen Pages
i/(ii blank)	i/(ii blank)
1-1 through 1-4	1-1 through 1-4
1-5 and 1-6	
2-1 and 2-2	2-1 and 2-2
2-5 and 2-6	2-5 and 2-6
2-9 and 2-10	2-9 and 2-10
2-13 and 2-14	2-13 and 2-14
2-31 and 2-32	2-31 and 2-32
2-46.1/(2-46.2 blank)	2-46.1/(2-46.2 blank)
2-79 and 2-80	2-79 and 2-80
2-82.1 and 2-82.2	2-82.1 and 2-82.2
	Electronic 2028

Incort Dagge

2. Retain this sheet in front of manual for reference purposes.

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CHANGE

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Remove Pages	Insert Pages
2-1 through 2-6	2-1 through 2-6
2-9 and 2-10	2-9 and 2-10
2-13 and 2-14	2-13 and 2-14
2-20.1 and 2-20.2	2-20.1 and 2-20.2
2-21 and 2-22	2-21 and 2-22
2-25 and 2-26	2-25 and 2-26
2-30.3/(2-30.4 blank)	2-30.3/(2-30.4 blank)
2-31 and 2-32	2-31 and 2-32
	2-32.1/(2-32.2 blank)
2-45 and 2-46	2-45 and 2-46
	2-46.1/(2-46.2 blank)

Remove Pages

2-57 through 2-60 2-69 and 2-70 2-79 and 2-80 2-82.1/(2-82.2 blank) 2028's and envelops Insert Pages

2-57 through 2-60 2-69 and 2-70 2-79 and 2-80 2-82.1 and 2-82.2 2028's and envelops

2. Retain this sheet in front of manual for reference purposes.

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CHANGE

NO. 7

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Remove pages	Insert pages
2-37 and 2-38	2-37 and 2-38
2-45 and 2-46	2-45 and 2-46

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 31 December 1994

NO. 6

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Remove pages	Inser	pag	jes
2-11 and 2-12	2-11	and	2-12
2-15 and 2-16	2-15	and	2-16
2-31 and 2-32	2-31	and	2-32
2-43 and 2-44	2-43	and	2-44
2-45 and 2-46	2-45	and	2-46
2-65 and 2-66	2-65	and	2-66
2-71 and 2-72	2-71	and	2-72

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TM 55-1520-240-PM C 5

CHANGE

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 29 NOVEMBER 1993

NO. 5

CH-47D HELICOPTER

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Remove pages	Insert pages
2-19 and 2-20	2-19 and 2-20 2-20.1 and 2-20.2
2-21 and 2-22	2-21 and 2-22 2-24.1 through 2-24.3/ (2-24.4 blank)
2-25 and 2-26	2-25 and 2-26
2-29 and 2-30	2-29 and 2-30
	2-30.1 through 2-30.3/ (2-30.4 blank) 2-44.1/(2-44.2 blank)
	2-44.1/(2-44.2 Dialik)

Remove pages	Insert pages	
2-45 and 2-46	2-45 and 2-46	
2-59 and 2-60	2-59 and 2-60	
2-79 through 2-82	2-79 through 2-82	
	2-82 1/(2-82 2 blank	

2. Retain this sheet in front of manual for reference purposes.

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WASHINGTON, D.C., 31 March 1993

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Remove pages	Insert pages
2-11 and 2-12	2-11 and 2-12
2-19 and 2-20	2-19 and 2-20
2-23 through 2-26	2-23 through 2-26
2-29 through 2-32	2-29 through 2-32
2-35 and 2-36	2-35 and 2-36
2-43 and 2-44	2-43 and $2-44$
2-59 and 2-60	2-59 and 2-60

By Order of the Secretary of the Army:

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CH-47 HELICOPTER

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Remove pages	insert pages
2-43 and 2-44	2-43 and 2-44
2-49 and 2-50	2-49 and 2-50

2. Retain this sheet in front of manual for reference purposes.

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TM 55-1520-240-PM C 2

CHANGE NO. 2

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 22 May 1992

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

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Remove pages	Insert pages
1-15 and 1-16	1-15 and 1-16
2-19 and 2-20	2-19 and 2-20
2-25 and 2-26	2-25 and 2-26
2-29 through 2-32	2-29 through 2-32
2-43 through 2-46	2-43 through 2-46
2-57 and 2-58	2-57 and 2-58
2-83/2-84	2-83/2-84

2. Retain this sheet in front of manual for reference purposes.

URGENT

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CHANGE NO. 1

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WASHINGTON, D. C., 24 February 1992

CH-47D HELICOPTER

PHASED MAINTENANCE CHECKLIST

TM 55-1520-240-PM, 18 October 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
2-5 and 2-6	2-5 and 2-6
2-11 and 2-12	2-11 and 2-12
2-15 through 2-30	2-15 through 2-30
2-47 and 2-48	2-47 and 2-48
2-83/2-84	2-83/2-84

2. Retain this sheet in front of manual for reference purposes.

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MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army

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LIST OF EFFECTIVE PAGES

Insert latest changed pages; dispose of superseded pages in accordance with regulations.

NOTE: On a changed page, the portion of the text affected by the latest change is indicated by a vertical line, or other change symbol, in the outer margin of the page. Changes to illustrations are indicated by miniature pointing hands. Changes to wiring diagrams are indicated by shaded areas.

Dates of issue for original and changed pages are:

Original	18 October 1990	
Change 1	24 February 1992	
Change 2	22 May 1992	
Change 3	11 December 1992	
Change 4	31 March 1993	
Change 5	29 November 1993	
Change 6	31 December 1994	
Change 7	15 November 1995	
Change 8	15 December 1995	
Change 9	26 September 1996	
Page No.	*Change No.	
i/ii blank A through B 1-1 through 1-5 through 1-16 2-1 2-2 2-3 2-4 and 2-5 2-6 2-7		

Change 10	17 Maich 1777
Change 11	30 May 1997
Change 12	23 March 1999
Change 13	15 August 1999
Change 14	15 May 2000
Change 15	15 June 2000
Change 16	21 June 2000
Change 17	28 July 2000
Change 18	1 November 2000
Change 19	30 November 2000
Change 20	31 January 2001
Page No.	*Change No.
2-11	99912612101

2-20.2 5

19 March 1997

Change 10

^{*}Zero in this column indicates an original page.

Page No.	*Change No.
2-21	. 1
2-24.1 - 2-24.4 blank 2-25 and 2-26	5
2–27	
2–30	. 5
2–30.2	8
2–32	. 9
2-33	. 12
2–36	. 4
2-38	. 12
2-40 and 2-41	. 18
2–44	5
2–45 2–46	

Page No.	*Change No.
2-46.1/2-46.2 blank 2-47 2-48 2-49 and 2-50 2-51 - 2-53 2-54 2-55 through 2-57 2-58 and 2-59 2-60 2-61 and 2-62 2-63 2-64 2-65 2-66 2-67 and 2-68 2-69 2-70 2-71 2-72 2-73 through 2-78 2-79 2-80 2-81 2-82 2-82.1	12 0 3 0 10 0 8 5 0 17 16 11 6 0 11 12 11 6 0 9 5 9
2–82.2 2–83/2–84 blank	

^{*}Zero in this column indicates an original page.

TABLE OF CONTENTS

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms). or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation and Missile Command, ATTN: AMSAM MMC-LS-LP, Redstone Arsenal, AL 35898-5230.

You may also submit your recommended changes by E-mail directly to: ls-lp@redstone.army.mil or by fax 205-842-6546/DSN 788-6546. Electronic DA Form 2028 instructions are shown in the back of this manual.

SECTION I. GENERAL INFORMATION	PARA	SECTION II. INSPECTION CHECKLIST
Phased Schedule	1-1	Area 0 - Preparation
Exceeding the Phased Schedule	1-2	Area 1 - Nose
Maintenance Activities	1-3	Area 2 - Left Fuselage
Limitations	1-4	Area 3 - Right Fuselage
Pre-Inspection Maintenance Test flight (MTF)	1-5	Area 4 - No. I Engine
Special Inspections, Calendar Inspections, and		Area 5 - No. 2 Engine
Lubrication Requirements	1-6	Area 6 - Aft Rotor and Pylon
Time Between Overhaul (TBO) and Retirement		Area 7 - Forward Rotor, Crown, and Tunnel
Life Items Check	1-7	Area 8 - Ramp
Using the Phased Maintenance Inspection Checklist	1-8	Area 9 - Cabin
Final Record Check	1-9	Area 10 - Cockpit
Signature Sheet	1- 10	Power on Checks
Maintenance Operational Checks (MDCs)	1-11	Final Inspection
Maintenance Test Flight	1-12	
Checklist Disposition	1-13	
Inspection Areas	1-14	
Serial Number Checklist	1-15	

SECTION I. GENERAL INFORMATION

1-1. PHASED SCHEDULE.

This phased maintenance inspection checklist contains requirements for inspection of the CH-47D helicopter on a phase schedule having 800-hour (flight hour) cycle with 200-hour phases. Each requirement included herein is designated for accomplishment at least once, but not more than four times during the 800-hour cycle.

1-2. EXCEEDING THE PHASED SCHEDULE.

- a. The phased maintenance inspection intervals designated are the maximum and shall not be exceeded except in actual operational emergencies as explained herein. It is the Commander's responsibility to determine, on an individual helicopter basis, when inspection intervals may be exceeded. For this purpose, operational emergencies are conditions of combat or conditions of disaster which necessitate flight to evacuate aircraft or personnel. Those inspections annotated with a "C" in the Inspect Phase No's column, along with all applicable aircraft forms as addressed in DA PAM 738-751 items that are due, are considered the MINIMUM mandatory combat maintenance inspection requirements for helicopters scheduled for imminent deployment to, or stationed in, a combat environment. Under no circumstances will two combat maintenance inspections be performed sequentially.
- b. When the aircraft is operated beyond the normal inspection due time because of such emergency situations, a circled red X status symbol and an appropriate statement, to include authority, must be entered on applicable aircraft forms as addressed in DA PAM 738-751,

until such time as the inspection is complete. When inspections are delayed to meet emergency requirements, Commander will assure that the helicopter status symbol is changed to a red X and that the delayed inspections are accomplished immediately upon termination of the actual emergency.

c. When unusual local conditions of environment, utilization, mission, experience of flight crew and maintenance personnel, periods of inactivity, etc. are encountered, the Maintenance Officer will, at his discretion, increase the scope and/or frequency of maintenance or inspection as necessary to insure safe flight. Refer to TM 1-1500-328-25.

1-3. MAINTENANCE ACTIVITIES.

The inspections prescribed by this checklist will be accomplished at specified phases by Aviation Unit Maintenance (AVUM) activities with assistance of Aviation Intermediate Maintenance (AVIM) and Depot Maintenance activities when required. Space is provided for inspecting personnel to record faults and/or remarks and corrective action taken.

1-4. LIMITATIONS.

The checklist does not contain instructions for repair, adjustment, or other means of rectifying conditions. Neither does it contain special tolerances, limits, or instructions for special troubleshooting to find causes of malfunctions. Such data will be obtained from the TM 55-1520-240-23, Maintenance Manual, and TM 55-1520-240-T, Troubleshooting Manual.

1-5. PRE-INSPECTION MAINTENANCE TEST FLIGHT (MTF).

A pre-inspection MTF to duplicate non-hazardous equipment problems, to determine unsatisfactory conditions and equipment operation problems, etc. is recommended prior to start of aircraft disassembly for Phased Maintenance inspection; the decision to perform the pre-inspection MTF, however, shall be the responsibility of the unit Maintenance Officer.

1-6. SPECIAL INSPECTIONS, CALENDAR INSPECTIONS, AND LUBRICATION REQUIREMENTS.

Special inspections, calendar inspections, and lubrication requirements contained in TM 55-1520-240-23-1 and those listed on the applicable aircraft forms as addressed in DA PAM 738-751 shall be reviewed and accomplished in accordance with the "inspection due" requirements specified in those documents.

1-7. TIME BETWEEN OVERHAUL (TBO) AND RETIREMENT LIFE ITEMS CHECK.

Prior to start of the applicable phased maintenance inspection, a check will be made of components and their remaining operating hours prior to removal. Refer to the latest issue of TM 55-1520-240-23-1 and all applicable aircraft forms as addressed in DA PAM 738-751 for a complete listing of components and their TBO and retirement life.

1-8. USING THE PHASED MAINTENANCE INSPECTIONS CHECKLIST.

For use of the checklist, refer to DA PAM 738-751 and figure 1-1.

1-9. FINAL RECORD CHECK.

After all corrective actions have been completed and following comple-tion of the phased inspection, the Technical Inspector shall verify that all applicable forms and records have been properly updated. All uncorrected faults shall be entered on applicable aircraft forms as addressed in DA PAM 738-751. A Final Records Checklist (figure 1-2) is provided to ensure that forms and records have been inspected for completeness and accuracy prior to release of the aircraft from the phased maintenance inspection. Upon completion, the inspector verifying the final record check, shall enter his initials adjacent to the indi-cated form or record on the Final Record Checklist.

1-10. SIGNATURE SHEET.

All personnel performing inspection and/or maintenance tasks shall place their signatures and initials on the Signature Sheet (figure 1-3). The purpose of the signature sheet is to provide a correlation between the initials entered on the individual checklist sheets and the actual names of the personnel accomplishing these tasks.

1-11. MAINTENANCE OPERATIONAL CHECKS (MOCs).

After the completion of any required corrective action to any of the components of a functional system of the aircraft, MOCs shall be performed on that system to determine the effectiveness of the mainte-nance actions performed and to verify the proper operation of that system (refer to TM 55-1520-240-T). These MOCs shall be performed in accordance with TM 1-1500-328-23.

1-12. MAINTENANCE TEST FLIGHT (MTF).

When all required inspections in Section II have been accomplished and initialed in accordance with the above procedures, the MTF shall be performed in accordance with the requirements of TM 55-1520-240-MTF and TM 1-1500-328-23 using the MTF form in the MTF manual.

1-13. CHECKLIST DISPOSITION.

The completion of each phased maintenance inspection shall be recorded on applicable aircraft forms as addressed in DA PAM 738-751. The signed

checklist, together with all forms prescribed by DA PAM 738-751 will be filed for a period of six months. At the end of the six-month period, disposition of forms will be in accordance with DA PAM 738-751.

1-14. INSPECTION AREAS.

Figure 1-5 shows the inspection area of the CH-47D aircraft. Figure 1-6 shows the location of access doors and panels which require removal at various phased maintenance inspections.

1-15. SERIAL NUMBER CHECKLIST (Figure 1-7) AND EQUIPMENT INVENTORY CHECK.

After all corrective actions have been completed and following completion of the Phased Inspection, the Technical Inspector shall make a serial number verification check, aircraft component historical record and an aircraft equipment inventory check in accordance with DA PAM 738-751.

1-3 Change 9

PHASE NO1 PHASED MAINTENANCE CHECKLIST						
	Area Name and No.				Total Hrs. This	Aree
PYLON -	• (RIGHT SIDE)	· · · · · · ·	67-6771	4 JUN 79	<u></u>	
Inspect Phase No.'s	Inspection Requirements	Status	Foults and/or Remarks	Action Taker	,	Initial
3	Pylon center fairing for cracks and missing or stripped fanteners. Seals for cuts, tears and bonding separation. EXAMPLE OF TO Access 11 6 LINE BLOCK	PI	IIS ITEM NOT APPLICABLE TO————————————————————————————————————	AULTS WITHIN A 6 LINE		
1, 3	Upper pylon access doors for cracks, dents and security. Latches for proper operation. Senis for cuts, tears and bonding separation. Access 12		Access door latch does not operate freely TG	Cleaned and lubric Insp OK & NAI	ated latch	KUA
ALL	3. Transmission access doors for cracks, dests and proper alignment. Latches for proper operation. Scale for cuts, tears and bonding separation. Access 11		Transmission access door seal cut Door does not operate freely hinge pin rusted and shows signs of excessive wear. This would indicate that the	Replaced door sea hinge cleaned rust corrasian Applied a corrasian protection and installed new h	and une chromate lubricated	NIA. NIA.
ALL	4. Transmission access door hinges for wear, cracks, corrosion and proper adjustment. Access 11		(continued on attached sheet)	(continued)		
	EXA	MP	LE			

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection.

Figure 1-1. Example of Using the Phased Maintenance Checklist

This checklist is provided to insure the indicated forms and records have been inspected for presence, completeness, legibility, and accuracy prior to releasing the aircraft from a phase inspection. Verification of inspection will be indicated by placing the initials of the inspector in the appropriate block.

AIRCRAFT LOG BOOK	INITIALS
DA FORM 2408	i
DA FORM 2408-12	
DA FORM 2408-13	
DA FORM 2408-14	
DA FORM 2408-18	
DA FORM 2408-20	
TM 55-1520-240-PMD	
TM 55-1520-240-MTF	
LOCALLY REQUIRED FORMS	

HISTORICAL RECORDS	INITIALS
DA FORM 2408-5	
DA FORM 2408-15	
DA FORM 2408-16	
DA FORM 2408-17	
DA FORM 2408-19	
LOCALLY REQUIRED FORMS	
<u> </u>	

PRODUCTION CONTROL RECORDS	INITIALS
FLOW CHART	
STATUS BOARD	
WORK ORDER FILE	
MWO FILE	
2405 LOG	
1352 REPORTS	
LOCAL REPORTS	

QUALITY CONTROL	INITIALS
TBO FILE	
QA FILE	
SERIAL NUMBER FILE	
AOAP FILE	
INVENTORY RECORD	
WEIGHT AND BALANCE	
MSG FILE	
DA FORM 2410 SUBMITTED	
LOCAL RECORDS	

Figure 1-2. Final Record Checklist

Signature	of	Person	Accomplishing	Necessary	Work
Signature	of	Person	Accomplishing	Necessary	Work
Signature	of	Person	Accomplishing	Necessary	Work
Signature	of	Person	Accomplishing	Necessary	Work
Signature	of	Person	Accomplishing	Necessary	Work
Signature	of	Person	Accomplishing	Necessary	Work
Signature	of	Maintena	ance Supervisor	·	
Signature	of '	Technica	l Inspector		
Signature	of	Maintena	nce Officer		

Figure 1-3. Signature Sheet

TM 55-1520-240-PM

	PHASED MAINTENANCE CHECKLIST (SUPPLEMENTAL SHEET) For use of this form, see TM 55-1510 series and TM 55-1520 series; the proponent agency is the US Army Material Development and Readiness Command.										
PHASE NO.		AREA NAME AND NUMBER		AIRCRAFT SERIAL NO.		TOTAL HOURS THIS AS					
AREA IT	SPECT TEM NO.	INSPECTION REQUIREMENTS	STATUS	FAULTS AND/OR REMARKS	ACTION TA	KEN II	INITIAL				
				"FOD REMINDER"	<u> </u>						

DA Form 4676-R 1 Dec 77

Figure 1-4. Phased Maintenance Checklist Supplemental Sheet

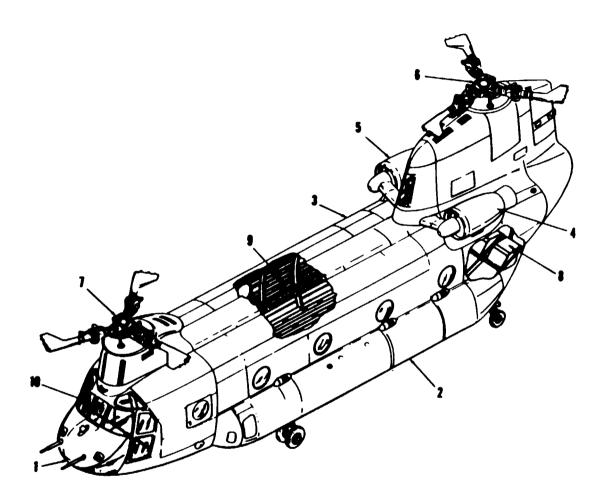


Figure 1-5. Area Diagram (Sheet 1 of 2)

CH-47D Inspection Areas

Area No. 1	Nose	External fuselage from sta 120 RH to eta 120 LH, excluding Area No. 7, but including those internal areas visible or accessible from outside.
Area No. 2	Left Fuselage	External fuselage from sta 120 LH aft to sta 630.5, including bottom of fuselage, but excluding Areas 6 and 7.
Area No. 3	Right Fuselage	External fuselage from sta 630.5 forward to sta 120 RH, including bottom of fuselage, but excluding Areas 6 and 7.
Area No. 4	No. 1 Engine	Left hand engine installation including transmission, cowling, fairings, and engine drive shaft.
Area No. 5	No. 2 Engine	Right hand engine installation including transmission, cowling fairings, and engine drive shaft.
Area No. 6	Aft Rotor and Pylon	Internal and external areas of aft pylon from sta 630.5 forward to sta 440, excluding Areas 2 and 3.
Area No. 7	Forward Rotor, Crown and Tunnel	Internal and external areas of upper fuselage from sta 440 forward to sta 62, excluding Areas No. 1, 2 and 3.
Area No. 8	Ramp	Internal fuselage from sta 630.5 forward to sta 482.
Area No. 9	Cabin	Internal fuselage from sta 482 forward to sta 120.
Area No. 10	Cockpit	Internal fuselage from eta 120 forward to sta 21.5 excluding Area No. 1.

Figure 1-5. Area Diagram (Sheet 2 of 2)

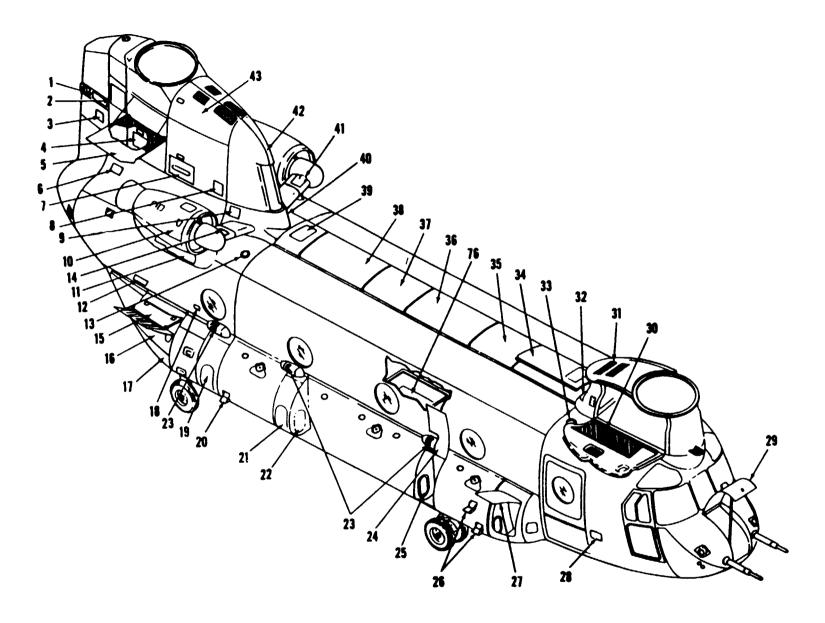


Figure 1-6. Access Doors, Covers, and Panels (Sheet 1 of 4)

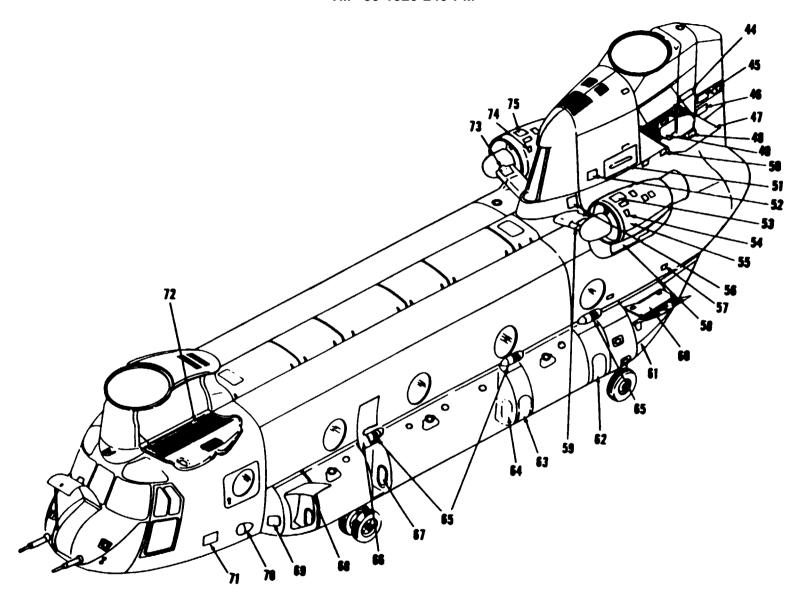


Figure 1-6. Access Doors, Covers, and Panels (Sheet 2 of 4)

- 1. Radar warning antenna access door
- 2. Upper pylon access panel
- 3. Pylon removal access panel
- 4. Aft transmission access cover
- 5. Work platform
- 6. Generator access door
- 7. Access cover
- 8. Hydraulic module inspection access cover
- 9. Combining transmission access door
- 10. Engine upper cover
- 11. Lower access door
- 12. Aft hydraulic service panel
- 13. Maintenance crane installation access panel
- 14. Lower hinged access panel
- 15. Work platform
- 16. Aft landing gear fairing
- 17. Aft landing gear access panel
- 18. Aft interphone jack and ramp control access panel
- 19. Aft pod access panel
- 20. Fuselage foldout step
- 21. Center pod access panel
- 22. Main tank aft fuel boost pump access panel
- 23. Fuel tank vent access panels
- 24. Forward landing gear access panel

- 25. Main tank forward fuel boost pump access panel
- 26. Fuselage foldout steps
- 27. Electrical compartment access door
- 28. Interphone jack access door
- 29. Nose compartment access door
- 30. Work platform
- 31. Forward transmission fairing hydraulic module access door
- 32. Forward transmission fairing hydraulic module access cover
- 33. Maintenance crane installation access panel
- 34. Cabin crown access tunnel cover
- 35. Tunnel access cover
- 36. Tunnel access cover
- 37. Tunnel access cover
- 38. Tunnel access cover
- 39. Aft crown tunnel access cover
- 40. Pylon leading edge lower hinged fairing
- 41. Upper hinged access panel
- 42. Aft pylon leading edge hinged fairing
- 43. Aft pylon forward hinged crown fairing
- 44. Access panel

- 45. Radar warning antenna access door
- 46. Pylon removal access panel
- 47. Work platform
- 48. Utility hydraulic pump access panel
- 49. Aft transmission access panel
- 50. Aft transmission oil filler access door
- 51. Access cover
- 52. Hydraulic module inspection access cover
- 53. Engine oil filler access door
- 54. Engine oil quantity indicator access door
- 55. Engine upper cover
- 56. Combining transmission access door
- 57. APU emergency fluid shutoff access panel
- 58. Lower access door
- 59. Lower hinged access panel
- 60. Work platform
- 61. Aft landing gear access panel
- 62. Aft pod access panel
- 63. Center access panel
- 64. Main tank aft fuel boost pump access panel
- 65. Fuel tank vent access panels
- 66. Forward landiing gear access panel

- 67. Main tank forward fuel boost 70. Hydraulic ground test pump access panel
- 68. Electrical compartment access door
- 69. External power receptacles access door
- access cover
- 71. Antenna coupler across panel 75. Engine oil filler access door
- 72. Work platform
- 73. Upper hionged access panel
- 74. Engine oil quantity indicator access door
- 76. Rescue hatch lower door

Figure 1-6. Access Doors, Covers, and Panels (Sheet 4 of 4)

PHASE	ACFT S/N	ACFT TIME	DATE
N1 QUADRANT CONTROL		HAFT (Cont)	AFT BLADES:
DASH ACTUATOR	#4 <u> </u>		REDGREEN
UPPER	#6		_ YELLOW
LOWER			
FWD HEAD	#9 _		-
FWD BLADES:		NG XMSN ADAPTERS:	
RED	FWD _		•
GREEN		NG XMSN	ALI AEULICAL SUALI
YELLOW			AFT SWIVELING ACTUATOR
FWD SWASHPLATE		NG XMSN NG FAN	AFT PIVOTING ACTUATOR
FWD DRIVE ARM		INE	
FWD PIVOTING	DRIV	/E SHAFT L CONTROL	VIBRATION ABSORBERS,
ACTUATOR	TRA	NSMISSION	SELF TUNING:
FWD SWIVELING		DARD ADAPTER ASSEMBLY BOARD ADAPTER ASSEMBLY	- 11005
ACTUATOR		INE	DIOUT
FWD TRANSMISSION	DRIV	/E SHAFTL CONTROL	_
FWD ADAPTER	TRA	NSMISSION	_
SYNCH SHAFT:		DARD ADAPTER ASSEMBLYBOARD ADAPTER ASSEMBLY	
#1	AFT TRAI	NSMISSION	
#2 #3	AET HEA	D	

Figure 1-7. Serial Number Checklist

1-16 Change 10

SECTION II - INSPECTION CHECKLIST

NOTE

PRIOR TO START OF THE PHASED MAINTENANCE INSPECTION. IT IS RECOMMENDED THAT A PRE-INSPECTION MAINTENANCE TEST FLIGHT (MTF) BE CONDUCTED. ACCOMPLISHMENT OF THE MTF SHALL BE DETERMINED BY THE UNIT MAINTENANCE OFFICER. THE MTF SHOULD BE CONDUCTED BY A MAINTENANCE TEST PILOT FOLLOWING A REVIEW OF THE AIRCRAFT FORMS AND RECORDS AND A BRIEFING FROM THE REGULAR FLIGHT CREW OF THE AIRCRAFT. THE MTF IS RECOMMENDED TO ASSESS THE AIRCRAFT PERFORMANCE AND IDENTIFY DEFICIENCIES THAT SHOULD BE CORRECTED WHILE THE AIRCRAFT IS UNDERGOING PHASED INSPECTION.

PHASE	NO	Area Name and PREPARATION	No.	Aircraft Serial No.	Da	ate
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
	PREPARATION					
ALL	0.1 Wash engine compressor.					
ALL	0.2 Perform pre-inspection maintenance test flight, if required.					
ALL C	0.3 Perform all required oil samples.					
ALL	0.4 Clean and prepare aircraft for phase inspection.					
ALL C	0.5 Aircraft forms and records for recorded faults and current inspection due.					
ALL	0.6 TBO component records for remaining operating hours. Perform Serial Number Check (Figure 1-7).					
ALL	0.7 Perform power on check.					
	0.8 DELETED.					
	l					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE	NO		PREPAR	Area Name and No. ATION	Aircraft Serial No.	Dat	te
Inspect Phase No's		Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
	0.9	DELETED.					
	0.0						
			-				
			1				
			-				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHAS	SE NO	Area Na NOSE-AREA #1	ame and No.		Airc	eraft Serial No.	Date	e
Inspect Phase No's	Inspection R	equirements	Status	Faults and/or	Remarks	Action Taken		Initial
	NOSE A	REA #1						
1,2,	1.1 Right jettison	able door for						
3		handle for closed						
	and latched positi	on.						
4	4.0 Astusts mimbt	iattiaanahla daar						
4	latches (upper and	jettisonable door						
		for damage. Seals						
		or cuts, tears, and security. Upper nd lower latch plates and mechanism						
	for security, disto							
	Latch mechanism fo							
	motion. Install do handle for closed							
	position.	and locked						
	•							
ALL	1.3 Nose access d							
	security, distortion Latch mechanism fo							
	motion.	n necdom or			_			
ALL	1.4 Windshield and							
	for cleanliness, c							
	and discoloration.							
						-		
			+					

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

		Area Na	me and	nme and No.		Aircraft Serial No. Da		•
PHASE	E NO '	NOSE AREA #1		. !	1	!	1	l,
Inspect Phase No's	Inspection F	Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL	1.5 Windshield w	ripers for condition						
ALL	of blades, securit							
.	damage.							\Box
1,2,	1.6 Left jettisona							\vdash
3	security. Release and latched posit	handle for closed						
, ,	·							
4		jettisonable door	igwdapprox igwedge			 		\vdash
, 		for damage. Seals for and security. Upper and						
ı "	cuts, tears, and s							
ı	lower latch plates security, distortio	and mechanism for	igsqcup			<u> </u>		<u> </u>
ı	Latch mechanism for	for freedom of	$igwdate{}$	<u> </u>		 		\longrightarrow
ı ,	motion. Install do							
ı	handle for closed position.	and locked						
	•					 		├ ──┦
ALL	1.8 Parking brake			 		 		
ı 1	and security (park released). Contro		\vdash	 		 		
ı		oring for security,						
ı	stretched or bent. brake.	Reset parking				<u> </u>		
ı	Stake.			 		 		+
ALL		er valves for leaks	\vdash	<u> </u>				+
ı	and security. Access 29							1
ı	ACCESS 29		 			 		
ı 1			-			 		1

"FOD REMINDER"

Check work areas for tool and parts after completion of maintenance and inspection

PHASE	NO. ———	NOSE A	Area Name and No. REA #1	Aircraft Serial No.	Dat	te
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
ALL	1.10 Electrical wiring and connectors for security, visible through right and left chin bubble windshield panels or nose access door. Wires for evidence of chafing, proper support, and condition of insulation. Terminal boards for condition and proper installation of covers. Visible pitot-static and AFCS sideslip port tubing for proper connection and support and not kinked. Access 29					
ALL C	1.11 Dynamic absorber for security. Support structure for cracks and loose or missing hardware. Access 29					
ALL C	1.12 Entire area for structural damage, skin cracks, loose or missing rivets, dents and evidence of corrosion. Paint for chipping or peeling. Stencil and decals for condition.					
ALL C	1.13 Inspect and lubricate the pedal box bearings only if they are removed from the aircraft for other maintenance.					
	from the aircraft for other					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-6 Change 11

			11	VI 55-1520-240-PIVI				
PHASE	NO	Area Name and No.			Aircra	ft Serial No.	Date	2
	1	RIGHT FUSELAGE, AREA			<u> </u>			
Inspect Phase No's	Inspection Req	uirements	Status	Faults and/or Remarks		Action Take	n	Initial
	LEFT F	USELAGE, AREA #2						
ALL		y charger and connectors Charger for tripped or.						
ALL	damage, sec cleanliness,	y and connectors for curity, corrosion, and evidence of not open battery						
ALL		y sump jar and tubing for ity, and adequate acid						
ALL	left pod for	ical power equipment in security of mounting. for proper installation						
ALL C		rd landing gear torque curity. Lubricate torque						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE	NO	Area Name and No. RIGHT FUSELAGE, AREA	. #3		Aircrat	t Serial No.	Dat	e
Inspect Phase No's	Inspection Requ		Status	Faults and/or Remarks		Action Take	n	Initial
ALL C	2.6 Forward (disks and lin	d landing gear brake ings).						
ALL C	structure for b	d landing gear support buckling, cracks, use or missing						
ALL	leakage, clea	I landing gear strut for nliness of exposed ormal extension						
ALL	2.9 Forward hoses for leal damage.	d landing gear brake kage, chafing, and						
ALL C		ve, clean, inspect, and rd landing gear wheel						
ALL	for cracks, corrosion, and	rd landing gear wheels d condition of paint. ue and sealant						
ALL	pods (6 place Pod cavities f Evidence of c	od vents on underside of is) for obstructions. for cleanliness and orrosion. Vent screens per installation and						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

Change 12 2-8

TM 55-1520-240-PM

PHAS	E NO	Area Na LEFT FUSELAGE, ARE	ame and No. A #2		Airc	craft Serial No.	Date	١.
Inspect Phase No's		Requirements	Status	Faults and/or	Remarks	Action taken		Initial
ALL	2.13 Pitot-static a system drain lines installed and secu 55-1500-204-25/1 a 11-1520-240-20.	ire. Refer to TM						
ALL	2.14 Antennas and supports for damage and security. Doppler antenna for cleanliness.							
ALL	2.15 Hydraulic ground power service panel connections for leakage, dust caps secure.							
ALL	2.16 Fuel pods for cracks or holes, be delaminations, and trapped fluids und	oond voids, l evidence of						
	2.17 Inspect fue corrosion and ele							
ALL C	2.18 Main and au for evidence of lo for security. Visi tank vents for dam obstruction. Vent security. Sump dr	ble portions of page and fairings for						

"FOD REMINDER"

Check work area for tools and pars after completion of maintenance and inspection.

NO	Area Name and No.			Aircraft Serial No.		Date	
1	RIGHT FUSELAGE, AREA		I = 1 = 1	ļ <u></u>			1
Inspection Req	uirements	Status	Faults and/or Remarks		Action Tak	en	Initial
2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63							
landing gear contact prox for proper ric	struts. Check ground imity switch and target gging and gap IAW						
2.21. DELI	ETED						
cracks and c	corrosion. Paint for						
2.25 Remorepack aft labearings.	ove, clean, inspect, and nding gear wheel						
	Inspection Req 2.19 APU connector, mattaching ha Access 63 2.20 Service landing gear contact prox for proper rig TM 55-1520 2.21. DELI 2.22 Aft lat (disk and linit) 2.23 Aft lat hose for leader contacts and contacts and contacts and continuous for packs and continuous for packs and continuous for packs and continuous for packs aft later and packs aft later an	Inspection Requirements 2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63 2.20 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap IAW TM 55-1520-240-23. 2.21 DELETED 2.22 Aft landing gear brake (disk and linings). 2.23 Aft landing gear brake and hose for leaks, chafing, and damage. 2.24 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for sealant. 2.25 Remove, clean, inspect, and repack aft landing gear wheel	Inspection Requirements 2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63 2.20 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap IAW TM 55-1520-240-23. 2.21 DELETED 2.22 Aft landing gear brake (disk and linings). 2.23 Aft landing gear brake and hose for leaks, chafing, and damage. 2.24 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for sealant. 2.25 Remove, clean, inspect, and repack aft landing gear wheel	Inspection Requirements 2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63 2.20 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap IAW TM 55-1520-240-23. 2.21 DELETED 2.22 Aft landing gear brake (disk and linings). 2.23 Aft landing gear brake and hose for leaks, chafing, and damage. 2.24 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for sealant.	Inspection Requirements 2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63 2.20 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap IAW TM 55-1520-240-23. 2.21 DELETED 2.22 Aft landing gear brake (disk and linings). 2.23 Aft landing gear brake and hose for leaks, chafing, and damage. 2.24 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for sealant.	Inspection Requirements Status Status Faults and/or Remarks Action Tak 2.19 APU fuel pump electrical connector, mounting bracket, and attaching hardware for security. Access 63 2.20 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap IAW TM 55-1520-240-23. 2.21. DELETED 2.22 Aft landing gear brake (disk and linings). 2.23 Aft landing gear brake and hose for leaks, chafing, and damage. 2.24 Aft landing gear wheel for cracks and corrosion. Paint for chipping or peeling. Bolts for sealant. 2.25 Remove, clean, inspect, and repack aft landing gear wheel	Inspection Requirements Status Status Faults and/or Remarks Action Taken Action Taken Action Taken Status Faults and/or Remarks Action Taken Actio

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

Change 9 2-10

		Area Nam	e and No. Aircra		aft Serial No.		Date	
PHASE	NO	LEFT FUSELAGE, ARE	A #2					
Inspect Phase No's	e Inspection Requirements		Status	Faults and/or I	Remarks	Act ion Taken		Initial
ALL	2.26 Axle housing retaining bolts (2) for security and corrosion. Interior areas of spindle							
	for corrosion and lack of	of paint.						
ALL	2.27 Swivel lock and sleaks and security.	swivel housing for						
ALL	2.28 Aft landing gear	strut for leaks, cleanli-					77 M 	
	ness of exposed piston	ing gear strut for leaks, cleanli- ed piston, normal extension						
	(visual).							
ALL	2.29 Aft landing gear buckling, cracks, corros							
	missing fasteners.							
ALL	2.30 Aft landing gear	drag links for security,				***		
С	corrosion, cracks, nicks displacement of bearing							
	faces of lower drag link	for cracks, with par-						
	ticular attention to area nion anti-rotation bolt he							
	Access 61	oie.						
ALL	2.30.1 Lubricate aft la	nding gear grease						
С	fittings.	3 3 4 3 4 4 4						
<u>WITH</u>	2.30.2 Engine water v	vash system quick						
74	disconnect for security	and damage.					· · · · · · · · · · · · · · · · · · ·	

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

Phase No LEFT FUSELAGE, AREA			lame and No. A #2		Airo	craft Serial Number	Date	
Inspect Phase No.	Inspection Requirements		Status Faults and/or Re		Remarks	Action Taken	Initi	ial
ALL	2.31 Static ground wire contact.	e for security and ground						
ALL	2.32 Fluid drain lines for obstructions.	or damage and						
ALL C	for damage. Latching m proper operation. Seals and security. Engine wo	ork platform support struts d proper operation of pins.						
ALL C	2.34 Entire area for structacks, dents or buckling evidence of corrosion. P peeling. Stencils and de	g, loose or missing rivets, Paint for chipping or						
ALL	2.35 Static port for obst	truction and damage.						

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection.

PHASE	NO.	Area Name and No.			Aircraft Serial No.		Dat	Date	
RIGHT FUSELAGE, AR		EA #3							
Inspect Phase No's	Inspection Req	uirements	Status	Faults and/or Remarks		Action Tal	ken	Initial	
	RIGHT	FUSELAGE, AREA #3							
1,3	3.1 Service forward and aft landing gear struts. Check ground contact proximity switch and target for proper rigging and gap, IAW TM 55-1520-240-23.								
	3.2 DELETED								
ALL	leaks, electrical	ket, and attaching							
ALL	3.4 Hydraulic service panel or Dust cap secure	onnections for leaks.							
ALL	3.5 Fliud drai	in lines for damage							
ALL C	3.6 Aft landing and linings).	ng gear brake (disc							
ALL		ng gear brake hoses ng, and damage.							

"FOD REMINDER"
Check work area for tools and parts after completion on maintenance and inspection.

2-13 Change 9

PHASE NO. Area Name and No.				1 W1 33-1320-240-1 W1		Aircraft Serial No.		Date	
		RIGHT FUSELAGE, ARE	A #3		71	irerant Beriai 110.	Date		
Inspect Phase No's	Inspection Requ		Status	Faults and/or Remarks		Action Tak	cen	Initial	
ALL	3.8 Swivel lock, swivel housing, and power steering, actuator assembly for leaks								
ALL C		ove, clean, inspect, and anding gear wheel							
ALL	and corrosion. P	ng gear wheel for cracks aint for chipping or or torque and sealant.							
ALL	(2) for security a Interior area of s								
ALL	3.12 Aft landin leaks, cleanlines piston, normal e								
ALL	3.13 Aft landin structure for buc corrosion, loose fasteners.	kling, cracks,							

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-14 Change 12

TM 55-1520-240-PM

		Area Nam		0.	Aircraft	Serial No.	Da	ate
PHASE	NO	RIGHT FUSELAGE, AR	EA #3					
Inspect Phase No's	Inspection F	Requirements	Status	Faults and/or F	Remarks	Action Taken		Initial
ALL	3.14 Aft landing gear	drag links for security,						
С	corrosion, cracks, nicks			· · · · · · · · · · · · · · · · · · ·				
	displacement of bearing faces of lower drag link							
	ticular attention to area							
	nion anti-rotation bolt h	ole.		*****				
	Access 17							
ALL		anding gear grease				Λ		
С	fittings.							
<u>WITH</u>	3.14.2 Engine water v				· · · · · · · · · · · · · · · · · · ·			
74	disconnect for security	and condition.						
ALL	3.15 Aft external carg	o hook retaining bolt						
С	(access panel removed							
	proper installation and	corrosion.						
ALL	3.16 Aft external carg							
	motion, cleanliness, da corrosion. Attachment f	mage, bumpers, and						
	cleanliness. Hook latch							
	locked position. Manua	I release cable for suf-						
	ficient clearance betwe			· · ·				
	ver (through inspection harness and release ca							
	tion, cuts, kinking, or fra							
	freedom of operation.	, 0						

TM 55-1520-240-PM

		Area Name and No.	<u> </u>	Aircraft Serial No.	Date
PHAS	E NORIGHT_FUS	SELAGE, AREA #3		Allorat Genal No.	Ballo
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remai	rks Action Ta	aken Initial
ALL	3.17 Fuel pod vents on und pods (6 places) for obstruct Pod cavities for cleanliness evidence of corrosion. Vent (clips) for proper installatisecurity.	etions. s and screens			
	3.18 Inspect fuel pods corrosion and electrical				
ALL	3.19 Fuel pods for dents, cracks or holes, bond voids delamination, and evidence trapped fluids under skin.	,			
ALL	3.20 Static port for obstruand damage.	uction			
ALL C	3.21 Forward landing gear arms for security. Lubricate arms.				
ALL C	3.22 Forward landing gear b (discs and linings).	rake			
	3.23 Forward landing gear b hoses for leaks, chafing, ar Text				

"FOD REMINDER"

Phase	e No.	Area N RIGHT FUSELAGE, A	Name and			Aircraft Serial No.	Da	ate
	; INO	RIGHT FUSELAGE, A	KEA#)				
Inspect Phase No.	Inspection F	Requirements	Status	Faults and/or R	emarks	Action Taken		Initial
ALL	3.23.1 Right forward wheels for cracks, co of paint. Bolts for se	orrosion and condition						
ALL C	3.24 Remove, clean, forward landing gea	inspect, and repack r wheel bearings.						
ALL C	3.25 Forward landir structure for buckling and loose or missing Access 24	g, cracks, corrosion,						
ALL	3.25.1 Forward land leakage, cleanliness and normal extension	of exposed piston,						
ALL	3.26 Forward extern freedom of motion, of bumpers and corrosi fitting on structure for latch mechanism for Manual release cable	cleanliness, damage, ion. Attachment or cleanliness. Hook locked position.						
	clearance between b (through inspection harness and release	all fitting and lever window). Electrical cable for proper						
	installation and cuts Latch roller for freed							

Phas	e No	Area Na RIGHT FUSELAGE, ARE	me and A #3	No.	Airc	raft Serial No.	Date	9
Inspect Phase No's	Inspection F	Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL C	3.27 Forward e hook retaining panel removed) for proper inst corrosion.	bolt (access and safety bolt						
ALL C	3.28 Refueling panel for secu switches, and reap. Check fo fuel leaks.	rity of lights, refueling nozzle						
ALL	3.29 Antennas for damage and							
ALL	3.30 Electrical equipment in risecurity of mou Connectors for installation an Access 27	ght pod for unting. proper						
ALL	3.31 Heater ai exhaust for ob Exhaust for evi overheating.	structions.						

"FOD REMINDER"

Check work area for tools and part after completion of maintenance and inspection

Phase	Area No RIGHT FUSELAGE, AR	Name and No. REA #3		Airc	eraft Serial No.	Date	,
Inspect Phase No's	Inspection Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL C	3.32 Access doors, work platforms, and panels for damage. Latching mechanism for security and proper operation. Seals for cuts, tears, cracks, and security. Engine work platform support struts for security, twisting, and proper operation of pins. Access 12, 15, 17, 19, 21, 24, 27, 28						
ALL C	3.33 Entire area for structural damage, skin cracks, dents or buckling, loose or missing rivets, evidence of corrosion. Paint for chipping or peeling. Stencils and decals for condition.						
ALL C	3.34 Main and auxillary fuel tanks for evidence of leaks. Filler caps for security. Visible portions of tank vents for damage and obstruction. Vent fairings for security. Sump drains for leaks.						
							_

"FOD REMINDER"

PHASE NO).	Area Name a No. 1 ENGINE, AREA #4	ind No.		Aircraft	Serial No.	Date
Inspect Phase No.	Insp	ection Requirements	Status	Faults and/	or Remarks	Action Take	n Initial
	No.	1 ENGINE AREA #4					
A 1 1	11 Engine in	let (serses removed) and by					
ALL C	4.1 Engine inline pass panels for	let (screen removed) and by- cleanliness and broken or					
O	damaged wire m	cleanliness and broken or nesh. Fiberglass for cracks or steners for security and loose					+
	or missing hardy	vare. Lower screen inspection					
	panel for security mechanism.	y at hinge and latch					
	mechanism.						
	A CO						
	Access 60						
ALL	4.2 Engine tran	smission for leaks, evidence					
С	of chafing, crack and hardware.	s, and security of components					
	and naidware.						
	Access 41,59,6	60					

"FOD REMINDER"

PHASE	NO	No. 1 ENGIN	Area Name and No. E, AREA #4	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	CAUTION Do not remove all bolts from the adapters at the same time during inspection. Adapters are balanced assemblies and requires replacement if all bolts are removed. 4.3 Remove engine drive shaft and adapters. Clean, inspect, lubricate, and reinstall. All engine drive shaft lugs and adapter lugs, require 4X power magnifying glass inspection for cracks. If crack is suspected, nondestructive inspection (NDI) verification is required Access 41, 59, 60				
ALL	4.4 Engine and engine transmission lubrication hoses and fittings for leaks, chafing, damage, and proper support. Wire bundles and connectors for security, damage. chafing, and proper support. Access 41, 59, 60				

"FOD REMINDER"

		Area Nar	ne and No.		Aircraf	ft Serial No.	D	ate
PHASE	NO	NO. 1 ENGINE, AREA	#4					
Inspect Phase N o 's	Inspection F	Requirements	status	Faults and/or F	Remarks	Action Taken		Initial
ALL	4.5 Deleted.		} 					
ALL C	4.6 Engine inlet housi cleanliness, foreign objustis. Visible areas of constators for damage and Inlet housing struts and cracks. On helicopters TM 55-2840-254-23. Or refer to TM 1-2840-265	ect damage, and de- ompressor blades and I foreign materials. d mount_ads for without 74, refer to h helicopters with 74,						
WITH 74	4.6.1 Engine water wa	ash nozzles for dam- d signs of blockage.						
WITH 74	4.6.2 Engine water watubes for security, dama proper support.							
WITH 74	4.6.3 Engine water	ecurity of components						
ALL	4.7 Main electrical, ignouple harnesses for sechafing. Access 55, 58, 60							
ALL C	4.8 Main fuel filter and pass indicator for exten	d in-line fuel filter by- sion.						

"FOD REMINDER"

			lame and No.		Aircra	ft Serial No.	D	ate
PHASE	NO	NO. 1 ENGINE, AREA	A #4					
Inspect Phase No's	Inspection	Requirements	Status	Faults and/or Re	marks	Action Taken		Initial
ALL	4.9 Accessory drive g	earbox for security.						
'	leaks, and damage.							
	Access 55, 58, 60							
ALL	4.9.1 No. 1 engine ac	cessory gearbox chip						
С	detector for contamina	tion. Remove inspect,						
	and clean. On helicopt to TM 55-2840-254-23.	On heliconters with						
	74, refer to TM 1-284	0-265-23.						
	Access 55, 58, 60							
4.9.2	Deleted							
ALL	4.10 Compressor house	sing and visible por-						
	tions of air diffuser for Access 55, 58, 60	damage and Security.						
	7,00000 00, 00, 00							
			 					
					+			

	Area N	lame and No.	Aiı	rcraft Serial No	Date
PHAS	E NO NO. 1 Engine, AREA	#4			
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	4.11 Compressor bleed band and retainer spacers for wear. Actuator for damage and security. Access 55, 58, 60				
ALL	4.12 Combustion chamber housing and fire shields for cracks, hot spots, burned areas, and buckling. Access 55, 58, 60				
ALL	4.13 Thermocouple bus bars for damage and security. Access 55, 58, 60				
ALL	4.14 Fire detection system sensing elements throughout the area for chafing, damage, and security.				
ALL	4.15 Main fuel manifolds for security and signs of leaks. Access 55, 58, 60				
ALL	4.16 Lines and hoses throughout the area for leaks, chafing, and security, including quick disconnect shelf.				
ALL C	4.17 Main oil filter bypass indicator for extension.				

"FOD REMINDER"

		Area Nam	ne and No.		Aircra	ft Serial No.	Da	ate
PHASE	NO	NO. 1 ENGINE, AREA	#4					
Inspect Phase No's	Inspection Re	equirements	Status	Faults and/or F	Remarks	Action Taken		Initial
ALL C	4.18 Remove interstag Inspect, clean, and reins without 74, refer to TM helicopters with 74, re 23. Access 55, 58, 60	stall. On helicopters M 55-2840-254-23. On						
ALL C	4.19 Remove fuel cont main fuel filter bypass in actuated (in bypass). Insinstall. Not necessary of ters without 74 refer to 23. On helicopters with 1-2840-265-23. Access 55, 58, 60	ndicator has been spect, clean, and re-						
2,4 C	 4.20 Deleted. 4.21 Engine oil tank for not overfill. NOT If the engine has be for more than 30 m oil level is low, ope to verify oil level be 	TE been shut down binutes and the berate the engine						
								

PHASE	NO	Area Name and No.		1520-240-PWI	Aircraft Ser	rial No	Dat	e
TIMOL		RIGHT FUSELAGE, AREA #3			incluit Sci	141 110.	Bat	C
Inspect Phase No's	Inspection Requi	irements	Status	Faults and/or Remark	s	Action T	Caken	Initial
ALL	link for condition	and aft engine mount and drag n. (Installed). If drag link has play, 520-240-23-3, Chapter 4 for ments.						
ALL	power turbine fo	exhaust diffuser, inner cone, and or cracks, hot spots, and burned or security and for presence of gn objects.						
ALL	and loose or mis adjacent structur pins, cracks, wea Chafing strips ar	owling for crack, chafting, twisting sing fasteners. Hinges and es for loose or missing hinge ar, and loose or missing rivets. It is easily for deterioration and g closed and latched.						
2.4	4.25 Replace o	oil and fuel filters every 400 hours.						

"FOD REMINDER"
Check work area for tools and parts after completion on maintenance and inspection.

Change 12 2-24

PHASE NO).	Area Name and No. No. 2 ENGINE, AREA #5			Aircraft Serial No.		Date	
Inspect Phase No.	Insp	ection Requirements	Status	Faults and/	or Remarks	Action Take	n In	nitial
ALL C	5.1 Engine in panels for cleanl mesh and prope cracks or delami	2 ENGINE, AREA #5 let (screen removed) and bypass iness, broken or damaged wire installation. Fiberglass for ination. Fasteners for security ssing hardware. Lower screen for security at hinge and latch						
ALL C	chafing, cracks, hardware.	5.2 Engine transmission for leaks, evidence of chafing, cracks, and security of components and hardware. Access 14, 15, 73						

"FOD REMINDER"

PHASE	NO	No. 2 ENG	Area Name and No. INE, AREA #5	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	CAUTION Do not remove all bolts from the adapters at the same time during inspection. Adapters are balanced assemblies and requires replacement if all bolts are removed. 5.3 Remove engine drive shaft				
C	and adapters. Clean, inspect, lubricate, and reinstall. All engine drive shaft lugs and adapter lugs, require 4X power magnifying glass inspection for cracks. If crack is suspected, nondestructive inspection (NDI) verification is required Access 14, 15, 73				
ALL	5.4 Engine and engine transmission lubrication hoses and fittings for leaks, chafing, damage, and proper support. Wire bundles and connectors for security, damage. chafing, and proper support. Access 14,15, 73				

"FOD REMINDER"

NO			0.	Aircra	ft Serial No.	Date	
Phase Inspection Requirements No's		status	Faults and/or F	Remarks	Action Taken		Initial
5.5 Deleted							
	San and I do to the						
bris. Visible areas of co	ompressor blades and						
stators for damage and	I foreign materials.						
cracks. On helicopters	without 74, refer to					<u></u>	
	0-23.						
VITH 5.6.1 Engine water wash nozzles for dam-							
age, loss of sealant and signs of blockage.							
H 5.6.2 Engine water wash system hoses and							
tubes for security, damage, chafing and							
I							
5.7 Main electrical, ign	nition, and thermo-						
couple harnesses for se							
			·				
	tuel filter bypass indi-						
odio, for exteriorer.							
	5.5 Deleted. 5.6 Engine inlet hous cleanliness, foreign objbris. Visible areas of costators for damage and Inlet housing struts an cracks. On helicopters TM 55-2840-254-23. On refer to TM 1-2840-265 Access 15 5.6.1 Engine water wage, loss of sealant and 5.6.2 Engine water wage, loss of sealant and proper support. 5.6.3 Engine water was cracks, damage, and seand attaching hardware and attaching hardware seand attaching hardware seand attaching. Access 10, 11, 15	Inspection Requirements 5.5 Deleted. 5.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount, ads for cracks. On helicopters without 74, refer to TM 55-2840-254-23. On helicopters with refer to TM 1-2840-265-23. Access 15 5.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage. 5.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support. 5.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware. 5.7 Main electrical, ignition, and thermocouple harnesses for security, damage and chafing. Access 10, 11, 15 5.8 Static and in-line fuel filter bypass indi-	Inspection Requirements Status 5.5 Deleted. 5.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount ads for cracks. On helicopters without 74, refer to TM 55-2840-254-23. On helicopters with 74, refer to TM 1-2840-265-23. Access 15 5.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage. 5.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support. 5.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware. 5.7 Main electrical, ignition, and thermocouple harnesses for security, damage and chafing. Access 10, 11, 15 5.8 Static and in-line fuel filter bypass indi-	Inspection Requirements status Faults and/or F 5.5 Deleted. 5.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount, ads for cracks. On helicopters without 74, refer to TM 55-2840-254-23. On helicopters with refer to TM 1-2840-265-23. Access 15 5.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage. 5.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support. 5.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware. 5.7 Main electrical, ignition, and thermocouple harnesses for security, damage and chafing. Access 10, 11, 15 5.8 Static and in-line fuel filter bypass indi-	NO. 2 ENGINE, AREA #5 Inspection Requirements status Faults and/or Remarks 5.5 Deleted. 5.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount ads for cracks. On helicopters without 74 refer to TM 55-2840-254-23. On helicopters with refer to TM 1-2840-265-23. Access 15 5.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage. 5.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support. 5.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware. 5.7 Main electrical, ignition, and thermocouple harnesses for security, damage and chafing. Access 10, 11, 15 5.8 Static and in-line fuel filter bypass indi-	NO	NO. 2 ENGINE, AREA #5 Inspection Requirements status Faults and/or Remarks Action Taken 5.5 Deleted. 5.6 Engine inlet housing and ducts for cleanliness, foreign object damage, and debris. Visible areas of compressor blades and stators for damage and foreign materials. Inlet housing struts and mount ads for cracks. On helicopters with or TM 55-2840-254-23. On helicopters with refer to TM 1-2840-265-23. Access 15 5.6.1 Engine water wash nozzles for damage, loss of sealant and signs of blockage. 5.6.2 Engine water wash system hoses and tubes for security, damage, chafing and proper support. 5.6.3 Engine water wash manifold for cracks, damage, and security of components and attaching hardware. 5.7 Main electrical, ignition, and thermocouple harnesses for security, damage and chafing. Access 10, 11, 15 5.8 Static and in-line fuel filter bypass indi-

	NO O ENGINE AREA		ne and N	0.	Aircra	ft Serial No.	Da	ate
PHASE	HASE NO NO. 2 ENGINE, ARE		#5					
Inspect Phase No's	S		Status	Faults and/or F	Remarks	Action Taken		Initial
ALL	5.9 Accessory drive ge	earbox for security,						
	5.9 Accessory drive gearbox for security, leaks, and damage. Access 10, 11, 15							
				· · · · · · · · · · · · · · · · · · ·				
ALL	5.9.1 No. 2 engine accessory gearbox chip detector for contamination. Remove inspect							
	detector for contamination. Remove inspect, and clean. On helicopters without 74, refer to TM 55-2840-254-23. On helicopters with							
	to TM 55-2840-254-23.	On helicopters with						
	74 , refer to TM 1-2840 Access 10, 11, 15	J-200-23.						
ALL		aing and visible nor						
ALL	tions of air diffuser for damage and security.						-	
	Access 10, 11, 15							
								
								_

			11	VI 55-1520-240-PM			
).		Area Name and No.			Aircraft Serial No.	Date	e
		RIGHT FUSELAGE, ARE		T			
nspe	pection Require	ements	Status	Faults and/or Remarks	Action	1 Taken	Initial
etair or da	Compressor iner spacers fo damage and se sess 10, 11, 15	r bleed band and r wear. Actuator curity.					
ire s urne	2 Combustion shields for cral ned area, and b cess 10, 11, 15						
ama	Thermocounage and securities 10, 11, 15	ple bus bars for ity.					
lem	Fire detection ments throughouting, damage, a	on system sensing but the area for and security.					
ecui	5 Main fuel n arity and signs cess 10, 11, 15						
rea	for leaks, char arity, including	noses throughout the fing, and quick disconnect					
.17 ndic	7 Main oil fil cator for exten	ter bypass sion.					
ndic	cator for exten	ter bypass ision.					

	Area Nan				Aircra	ft Serial No.	Da	ate
PHASE	PHASE NO NO. 2 ENGINE,		#5					
Inspect Phase No's	nase Inspection Requirements		status	Faults and/or R	emarks	Act ion Taken		Initial
ALL	5.18 Remove intersta	ige air bleed strainer						
C	Inspect, clean, and reir	nstall. On helicopters	 					
	without 74, refer to TN	M 55-2840-254-23. On						
	helicopters with 74, ref	Ter to TW 1-2840-265-						
	Access 10, 11, 15							
ALL	5.19 Remove fuel cor	ntrol strainer if the		· · · · · · · · · · · · · · · · · · ·				
C	main fuel filter bypass i	indicator has been						
	actuated (in bypass). Ir							
	install. Not necessary otherwise. On helicopters without 74, refer to TM 55-2840-254-23. On helicopters with 1-2840-265-23. Access 10, 11, 15							
	, ,							
	5.20 Deleted.							
2,4 C	5.21 Drain and reserv	vice engine oil. Do not						
Ć	overfill.	•	 					
	NO	TE						
	If the engine has	heen shut down						
	for more than 30							
	oil level is low, op							
	to verify oil level b	before servicing.					-	
ALL	5.22 Forward and aft				-			
	drag link for condition.	(Installed.)						
								

Phase		Area No. 2 ENGINE, AREA #	lame and 5	No.	Airc	craft Serial Number	Da	ate
Inspect Phase	Inspection	Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL								
	power turbine for cracks, hot spots, and burne							
	areas. Tailpipe for secu	urity and for presence of						
	fuel, oil, or foreign objects.							
ALL	5.24 Engine cowling for	or cracks, chafing, twisting						
	and loose or missing fa	asteners. Hinges and						
	adjacent structures for loose or missing hinge pins, cracks, wear, and loose or missing rivets. Chafing strips and seals for deterioration and security. Cowling closed and latched.							<u> </u>
								
0.4	FOF Danies all and 6	(144						
2.4	5.25 Replace oil and t	uel fitters every 400 hours.						
					-			
					<u> </u>			<u> </u>

PHASE NO) .	Area Name NO. 2 ENGINE, AREA #5	and No.		Aircraft	Serial No.		Date
Inspect Phase No's		inspection Requirements		Faults and	or Remarks	Action Take	en	Initial
		NOTE						
		installed, perform the						
	~	following inspections with EAPS						
		d forward, away from o quickly to avoid sand						
	in engine.	dickly to avoid saild						
	iii ongino.							
ALL	5.26 EAPS dr	ive shaft cowling seal for						
	security and co	-						
ALL	_	e duct for obstructions,						
	damage, and	condition.						
ALL	5 28 Scavena	e fan impellers for visible						
ALL	_	s, and obstructions.						
	damage, eraer	ici, and oben denome.						
ALL	5.29 Electrical	I cables for security, evidence						
	of chafing, and	d condition. Electrical connectors						
	for proper insta	allation.						
ALL		tachment brackets for cracks,						
	damage, secui	rity, and condition.						
ALL	5 31 Attachme	ent rails for security, cracks,						
,,,,,	damage, and	-						
	aamago, and	3.53						
L						I .		

PHASE I	NO	Area Na NO. 2 ENGINE, AREA #5	ame and No.		Aircraft	Serial No.	Date
Inspect Phase No's	Inspection Requirements		Status	Faults and/or R	Remarks	Action Taken	Initial
ALL	5.32 EAPS air i security and con	nlet tubes for obstructions, adition.					
ALL	5.33 By-pass door closed and door seal for damage, security, and proper sealing.						
ALL	5.34 EAPS module engine fairing seal for damage, security, and cleanliness.						
ALL	Check that the e	S module aft into flight position. engine fairing seal is properly e circumference of the fairing o gaps.					
ALL	5.36 Install lockpins, check pin lanyards for security. Check electrical connections.						

PHASE N	NO.	Area Na AFT ROTOR AND PYLON, AR	me and No. EA #6		Aircraft	t Serial No.	Date
Inspect Phase No's		ction Requirements	Status	Faults and/or R	emarks	Action Take	n Initial
	AFT ROTO	R AND PYLON, AREA #6					
	6.1 Deleted						
2, 4 C	6.2 Drain and service all rotary wing head reservoirs.						
ALL	6.3 Check aft rotary wing head retaining nut						
С	for specified torque. Refer to TM 55-1520-240-23-4, Task 5-9.1.						
ALL	6.3.1 Inspect the i	nspect the installed horizontal hinge pins					
С	·	1 Inspect the installed horizontal hinge pins bearings per TM 55-1520-240-23,					
	Task 5-40.1.						
	0005						
ALL C		dy current inspection of area erticle web lightening holes on					
	Ü	ntain such lightening holes.					
ALL		ng head for corrosion, damage,					
С		h varying housing, pitch shaft,					
	and web areas of hub. Head retaining nut for security and installation of washer and retaining						
	ring.	· ·					
	Access 5, 47						

"FOD REMINDER"

PHASE	NO	AFT ROTOR	Area Name and No. AND PYLON, AREA #6	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initia
ALL C	6.5 Aft rotary wing head droop stops and interposer blocks (shroud removed and blades raised) for damage, wear, and security. Retorque fixed droop stop retaining bolts. Droop stop shrouds for security and damage. Refer to TM 55-1520-240-23-4, Task 5-53. Access 5, 47				
ALL C	6.5.1. Aft rotary wing head assembly P/N 145R2004-18, lag dampener pitch housing bushing P/N 145R3116-10, inspect using tool P/N B39584 to ensure it has not slipped or come loose.				

"FOD REMINDER"

PHASI	PHASE NO. AFT ROTOR AND					Serial No.	Da	te
Inspect Phase No's	Inspe	Inspection Requirements		Faults and/or Remarks		Action Taken		Initial
ALL C	6.6 Rotary wing blade surfaces for delamination, unbonding, blisters, and cracks. Nose and erosion caps for cracks and unbending. Trailing edge and trim tabs for cracks, twisting, and unbending. Electrical lead bracket for damage and unbending. Tip covers for damage and security. Root end composite pads (upper and bwer) for unbending or delamination. Lightning jumper strips for damage, proper bonding, and security. Shock absorber attachment brackets, including filament windings filler material, for cracks and voids. Reservoirs for proper oil level. Refer to TM 55-1520-240-23-4, Task 5-66.5.							
ALL	cracks, ar hardware	otective cover for chafing, and delamination. Attaching for security. Adjacent fixed cracks and chafing.						

2-31 Change 2

PHASE	NO	Area Name and AFT ROTOR A	d No. ND PYLON, AREA #6	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	6.8 Pitch links (boots unzipped) for security, chafing, damage, corrosion, and wire. Rod end bearings (upper and lower) for excessive radial play and liner unbonding. Pitch link boots for tears, damaged zipper, and security. Inspect for wear between pitch change link and pitch housing. Replace limiters. Access 5,47				
ALL C	6.9 Drive arms and collar for excessive wear at hinge points. Bearings for frayed or unbundled liners.				
ALL C	6.10 Aft vertical shaft and bearing for leaks and signs of overheating. Housing mounts and adjacent structure for cracks, buckling, damage, and loose or missing hardware. Access 5,47				

"FOD REMINDER"

PHASE	NO	AFT ROTOR	Area Name and No. AND PYLON, AREA #6	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initia
ALL C	6.10.1 Visually inspect the aft vertical shaft at the top of the slider shaft for wear adjacent to the dust				
	seal on the shaft and inspect for proper clearance of the dust seals.				
ALL C	6.11 Remove aft vertical shaft filter, inspect, clean and reinstall.				
ALL	6.12 Cruise guide indicator signal processor for condition and security.				

"FOD REMINDER"

PHASE NO.		Area Name and No.			Aircraft Serial No.	Date
	_	RIGHT FUSELAGE, A				
Inspect Phase No's	Inspection Req	uirements	Status	Faults and/or Remarks	Action T	Taken Initial
ALL	support fitting	oost servocylinder for wear, damage, jacent structure for g, and loose or Bearings for				
ALL		oostservolcylinders for rity. Exposed piston iness.				
ALL C	for security. Lo trim actuator as security. Actua	dinal cyclic trim link ongitudinal cyclic nd connector for ttor, link wire od ends for evidence				
ALL C	for damage and attaching hardy	dinal cyclic trim yoke I corrosion. Yoke ware for security and oseness or wear.				
ALL C	connecting link pylon area for	ontrol bellcranks, cs, and idlers in cracks and security. k swaged inserts for oseness.				

"FOD REMINDER"

PHASE	NO Area Name and No. RIGHT FUSELAGE, A	RFA #3		Aircraft	Serial No.	Date	;
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks		Action Ta	aken	Initial
ALL C	6.18 Bellcrank supports in pylon area (sta 553 LH and sta 562 RH) and adjacent structure for security, excessive wear, and cracks. Access 5, 47						
ALL	6.19 Utility and flight boost cooling fans for security, corrosion, damage, and paint for chipping or peeling. Safety screens for dents, breaks, and security. Adjacent struture for damage, Cracks, and corrosion. Access 43						
ALL	6.20 Powertranfer unit for leakage and security.						
ALL C	6.21 Flight boost power control module housing for cracks and damage. Mount structure for cracks and bucking. Access 7						
2,4 C	6.21.1 Replace number 1 and number 2 boost pressure and return filter elements.						
ALL C	6.22 Hydraulic reservoirs, coolers, and mount structure for cracks, bucking, and corrosion. Air ducts for security, cracks, and dents.						

"FOD REMINDER"
Check work area for tools and parts after completion on maintenance and inspection.

2-34 Change 12

TM 55-1520-240-PM

PHASI	Area N. AFT ROTOR W PYLO	ame and N, AEA		Aire	craft Serial No.	Date	è
Inspect Phase No's	Inspection Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL	6.23 Hydraulic links in pylon hydraulic compartment for leaks, chafing, and proper support. Access 7, 51						
ALL C	6.24 Combining transmission housing, mount lugs, and mount hardware for loose or missing hardware, cracks, damage, and corrosion. Adjacent structure for buckling, damage, cracks, and loose or missing hardware. Access 40, 42						
ALL C	6.25 Combining and engine transmission cooling fan exhaust duct for security, damage, and obstruction.						
ALL C	6.26 combining and engine transmission oil coolers for leaks, clogged or damaged core, and foreign objects. Cooler housing for cracks and corrosion. Transfer tubes for damage. Oil pressure switches/transducer for condition.						
ALL C	6.27 Combining and engine transmission reservoir sight gages (3 places) for proper oil level.						

"FOD REMINDER"

Phase		Area N AFT ROTOR AND PYLO	lame and)N, ARE	-	Airc	raft Serial Number	Da	ate
Inspect Phase No .	Inspection	Requirements	status	Faults and/or F	Remarks	Action Taken		Initial
ALL	6.26 Combining and e	Inspection Requirements 6 Combining and engine transmission maine filters for extended warning indicators (3 ces). 9 Engine transmission oil inlet screens and poorts (left and right) for security and leakage. Sess 42 10 Electrical wiring and connectors in an analysis on area for security. Wiring chafing and proper support. Insulation for cuts of fraying. Seess 42 1 Work platforms, access doors, fairings and sels for damage, twisting, cracks, amination, and corrosion. Latches and latch stees for condition, security, and closed shed. Seals and chafing strips for security and serioration. Support cables and straps for wear, so, and fraying. Clam shell door latch pins for ar. cess 1,2,3,4,5,7,8,9,40,42, 44,45,46,47,45,46,4						
C								
ALL	Inspection Requirements 3.26 Combining and engine transmission main tube filters for extended warning indicators (3 places). 3.29 Engine transmission oil inlet screens are supports (left and right) for security and leakage access 42 3.30 Electrical wiring and connectors in combining transmission area for security. Wiring for chafing and proper support. Insulation for cut and fraying. 3.31 Work platforms, access doors, fairings and panels for damage, twisting, cracks, delamination, and corrosion. Latches and latch plates for condition, security, and closed atched. Seals and chafing strips for security and leterioration. Support cables and straps for wear cuts, and fraying. Clam shell door latch pins for wear. 3.4 Cocess 1,2,3,4,5,7,8,9,40,42, 44,45,46,4							
ALL	6.30 Electrical wiring and connectors in combining transmission area for security. Wiring for chafing and proper support. Insulation for cuts and fraying. Access 42							
ALL c	panels for damage, twist delamination, and corrol plates for condition, slatched. Seals and chaft deterioration. Support cacuts, and fraying. Clamwear.	sting, cracks, psion. Latches and latch security, and closed fing strips for security and ables and straps for wear, shell door latch pins for						

PHASE	NO	AFT ROT	Area Name and No. OR AND PYLON, AREA #6	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Init
ALL C	6.32 Aft pylon area for structural damage, skin cracks, dents, buckling, loose or missing rivets, and evidence of corrosion. Paint for chipping and peeling. Stencils and decals for condition.				
1,3 C	6.33 Inspect and lubricate rod end bearings located in the aft pylon and aft fuselage.				
ALL C	L 6.34 Replace combining trans-				
		ļ <u></u>			

"FOD REMINDER"

	:	Area Ne	mo and	l No.	Airc	raft Serial No.	Dots	;
PHASI	E NO	FOWARD ROTOR, CROWN,	AND	TUNNEL, AREA #7				
Inspect Phase No's	inspection R	equirements	Status	Faults and/or	Remarks	Action Taken	-	Initial
	FORWARD ROTOR, CROWN, AND TUNNEL, AREA #7 7.1 Tunnel area for debris under							
ALL c	synch shafts. Shafts for scoring, chafing, and damage. Adapters and plates for cracks and security of hardware. Shock mounts for security and freedom of movement. Rubber for							
	rubber and metal of contact with so Shock mount supp wear. Bearings for overheating. Drain Support brackets bending, and twis	uts, cracks or unbending between ubber and metal parts, and evidence f contact with support brackets. hock mount support bushings for ear. Bearings for evidence of verheating. Drain cups for debris. upport brackets for cracks, ending. and twisting. Retainer nut or presence of cotter pin. 2 Hydraulic lines in tunnel area or leaks, chafing and proper						
ALL								
ALL c	7.3 Flight control connecting links, idlers, and control arms throughout tunnel area for security, damage, corrosion, and evidence of							
	interference. Conr inserts for eviden Access 34, 35, 36							

"FOD REMINDER"

DILLOR	NO	Area Name and No.	11	M 55-1520-240-PM	Aircraft Serial No.	Date	
PHASE NO.		RIGHT FUSELAGE, A	DEA #2		Aircraft Serial No.	Date	
T .	1	RIGHT FUSELAGE, A	1	F 1/ 1/ P 1	<u> </u>	TD 1	T '.' 1
Inspect Phase No's	Inspection Req	uirements	Status	Faults and/or Remarks	Action	Taken	Initial
ALL C	and receptacle	twisting, and security. Latches for looseness, wear, ration. Seals for terioration, and ort struts for ose or missing					
ALL		unnel area for g for chafing and Insulation for cuts,					
ALL	7.6 VHF ante	nna for condition.					
ALL	module housing	ost power control g and support structure age, and bucking.					
2,4 C	7.7.1 Replace n boost pressure	number 1 and number 2 and return filter elements					
ALL	7.8 Flight cor reservoir, coole structure for cra corrosion. Cool cracks, and den Access 30, 31,	er, and mount aks, bucking, and ler duct for security, ts.					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-39 Change 12

PHASE	NO.	Area Name and No.			Aircra	aft Serial No.	Date	2
		RIGHT FUSELAGE, A	REA #3					
Inspect		•	Status	Faults and/or Remarks		Action T	aken	Initial
Phase	Inspection Requi	rements						
No's								
ALL		le indicator signal						
	conditioner for c	ondition and						
	security.							
ALL	7.10 Second sta	age miving						
C	bellcranks, links,	and support						
Ü	fittings for dama	ge, corrosion.						
	security, and evid	dence of						
	interference. Cor	ntrol stops for						
	security and dam	iage.						
	Access 72							
ALL	7.11 Electrical	wiring and						
	connectors in hy	draulic compartment						
		ing for chafing and nsulation for cuts,						
	cracks, and frayi	nsulation for cuts,						
	Access 30, 72	ng.						
	1100033 30, 72							
ALL	7.12 Flight boo	ost cooling fan for						
	security, corrosio	on, and damage.						
	Paint for chippin	g or peeling.						
	Safety screen for	dents, breaks, and						
	Security. Adjace	nt structure for						
	Damage, cracks,	and corrosion.						
	Access 30, 72							

		Area Na	me and	No.	Aircraft Serial No.	Date	:
PHAS	E NO	FORWARD ROTOR, CRO	<u>NN,</u> AN	ID TUNNEL, AREA #7			
Inspect Phase No's	Inspection F	Requirements	Status	Faults and/or Remarks	Action Taken		Initial
ALL C	7.13 Flight boost nodule for leaks a Accumulator for priliter contamination indicator for externindicators.	and security. roper precharge. n and pump fault					
ALL	7.14 Power trans leakage and secu						
ALL	7.15 Hydraulic lir transmission area chafing, cracked c and proper suppor	for leaks, or broken clamps,					
ALL	7.16 Electrical w	vard transmission					
	area for security. chafing and prope Insulation for cut	r support.					
	fraying.	s, cracks, and					
ALL	7.17 Upper flight	t control					
C	connecting links a	and bellcranks					
	between second sta	•					
	servocylinders for corrosion, and se						
	Access 30, 72	•					

"FOD REMINDER"

Phase No	0		ea Name a CROWN, <i>A</i>	nd No. ND TUNNEL, AREA #7	Aircraft Serial No.	Date	е
Inspect Phase No's	Inspection Requi	rements	Status	Faults and / or Remarks	Action Taken	ı	Initial
ALL C	7.18 First stage mixing be links for damage, corrosion evidence of interference. C damage and security. Adjated damage and foreign objects	n, security, and Control stops for cent area for					
ALL C	 7.19 First stage mixing complex supports and adjacent structure for buckling and cracks. 7.20 Longitudinal cyclic trim link for security. Longitudinal cyclic trim actuator and connector for security. Actuator, link wire bundles, and rod ends for evidence of chafing. Access 30,72 						
ALL C							
ALL C	7.21 Longitudinal cyclic to damage. Inspect forward you diameter of the forward you corrosion. Yoke attaching his security and evidence of loaccess 30, 72	oke and inside ke shaft for nardware for					

"FOD REMINDER"

PHASE I	NO.	Area Na FORWARD ROTOR, CROWN,	me and No. AND TUNNEL,	AREA #7	Aircraft	Serial No.	Date
Inspect Phase No's	Inspe	ection Requirements	Status	Faults and/or R	temarks	Action Taken	Initial
ALL C	7.22 Forward transmission upper cover, mount lugs, mounting hardware, and adjacent structure for security, buckling, cracks, and corrosion. Transmission torque box structure for twisting, buckling, cracks, damage, and loose or missing rivets. Access 30, 72						
ALL C	7.23 Upper boost servocylinders for leaks and security. Exposed piston rods for cleanliness. Servocylinders for evidence of chafing or interference with adjacent components. Pivoting actuator connection to forward transmission to insure bushings have not moved axially. Access 30, 72						
ALL C	7.24 Drive arms and collar for excessive wear at hinge points. Bearings for frayed liners. Access 30, 72						
ALL	:	7.25 Forward transmission oil cooler mount flanges for cracks. Hardware for security.					

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection.

			Date				
PHASE N	10	FWD ROTOR, CROWN, AND T	UNNEL, AREA	\ #7			
Inspect Phase No's	•	ction Requirements	Status	Faults and/or R	Remarks	Action Take	n Initial
ALL C		ward transmission oil cooler . Refer to TM 55-1520-240-23-5,					
ALL C	7.25.2 Remove ar synch shaft adapter	nd inspect forward transmission					
ALL	sta 120) for cleanline	7.26 Forward transmission cooler air inlet (behind sta 120) for cleanliness and foreign objects. Entire compartment for debris.					
ALL C	surrounding the vert	7.26.1 Perform eddy current inspection of area surrounding the verticle web lightening holes on rotor hubs that contain such lightening holes.					
ALL C	damage, and cracks shaft, and web area	tary wing head for corrosion, s in pitch-varying housing, pitch is of hub. Head retaining nut for ition of washer and retaining ring.					
1, 3 C	7.28 Deleted.						
2, 4 C	7.29 Drain and s	service all reservoirs.					
ALL C	7.30 Check forward rotary wing head retaining nut for specified torque. Refer to TM 55-1520-240-23-4, Task 5-9.1.						
ALL C	7.30.1 Inspect the bearings per TM 55-1520-240-23. T	e installed horizontal hinge pins and					

55-1520-240-23, Task 5-40.1.

FOD REMINDER*

Check work area for tools and parts after completion of maintenance and inspection.

2-44 Change 19

		Area Name		Aircraft Serial No.			Date	
PHASE NO).	FORWARD ROTOR, CROWN,	AND TUNN	EL, AREA #7				
Inspect Phase No's	Insp	pection Requirements	Status	Faults and	Faults and/or Remarks		en Initial	ı
ALL	7.31 Forwa	rd rotary wing head droop stops						
С	C (blades raised) for damage, wear, and security. Retorque fixed droop stop retaining bolts. Access 30,72							-
ALL		3.31.1 Forward rotary wing head assembly P/N 145R2003-9, lag dampner pitch housing						
С	bushing P/N 1	45R3116-10, inspect using tool						
	P/N B39584 to come loose.	ensure it has not slipped or						
ALL	7.32 Rotary	y wing blade surfaces for						
С	Nose and eros	unbending, blisters, and cracks. sion caps for cracks and						
	unbending. Tr	ailing edge and trim tabs for						
	cracks, twistin	g, and unbending. Electrical lead for damage and unbending. Tip						
	covers for dan	nage and security. Root end						
	composite pac	ds (upper and lower) for unbond- ation. Lightning jumper strips for						
	damage, prope	er bonding, and security. Shock						_
		chment brackets, including ngs filler material, for cracks						
		servoirs for proper oil levels.						
		5-1520-240-23-4, Task 5-66-5.						
	Access 30,72							
								—

"FOD REMINDER"

PHASE NO).	Area Name FORWARD ROTOR, CROWN, A		, AREA #7	Aircraft	Serial No.		Date
Inspect Phase No's	-	pection Requirements	Status	Faults and/	or Remarks	Action Tak	en	Initial
ALL	7.33 Weath	ner protective cover for chafing,						
	ware for secur	ner protective cover for chafing, elamination. Attaching hard- ity. Adjacent fixed fairings for afing.						
	Cracks and cha	ailig.						
	Access 30,72	access 30,72						

"FOD REMINDER"

PHASE	NO	FWD ROTOF	Area Name and No. R, CROWN, AND TUNNEL, AREA #7	A∎craft Senal No	Date
Inspect Phase No's	Inspection Requirements	Status	Faultsand/crRemarks	Action Taken	frutial
ALL	/ 34 Pitch links (boots unzipped)	1		<u> </u>	
С	for security, chafing, damage,				
	corrosion, and proper installation of				
İ	cotter pins and safety wire Rod end				
	bearings (upper and lower) for				
ı İ	excessive radial play and liner				
ľ	unbonding Pitch link boots for tears,				
	damaged zipper, and security Inspect				
	for wear between pitch change link				
ľ	and pitch housing Replace limiters.				
l '	Access 30, 72				
I !	1				
ALL	7.34.1 Visually Inspect forward			I	
С	vertical shaft at top of slider for wear adjacent to dust seal on shaft and				
l '	inspect for proper clearance of dust				
l '	seals.				
l '	1				
l !	1				
ALL	7 35 Forward transmission fairing	 			
!	work platform, access doors, and				
l '	parlels for damage, twisting, cracks,				
	delamination. and corrosion Latches				
. !	and latch plates for condition, security,				
	and closed and latched. Seals and				
	chafing strips for security and				
!	deterioration Support cables and				
1 /	straps for wear, cuts, and fraying				
,)	Access 30, 72				

"FOO REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASI	NO	Area Name and No.			Aircraft Serial No.	Da	te
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks FWD ROTOR, CROWN, AND TO AREA #7	UNNEL,	Action Taken		Initial
ALL C	7.36 Entire area for structural damage, skin cracks, dents, buckling, loose or missing rivets, and evidence of corrosion. Paint for chipping and peeling. Stencils and decals for condition.						
1,3	7.37 Inspect and lubricate rod end bearings located in the fwd rotor, crown, and tunnel area.						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE	NO. Area Name and No. RIGHT FUSELAGE	L AREA #3		Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Ta	ken Initial
	RAMP AREA #8				
ALL	8.1 APU installation for security of components and loose or missing hardware. Drain lines for obstructions. APU housing, covers, and brackets for cracks, dents, and deformation. Refer to TM 55-2835-205-23.				
ALL C	8.1.1 Drain andreservice APU oil sur Refer to TM 55-2835-205-23.	np.			
ALL C	8.1.2 Replace APU oil filter element external (inlet) fuel filter. Refer to TM 55-2835-205-23.	and			
2,4 C	8.1.3 Remove, inspect, clean, and reinstall fuel (strainer) filter. Refer to TM 55-2835-205-23.				
ALL	8.2 APU air inlet screen and exhaust for obstruction. Refer to TM 55-2835-205-23.				
ALL	8.3 Ramp and cargo door for twisting damage, security of fittings, seal deterioration, cracks, and corrosion. Cargo door for proper manual operation				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-47 Change 12

PHASE	NO.	Area Name and No.			Aircra	aft Serial No.	Date	•
		RIGHT FUSELAGE, A	REA #3					
Inspect			Status	Faults and/or Remarks		Action T	`aken	Initial
Phase	Inspection Requi	rements						
No's								
1,3	8.4 Jettisonable							
	ease of release. Mechanism for							
	cracks, wear, twi	sting, and						
	security. At reinstalltion, locking mechanisms for secure engagement, handle for closed and latched position and proper							
	safety. Refer to 7	non and proper						
	55-1520-240-T.	I MI						
	33-1320-240-1.							
ALL	8.5 Ramp and	cargo doorcoaming						
	for damage, crac	ks. delamina-						
	tion, and security							
	,							
ALL	8.6 Cargo load	ing ramp ex-						
	tenstions for twis	st, cracks, and						
	security. Attachi	ng hardware for						
	security.							
ALL	8.7 APU start i							
ALL		ting, components, and						
	electrical con-	ung, components, and						
	nector. Mount str	ructure for						
	buckling and cra							
	outling and tru	CALS.						
ALL	8.8 Aft transmiss	sion oil cooler						
C	housing and mou							
	and security.							
	•							
			1					l

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHAS	E NO		Area Name and No. RAMP AREA #8	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	8.9 Aft transmission access do fasteners for proper operation an security.				
ALL C	8.10 Aft transmission cooling fa (duct removed), impeller, and var nicks, cracks, corrosion, and sec Exhaust duct for cracks, chafing, damage.	nes for urity.			
ALL C	8.11 Aft transmission input shat adapter and plates for security, c and damage. Hardware for secur	racks,			
ALL C	8.12 Aft synch shafts for chafing scoring, and damage. Adapters a plates for cracks and security of ware. Shock mounts for security freedom of movement. Rubber for cracks, unbending between rule and metal parts, and evidence of tact with support brackets. Shock mount supped bushings for wearing for evidence of overheating, port bracket for cracks, bending, twisting. Retainer nut for present cotter pin.	and hard- and br cuts libber con- k			

PHASI	E NO			TIVI 33-1320-240-PIVI Area Name and No. RAMP AREA #8	Aircraft Serial No.	De	ite
Inspect Phase No's	Inspection Requirements		Status	Faulta and/or Remarks	Action Taken		initial
ALL C	8.13 Aft transmission upper cover mount lugs, and mounting hardw security, cracks, and corrosion.	er, are for					
ALL C	3.13.1 Aft transmission support struc- ture between stations FS 575, RBL 3.00, LBL 8.00 and FS 534, RBL 8.00 and LBL 8.00 for twisting, buckling, cracks, damage, and loose or missing rivets.						
ALL	8.14 Aft transmission drip pan f condition.	or					
ALL	8.15 Flight boost hydraulic pum hoses for leaks.	p and					
ALL	8.16 Utility hydraulic pump and for leaks.	hoses					

TM 55-1520-240-PM

PHAS	Area N E NO RAMP AREA #8	ame and No.		Airc	craft Serial No.	Date	:
Inspect Phase No's	Inspection Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL	8.17 APU start accumulator housing, manifold, and mount fitting for leaks, damage, cracks, and security. Adjacent structure for buckling and						
ALL	cracks. 3.18 Transmission mounted generators (left and right) for security of mounting, loose or missing hardware, and evidence of						
	oil leaks. Wiring for security of attachment and evidence of chafing. Terminal covers for cracking and proper installation.						
ALL	8.19 Utility hydraulic pressure control module housing for leakage. Mount structure for cracks, buckling, and damage.						
ALL	8.20 APU electronic control unit and mount for condition and						
	security. Electrical wiring and connectors for damage, chafing and security.						
ALL	8.21 Troop alarm arm bell and lights for condition and security.						
	Tor condition and security.						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

PHASI	RAMP AREA #8		me and No. Aircr		craft serial No.		Date	
inspect Phase No's	Inspection I	Requirements	Status	Faults and/or F	Remarks	Action Taken		Initial
ALL		nount structure, and						
	transfer cylinder for leakage, cracks, buckling, and damage.							
ALL C	8.23 Flight control links and bellcranks throughout the aft cabin area for security, damage, and corrosion. Connecting link swaged inserts for evidence of looseness.							
ALL	8.24 Fire bottles for pressure and wire connectors. System tubing for security and condition.							
ALL C	8.25 Bellcrank su (left and right) a structure for sec and cracks.							
ALL	8.26 Fuel and cro hoses for condition	ss feed valves and on and security,						
ALL C	module for leaks							
	components and co structure for crac Accumulator for p	ks and buckling.						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASI	Area Na E NO RAMP AREA #8	me and N	ne and No. Aird		craft Serial No.	Date	
Inspect Phase N o .	Inspection Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL	8.28 Ramp control valve, sequence valve, pressure actuated valve, and ramp actuators for security, leaks, and damage.						
ALL	8.29 Hydraulic fill module for leaks and security. Pump and linkage for condition. Filler filter for cleanliness and condition. Filler cap for positive closure.						
ALL	8.30 Utility hydraulic hand pump for leaks. cracks, and security of mountings. Mount hardware and structure for cracks, buckling, and security. Pump handle and linkage for security and excessive wear,						
ALL C	8.31 Main structural formers and longerons throughout area for distortion, cracks, damage, corrosion, and loose or missing fasteners. In the formers at sta 482, 534, and 594 look particularly for cracks in the upper caps from the aft transmission mount deck down to and including splice with the side cap, the splice angles at sta 594, and the forward engine mount and adjacent structure.						

"FOD REMINDER"

PHASE	NO	RAMP	Area Name and No. AREA #8	Aircraft Serial No.	Da	ate
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
ALL	8.32 Electrical wiring and connectors throughout the area for security. Wiring for chafing, proper support, cuts, cracks, and fraying of insulation.					
ALL	8.33 Flooring removed. Structure under floor, floor panels, and floor beams for cracks, corrosion and deterioration of finish.					
ALL	8.34 Inspect cabin floor and ramp 5,000 pound tie-downs for serviceability IAW TM 55-1520-240-23-2.					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

TM 55-1520-240-PM

PHASE	Area N E No CABIN AREA #9	lame and	i No.	Ai	rcraft Serial No.	Date	Э
Inspect Phase No's	Inspection Requirements	Status	Faults and/or I	Remarks	Action Taken		Initial
ALL	CABIN AREA #9 9.1 Floor panels and cargo tiedown fittings for damage, bending, twisting, cleanliness, corrosion, and security.						
ALL	9.1.1 Flooring removed, structure under floor, floor panels, and floor beams for cracks, corrosion, and deterioration of finish. Floor vibration isolators for deterioration and condition.						
ALL	9.2 Heater outlets for obstructions.						
ALL	9.2.1 Heater ducts and outlets above and below floor for cracks and security.						
ALL	9.3 Buffer boards for damage and security.						
ALL	9.4 Transformer-rectifier air inlets (left and right) for						
	obstructions.						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

			me and NC).	Aircra	ft Serial No.	D	Date	
PHASE	NO	CABIN AREA #9							
Inspect Phase No's	Inspection F	Requirements	Status	Faults and/or Remarks		Action Taken		Initial	
411	0 =								
ALL	9.5 Troop seat structu	ure for damage and							
	security. Quick release eration. Fabric for clear	nliness and condition							
	Seat belts for damage,								
	cuts, cleanliness, secur				:				
\A/I T I I						,			
WITH 74	9.5.1 No. 1 and No. 2 Digital Engine Control Units (DECU) for condition and security.						·		
7 4	Cables for damage, ch	afing cuts corrosion		·					
	and security.	amig, cate, corrector			-				
	·		\vdash						
ALL	9.6 Hoist control grip and cable for damage, chafing, security of connector, and proper stowage.								
			-						
	proper stowage.		 						
			 						

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

Change 14 2-56

PIN: 051822-014

TM 55-1520-240-PM

	Area N	Name and	No.	No. Aircraft Serial No.			9
PHAS	E NO CABIN AREA #9					<u> </u>	
	Inspection Requirements	Status	Faults and/or	Remarks	Action Taken		Initial
ALL	9.7 Acoustic blankets throughout						
	the area for security, condition and cleanliness.						
ALL	9.8 Main, side and crown formers for buckling, cracks, damage,						
	for buckling, cracks, damage, corrosion, and loose or missing						
	fasteners.				<u> </u>		
ALL	9.9 Electrical wiring, components						
	and connectors throughout cabin area for security. Wiring for chafing and						
	proper support. Insulation for cuts, cracks, and fraying.						
ALL	9.10 Cabin windows for security, cracks, and cleanliness. Seals for						
	deterioration, cuts, cracks, and security.						
,	·						
ALL	9.11 Rescue hoist support structure for damage.	 '					
	for damage.						<u> </u>
							<u> </u>
		 '					├ ──
				•			
			-				

"FOD REMINDER"

PHASE	NO	CABIN ARI	Area Name and No. EA #9	 Aircraft Serial No.	Date	e
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
ALL	9.12 Rescue hatch upper and lower doors for cracks, damage, corrosion, cleanliness, and loose or missing rivets. Seals for deterioration, cuts, cracks, and security. Lower door actuating and latching mechanism for damage, security, and freedom of operation. Lower door actuator (gear box) for freedom of operation. Latches for security and proper operation.					
ALL	9.13 Hand crank and cargo hook loading pole for proper stowage and condition.					
ALL C	9.14 Center external cargo hook for cleanliness, leaks, corrosion, and cracks. Mount fitting for freedom of movement. Emergency release solenoid for security.					
ALL C	9.14.1 Inspect center cargo hook support beam and bearings.					
	9.15 DELETED					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE	NO	CABIN ARE	Area Name and No. A #9	, , , , , , , , , , , , , , , , , , ,	Aircraft Serial No.	Date	е
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks		Action Taken		Initial
	9.16 DELETED						
ALL C	9.16.1 Functionally test forward, center, and aft cargo hook manual release mechanism. Reset center hook. Manual release mechanism for wear, proper rigging, cable fraying, chafing, damage, and security. Refer to TM 55-1520-240-T.						
ALL	9.17 Cabin entrance door, including step, for damage and security. Safety catch for proper operation. Seal for deterioration and security. Tracks and rollers for wear, roughness, damage, and cleanliness.						
ALL	9.18 Emergency escape axe stowed.						
ALL	9.19 Paratroop anchor line assembly for broken wires and bends. Fittings and hardware for wear, cracks, and security. Attaching structure for cracks, dents, and buckling. If not installed, ensure proper stowage.						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO	D <u>.</u>	Area Name and No. CABIN AREA #9			Aircraft	Serial No.	Date	
Inspect Phase No's	Insp	ection Requirements	Status	Faults and/	or Remarks	Action Take	n Initial	
ALL C	brackets and ac	ve fire system (M-24) support djacent structure for cracks, corrosion, and security.						
ALL	RIGHT) for second cracks, twists, a	2.21 Cabin escape panel (LEFT AND RIGHT) for security of release mechanism, cracks, twists, and corrosion. Seals for cuts, cracks, and security.						
ALL	9.22 Troop alar	rm bell and lights for ecurity.						
ALL		ntrol boxes for security, electrical connectors for proper						

TM 55-1520-240-PM

PHASI	PHASE NO COCKPIT AREA #10		0.	Airc	raft Serial No.	Date	
Inspect Phase No's	Inspection Requirem	nents Status	Faults and/or F	Remarks	Action Taken	-	Initial
	COCKPIT AREA #10						
ALL	10.1 Winch cable cutto assembly for corrosion a Nuts and bolts for tigh	ind damage.					
ALL	10.2 Winch hook and care For corrosion. Hook for Safety latch for security broken strands or frayidisconnect and guard for security.	ty. Cable for eng. Quick					
ALL	10.3 Winch tackle bloc corrosion and loose fi release pins for freedo Refer to TM 55-1520-24	ttings. Quick m of motion.					
ALL	10.4 Cargo winch cont pressure reducer, and t hoses for leaks, secur damage. Winch motor a actuator for leaks and	ubes and ity, and ity, and brake					
ALL	10.5 Heater compartment including winch supporter for cracks, damage, colloose or missing faste	rt structure, prrosion, and					

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

PHAS	Area Na E NO COCKPIT AREA #10	ame and No.	Airc	craft Serial No. D	ate
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL	10.5.1 Heater ducts and outlets above and below floor for cracks and security				
ALL	10.6 Heater fuel lines for chafing, damage, security, and proper support. Heater exhaust stack for indication of overheating, security, and damage. Heater drain lines for obstruction.				
ALL	10.6.1 Flooring removed, structure under floor, floor panels, and floor beams for cracks, corrosion, and deterioration of finish.				
ALL	10.7 Electrical wiring and connectors in heater compartment for security. Wiring for chafing, proper support, and condition of insulation. Terminal board for condition and proper installation of covers.				
ALL	10.8 Avionics compartment structure for damage, cracks, distortion, corrosion, and loose or missing fasteners.				

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

PHASE NO	·	Area Name and No.			Aircraft Se	rial No.	Date	
COCKPIT AREA #1)					
Inspect Phase No's	Inspection R	Requirements	Status	Faults and/or	Remarks	Action	Taken	Initial
ALL	10.9 Cockpit transfer							
С	security, corrosion, ar	nd damage.						
ALL	10.10 Pallet mounted dampers,							
С	actuators, links, linear variable differential transducers (LVDTs), springs, spring capsules, detent							
	capsule, and droop p							
	security, evidence of							
	damage. Structural pa	allets for security,						
	delamination, damag							
	inserts that are displaced from their normal position. Electrical connectors and wiring for security and chafing.							
		,g.						
ALL	10.10.1 Dynamic absorbers for							
	security. Support structure for distortion, cracks, and loose or	d loose or						
	missing hardware.	u 10000 U.						
ALL	10.11 Dash actuator	and connector						
C	for security.	and connector						
	l o o o o o o o o o o o o o o o o o o o							
ALL C	10.12 Flight control li	inks in lower						
	closet area for damage cracks, and security.	ge, corrosion,						
	Inspect yaw, thrust, ro	oll, and pitch						
	ILCA intermediate co	nnecting links for						
	cracks or displaced b	earings.						

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and Inspection.

		Area	Name and N	0.	Aircraft Se	erial No.	Date	
PHASE NO.	PHASE NO. COCKPIT AREA # 1							
Inspect Phase No's	Inspection R	Requirements	Status	Faults and / c	or Remarks	Action	Taken	Initial
ALL C	10.13 Integrated lower control actuator (ILCA) for leaks, cracks, and security of components. Linkage for security. ILCA area for evidence of interference and for foreign objects. Remove uncirculated fluid from extensible link of each ILCA by purging three ounces of hydraulic fluid from number one and number two sides of the roll, pitch, and yaw ILCA link bleed ports.							
ALL C	and associated links for damage, corrosion, and	10.14 Intermediate flight control bellcranks and associated links for security, cracks, dents, damage, corrosion, and wear. Structural supports for wear and buckling.						
ALL C ALL C	objects. 10.16 First stage mixir	damage, corrosion, rence. Control stops for adjacent area for foreign						
ALL C	and adjacent structure for buckling and cracks. 10.17 Lower control modules (2 places) for leaks and security of mounting and connectors.							

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and Inspection.

PHASE	NO	СОСКР	Area Name and No. IT AREA #10	Aircraft Serial No.	Dat	е
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
1,3	10.18 Electrical wiring and connectors in flight control closet for security. Wiring for evidence of chafing, proper support, insulation cracks, and chips, cracks, cleanliness, and proper installation of covers. 10.18.1 Inspect and lubricate rod end bearings located in flight control closet.					

"FOD REMINDER"Check work area for tools and parts after completion on maintenance and inspection.

PHASE	NO		ame and No. PIT AREA #10	Aircraft Serial No.	DATE
Inspect Phase No's	Inspection Requirements	status	Faults and/or Remarks	Action Taken	Initial
ALL	10.19 Troop commander's seat structure for security and damag Seat belt for wear, fraying, and o ing.	e.			
ALL C	10.20 Forward transmission oil (drip pan removed) for leaks and rity of components and hardware	secu-			
ALL C	10.21 Forward transmission coof fan (inlet duct removed) for crack nicks, and damage or corrosion peller, diffuser, or housing. Impelevidence of tip rub.	ks, of im-			
ALL	10.22 Flight boost hydraulic pur hoses for leaks.	np and			
ALL	10.23 Forward transmission torq structure for buckling, cracks, di corrosion, and loose or missing i	amage,			
ALL C	10.24 Forward transmission main filter for extended warning indica				
	10.25 Deleted.				

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection

TM 55-I520-240-PM

_		lame and No.	T	Aircrait Seriai No.	Date
_	E NO COCKPIT AREA #10				
Inspect Phase	Inspection Requirements	Status	faults and/or Remarks	Action Taken	Initial
ALL	10.26 Pilot's and copilot's safety belts and harness for damage, corrosion, fraying, cuts, oil soaking, security,				
ALL C	10.27 Pilot's and copilot's shoulder harness inertia reels for security and proper operation.				
ALL	10.28 Pilot's and copilot's seat adjustment mechanisms for wear, cleanliness, security, and ease of operation.				
ALL	10.29 Pilot's and copilot's seat upholstery and cushions for security, cleanliness, wear, tears, and cuts.				
ALL	10.30 Pilot's and copilot's seat structure for cracks, dents, bends, and security. Seat tracks for security, cleanliness, cracks, twisting, and dents.				
ALL	10.31 Pilot's and copilot's seat armor for installation and operation.				

PHA:	SE NO	COCKPIT AREA #10	ame and N	o.	Air	craft Serial No.	Date	•
Inspect Phase No's	Inspection R	equirements	Status	Faults and/or	temerks	Action Taken		initial
ALL	10.32 Windshield and cockpit windows for cracks, delamination, crazing, scratches, and discoloration.							
]								
							-	
ALL	for cracks, security, and obstructions. Controls for freedom							
•								
	of operation.							
ALL	10 34 Pilot's and	10.34 Pilot's and copilot's flight						
C								
	control connecting links, idlers, and bellcranks under cockpit floor							
	(access panels rem							
	cracks, dents, cor bearings, security							
	l bearings, security	•						
ALL	10.35 Pilot's and	copilot's control						
С	pedals, control st							
	levers for loose h	ardware, cracks,						
	and security.							
ALL	10.36 Pilot's and	copilot's brake						
	cylinders for leak	s and security.						
	Brake hose for lea	ks and proper	-					
	routing.	routing.						
								
			-					

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

PHASE	NO.	Area Name and No.		W1 33-1320-240-1 W1	Aircra	aft Serial No.	Date	e
		RIGHT FUSELAGE, A	AREA #3					
Inspect Phase No's	Inspection Rec	quirements	Status	Faults and/or Remarks		Action T	aken	Initial
ALL	10.37 Left power distribution panel (opened) for security of components and loose or missing hardware. Wiring and connections for damage, security, chafing, and proper support. Wiring insulation for cuts, cracks, and fraying. Inspect all left PDP circuit breakers for evidence of water/moisture, arcing/burning, and circuit breaker terminal studs/hardware for evidence of corrosion/salt.							
ALL	10.38 Instrument range marks for accuracy and legibility. Refer to TM 55-1520-240-10. Instruments lenses for cracks, cleanliness, looseness, and slippage marks (if required). Instruments for security and proper position. Knobs for security and damage.							
	10.38.1 I	DELETED						
	10.38.2 D	DELETED						
ALL	10.38.3 Perfo pitot-static sys	orm inspection of tem.						

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-69 Change 11

PHASE	NO	Area Name and No.		N1 55-1520-240-FN1	Aircraft Serial No.	Dat	
PHASE	NO	RIGHT FUSELAGE,	ADEA #2		Aircrait Seriai No.	Dai	E
Ŧ .	1	RIGHT FUSELAGE,		E 1/ 1/ D 1	<u> </u>	m 1	T 1.1 1
Inspect Phase No's	Inspection Requ	nirements	Status	Faults and/or Remarks	Action	1 Taken	Initial
ALL C		ct and test OAT/FAT FM 1-1500-204-23					
1,3		ct and test altimeters. 1500-204-23 (series).					
1,3		accuracy of speed or to 1-1500-204-23					
	10.38.7 DELETED						
ALL	security of comp missing hardwa connections for chafing, corrosi- wiring insulatio	damage, security, on, proper support. n for cuts, cracks acent structure for					
ALL	blanket from up 95 bulkhead. In cracks in area fr	ove soundproofing oper forwardares Sta spect structure for rom top of companion and between 30L and					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-70 Change 12

PHASE	NO. ———	СОСКРІ	Area Name and No. T AREA #10	Aircraft Serial No. Da		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
ALL	10.40 Right power distribution panel (opened) for security of components and loose or missing hardware. Wiring and connections for damage, security. Inspect all right PDP circuit breakers for evidence of water/moisture, arcing/burning, and circuit breaker terminal studs/hardware for evidence of corrosion/salt. 10.41 Perform a Preventive Maintenance Daily (PMD) in accordance with TM 55-1520-PMD for completion of phases.					

"FOD REMINDER"

Check work area for tools and parts after completion on maintenance and inspection.

2-71 Change 11

			me and No.		Aircraf	t Serial No.	D	ate
	NO	POWER ON CHECKS						
Inspect Phase No's	Inspection Re	equirements	Status	Faults and/or F	Remarks	Action Taken		Initial
	POWER ON	N CHECKS		-				
	WARN	NING						
	Before performing	g each power						
	on check, make s	sure all person-						
	nel and equipmenthe system(s) bei	nt are clear of						
	aircraft must be o	clear of all ob-						
	structions or inju	ry to personnel						
	or damage to aird	craft may result.						
	NOTE							
	Asterisk (*) indicates items not required to be duplicated if prephase test flight was performed.							
ALL	P.1 Perform DC nowe	er system onera-						
,	P.1 Perform DC power tional check. Refer to	TM 55-1520-240-T.						
ALL	P.1.1 * APU (running).	. Electrical and hv-						
С	draulic power applied.	Check APU for fuel						
	and oil leaks.							
ALL	P.2* Maintenance par sure and temperature	nel for proper pres-						
С	FAULT lights off, GRO	UND CONTACT						
	lights (if installed) on.							

"FOD REMINDER" Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHAS	Area Na E NO POWER ON CHECKS	ame and No.		Aircraft Serial No.	Date
Inspect Phase	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	Initial
ALL C	P.3* Set maintenance panel GND switch to test and check indicators for proper operation. Set switch to RESET and check indicators for reset position. Press to test caution 'lights. Verify all corresponding caution/master caution lights illuminate.				
ALL	P.4* Cabin dome lights (4 places) and ramp light for operation and cracked or broken lenses.				
ALL C	P.5* Overhead panel and center console lights for proper operati on.				
ALL C	P.6* Instrument lights on pilot s, copilot's, and center instrument panels for proper operation.				
ALL	P.7* Cockpit flood lights, dome lights, and utility lights for proper operation.				
ALL C	P.8* Landing lights for proper operation.				
ALL C	P.9* Navigation lights (left, aft, and right) for proper operation.				

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and Inspection

DUAG		Name and No.		Airc	raft Serial No.	Date	;
	SE NO POWER ON CHECKS					<u> </u>	
lnspect Phase No's∎		Status	Faults and/or F	Remarks	Action Taken		Intial
ALL C	P.10* Anti-collision lights (upper and lower) for proper operation.	Ħ					
ALL C	P.11* Battery charger maintenance lights in left electrical pod. CHARGE COMPLETE light should be on.						
ALL	P. 12* Perform functional test of pitot tubes and AFCS si deslip (yaw) port heaters. Refer to TM 55-1520-240-T.						
ALL C	P.13* Inter-tank fuel system tubes, hoses, fittings, and co nnections in left pod interior (access cover removed) for leaks (FUEL PUMPS ON), chafing; damage, and proper support. Access 62, 63, 66						
ALL C	P.14* Perform functi onal test of forward, center, and aft cargo hooks normal release mode. Verify operation of indicati ng lights on dual hook relay box. Refer to TM 55-1520-240-T.						
ALL	P.15 Perform functional test of emergency cargo hook release system on cargo hooks. Replenish air charge in center hook as required. Refer to TM 55-1520-240-T.						

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

I HAS	E NO	Area Na POWER ON CHECKS	ame and No.	Airc	raft Serial No.	Date
inspect Phase No's	Inspection R		Status	Faults and/or Remarks	Action Taken	Initia
ALL	P.16 Perform fund DUAL HOOK FAULT Refer to TM 55-152	caution lights.				
ALL C	P.17* Inter-tank fuel system tubes, hoses, fittings, and connections in the right pod interior (access cover removed) for leaks (FUEL PUMPS ON), chafing, damage, and proper support. Access 19, 21, 24					
ALL C	P.18 Perform fund aft rotary-wing dr detector. Refer to Access 5, 47					
ALL C	P.19 Perform fund combining transmis and debris screen Refer to TM 55-152 Access 40, 42	ssion chip detector ns (left and right).				
ALL	P.20 Perform funcombining and engamment of the calculation of the calc	gine transmission ution light system.				

"FOD REMINDER"

Check work area for tools and parts after completion of maintenance and inspection

PHAS	SE NO		ame and N	0.	Airc	craft Serial No.	Date)
Inspect Phase No's	Inspection Re		Status	faults and/or	Romerks Action Token			Initial
ALL	P.20.1 Perform functional test of combining and engine transmission oil pressure caution light system (rein and aux). Refer to TM 55-1520-240-T. Access 40, 42							
ALL								
ALL								
ALL	P.23 Perform fund XMSN OIL HOT cau Refer to TM 55-152	ition light system.						
AIL	P.23.1 Perfom functional test of aft transmission oil pressure caution light system (main and aux). Refer to TM 55-1520-240-T. Access 72 P.24* Perform functional test of engine fuel shutoff valves and valve caution lights. Refer to TM 55-1520-240-T.							
ALL								

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

TM 55-1520-240-PM

PHASE	Area NO POWER ON CHECK	lame and S	No.	Ai	ircraft Serial No.	aft Serial No. Date	
Inspect Phase No's	Inspection Requirements	Status	Faults and/or	Remarks	Action Taken	Initial	
ALL	P.25* Perform functional test of fuel crossfeed valves and valve caution lights. Refer to TM 55-1520-240-T.						
ALL	P.26 Fuel system hose, tubes fittings, and fuel flow transmitters in aft cabin and ramp areas for leaks (FUEL PUMPS ON), chafing, damage, and proper support. Refer to TM 55-1520-240-10.						

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

PHAS	Area Na SE NO POWERON CHECKS	ame and No.		Aircraft Serial	No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	s	Action Taken	
ALL	P.27* Operate No. 1 engine gas producer (N1) and power turbine (N2) control systems. Check for freedom of motion and full travel. Refer to TM 55-1520-240-T.					
ALL C	P.28 No. 1 engine oil level indicator for proper operation of low level warning system. Refer to TM 55-1520-240-T. Access 55, 58					
ALL	P.29* Operate No. 2 engine gas producer (N1) and power turbine (N2) control systems. Check for freedom of motion and full travel. Refer to TM 55-1520-240-T.					
ALL C	P.30 No. 2 engine oil level indicator for proper operation of low level warning system. Refer to TM 55-1520-240-T. Access 10, 11					
ALL c	P.31 Perform functional check of No. 1 engine accessory gearbox chip detector. Refer to TM 55-1520-240-T. Access 10, 11, 55, 58					

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection

PHASE	NO	Area Name and POWER ON C	J No. HECKS	Aircraft Serial No. Date		
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken		Initial
ALL C	P.32 Perform functional check of No. 2 engine accessory gearbox chip detector. Refer to TM 55-1520-240-T. Access 10, 11, 55, 58					
ALL C	P.33 Perform functional check of No. 1 engine transmission temperature and chip detector assembly. Refer to TM 55-1520-240-T. Access 14, 59					
ALL C	P.34 Perform functional check of No. 2 engine transmission temperature and chip detector assembly. Refer to TM 55-1520-240-T. Access 14, 59					
ALL	P.35 Perform functional test of emergency exit light system. Refer to TM 55-1520-240-T.					
ALL C	P.36 Perform flight control loose- ness check. Access 5, 30, 47, 72.					
ALL C	P.37 Perform operational check on flight control system. Refer to TM 55-1520-240-T. Access 30, 34, 35, 36, 37, 38, 39, 72					

"FOD REMINDER"
Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO) <u>.</u>	Area Name and No. POWER ON CHECKS			Aircraft Serial No.		Date	
Inspect Phase No's	Insp	pection Requirements	Status	Faults and	or Remarks	Action Taken		Initial
ALL		m functional test of forward and						
	Access 30, 72	er jam indicators.						
ALL	P.38.1 Perform	n functional test of integrated						
С	lower control a	actuator (ILCA) jam sensor. 5-1520-240-23-6, Task 7-104-1.						
		ŕ						
ALL		m functional check of forward ebris detection screen and						
	chip detector. I	Refer to TM 55-1520-240-T.						
ALL		m functional test of forward						
		MSN OIL HOT caution light to TM 55-1520-240-T.						
A 1 1								
ALL	transmission of	n functional test of forward il pressure caution light system						
	(main and aux) Access 72). Refer to TM 55-1520-240-T.						
	7100000 72							
ALL		r fuel system tubes and cabin area and heater compart-						
	ment for leaks	(FUEL PUMPS ON). Refer to						
	TM 55-1520-24	40-10.						
ALL		able for bends, kinks, broken						
	or frayed stran	ds, corrosion, and looseness of ing paint visible on cable. Limit						
	ball end. Warning paint visible on cable. Limit switches for proper operation. Level wind							
	mechanism for	proper operation.						

"FOD REMINDER" Check work area for tools and parts after completion of maintenance and Inspection.

TM 55-1520-240-PM

PHAS	Area Na BenoPower on Checks	ame and No.		Airo	craft Serial No.	Date)
Inspect Phase No's	Inspection Requirements	Status	Fault and/or F	Remarks	ActionTaken		Initial
ALL C	P.43 Aft swashplate seals for leaks. Spherical ball bearing for surface condition, cleanliness, and evidence of looseness. Teflon bearing for contamination, unbending, and frayed edges. Aft slider shaft surface coating for flaking, peeling, and blistering. Move thrust lever to full up position and inspect exposed area. Repeat inspection in full down position. Access 5, 47						
AIL C	P.44 Forward swashplate seals for leaks. Spherical ball bearing for surface condition, cleanliness, and evidence of looseness. Teflon bearing for contamination, unbending, and fraying edges. Forward slider shaft surface coating for flaking, peeling, and blistering. Move thrust lever to full up position and inspect exposed area. Repeat i nspection 'in full down position. Access 30, 72						
ALL	P.45 Perform functional test of avionics cool ing fan. Refer to TM 55-1520-240-T.						

"FOD REMINDER"

Check work area for tools parts after completion of maintenance and inspection

PHASE NO	<u>).</u>	Area Name and No. POWER ON CHECKS			Aircraft Serial No.			ate
Inspect Phase No's	Insp	ection Requirements	Status	Faults and/or Remarks		Action Taken		Initial
ALL	P.46 Functiona to TM 11-1520-2	lly check ICS system. Refer 240-20.						
ALL	P.47 Perform avionics inspection in accordance with TM 11-1520-240-20.							
ALL	If EAPS is installed, perform the following checks. WARNING Ensure no personnel are directly behind or in line with the back of the exhaust of the scavenge duct when fans are started. Personnel injury could result. P.48 Perform functional check of No. 1 engine EAPS scavenge fan. Refer to TM 55-1520-240-T.							
ALL	P.49 Perform functional check of No. 2 engine EAPS scavenge fan. Refer to TM 55-1520-240-T.							

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and inspection.

PHASE	NO	Area Name and POWER ON CI	I No. HECKS	Aircraft Serial No.	Date
Inspect Phase No's	Inspection Requirements	Status	Faults and/or Remarks	Action Taken	· Initial
	NOTE With EAPS by-pass doors open, check exposed actuator pistons for cleanliness and condition.				
ALL	P.50 Perform functional check of No. 1 engine EAPS bypass door. Refer to TM 55-1520-240-T.				
ALL	P.51 Perform functional check of No. 2 engine EAPS bypass door. Refer to TM 55-1520-240-T.				
ALL	P.52 Perform functional check of No. 1 engine EAPS differential pressure switch. Refer to TM 55-1520-240-T.				
ALL	P.53 Perform functional check of No. 2 engine EAPS differential pressure switch. Refer to TM 55-1520-240-T.				
ALL C	P.54* Perform functional check of formation lights (normal and NVG). Refer to TM 55-1520-240-T.				

"FOD REMINDER"Check work area for tools and parts after completion on maintenance and inspection.

PHASE NO		Area Name and No. POWER ON CHECKS	Aircraft S			erial No. Date		
Inspect Phase No's	Inspection Re	equirements	Status	Faults and/o	r Remarks	Action	Taken	Initial
ALL C	P.55* Perform functional dynamic absorbers. Ref TM 55-1520-240-T.							
ALL C	P.56* Perform functional flare dispenser system (TM 55-1520-240-T.							
ALL C	P.57 Perform hydraulic system purification check.							
ALL C	P.57.1 On aircraft with T55-GA-714A engines only. Perform Aviation Vibration Analyzer (AVA) check IAW TM 1-2840-265-23 and AVA procedures.							

"FOD REMINDER"
Check work area for tools and parts after completion of maintenance and Inspection.

	E NO	Area N FINAL INSPECTION	lame I no	d No.	Ail	craft Serial No. Date		Э
Inspect Phase No's	Inspection F	Requirements	Status	Fault. and/or I	Remarks	Action Taken		Initial
	FINAL IN	SPECTION						
F.1 c	Ensure that all entries on forms, records, and work sheets have been completed or updated. Initiate new forms as required. Complete the requirements of the Final Record Checklist. Refer to Figure 1-2. Perform a maintenance test flight in accordance with TM55-1520-240-MTF.							
F.2 c								
F.3								
F.4								
1.4								

By Order of the Secretary of the Army:

CARL E. VUONO General, United States Army Chief of Staff

Official:

THOMAS F. SIKORA Brigadier General, United States Army The Adjutant General

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Is-Ip@redstone.army.mil To:

Subject: DA Form 2028 1. From: Joe Smith

2. Unit: home

3. Address: 4300 Park 4. City: Hometown

5. St: AL 6. Zip: 77777

7. Date Sent: 19-OCT-93 8. Pub no: 55-2840-229-23

9. Pub Title: TM

10. Publication Date: 04-JUL-85

11. Change Number: 7 12. Submitter Rank: MSG 13. Submitter FName: Joe 14. Submitter MName: T 15. Submitter LName: Smith

16. Submitter Phone: 123-123-1234

17. Problem: 1 18. Page: 2 19. Paragraph: 3 20. Line: 4 21. NSN: 5 22. Reference: 6 23. Figure: 7 24. Table: 8

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DATE SENT

22 August 1992

PUBLICATION NUMBER

TM 1-1520-250-10

PUBLICATION DATE

15 June 1992

PUBLICATION TITLE

Operator's manual MH60K Helicopter

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COMMANDER
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REDSTONE ARSENAL, AL 35898-5230

The Metric System and Equivalents

Linear Manager

1 centimeter = 10 millimeters = .39 inch 1 decimeter = 10 centimeters = 3.94 inches 1 meter = 10 decimeters = 39.37 inches 1 dekameter = 10 meters = 32.8 feet 1 hectometer = 10 dekameters = 328.08 feet 1 kilometer = 10 hectometers = 3,280.8 feet

Malaka

1 centigram = 10 milligrams = .15 grain 1 decigram = 10 centigrams = 1.54 grains 1 gram = 10 decigram = .035 ounce 1 dekagram = 10 grams = .35 ounce 1 hectogram = 10 dekagrams = 3.52 ounces 1 kilogram = 10 hectograms = 2.2 pounds 1 quintal = 100 kilograms = 220.46 pounds 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

1 centiliter = 10 milliters = .34 fl. ounce 1 deciliter = 10 centiliters = 3.38 fl. ounces 1 liter = 10 deciliters = 33.81 fl. ounces 1 dekaliter = 10 liters = 2.64 gallons 1 hectoliter = 10 dekaliters = 26.42 gallons 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	<i>T</i> •	Multiply by	To change	To	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.0 9 3	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	- quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	

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